

# Algorithms for Inventory Routing

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Joint work with R. Ravi

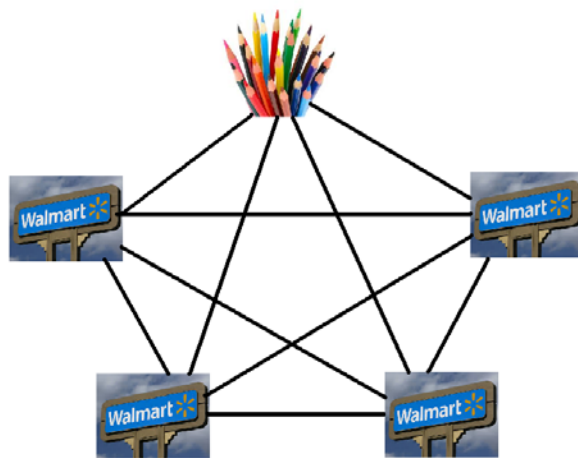
July 13, 2017

# Outline

- Preliminaries
- Related Work
- Results
  - Provable bounds
  - Heuristics

# Motivation

- Chain store tells a product supplier the demand patterns and storage costs per store location per day
- Supplier wants to minimize total delivery and storage costs



demand



holding cost



# Problem Definition

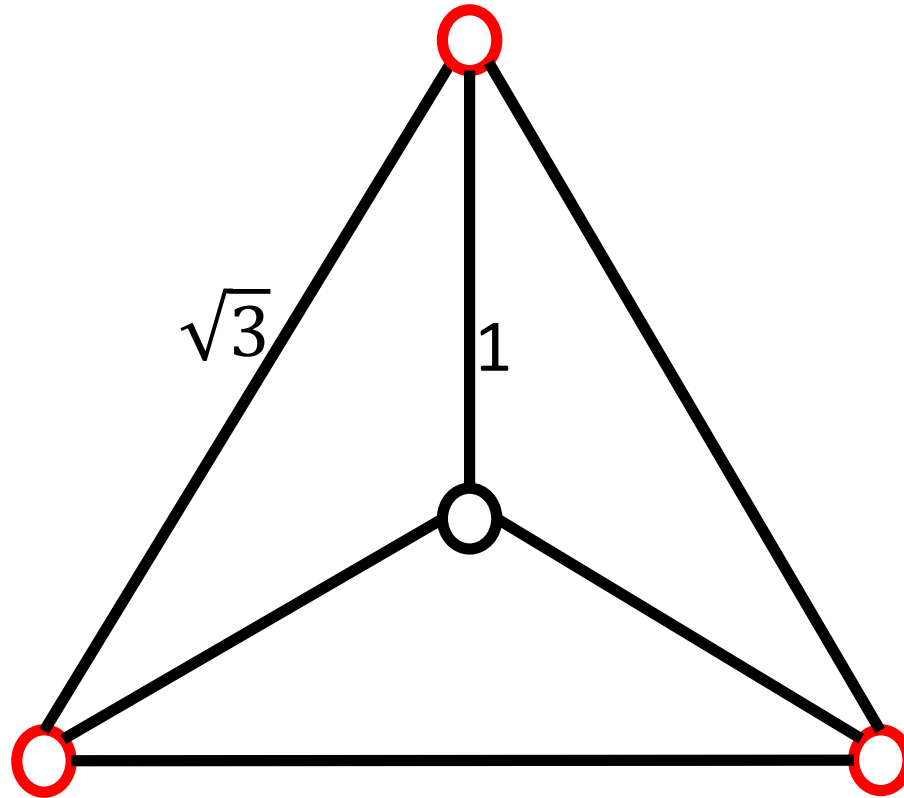
## Input

- $N$  stores on  $G = (V, E)$  with metric distances  $w$
- Depot at  $r$ , infinite capacity vehicle at  $r$
- Discrete timeline  $1, \dots, T$
- Demand  $d_t^v$  of store  $v$  at time  $t$ , must be satisfied by time  $t$
- Monotone holding costs  $h_{s,t}^v$

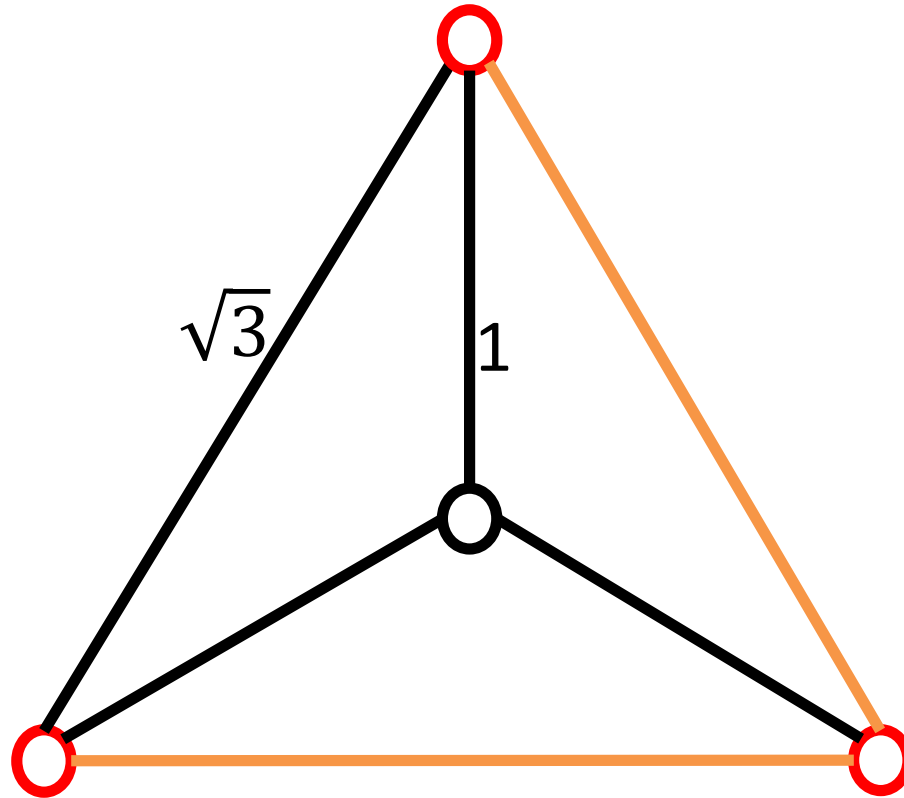
## Objective

Tour  $T_s \subset G$  per time  $s \leq T$  minimizing total tour cost and holding cost

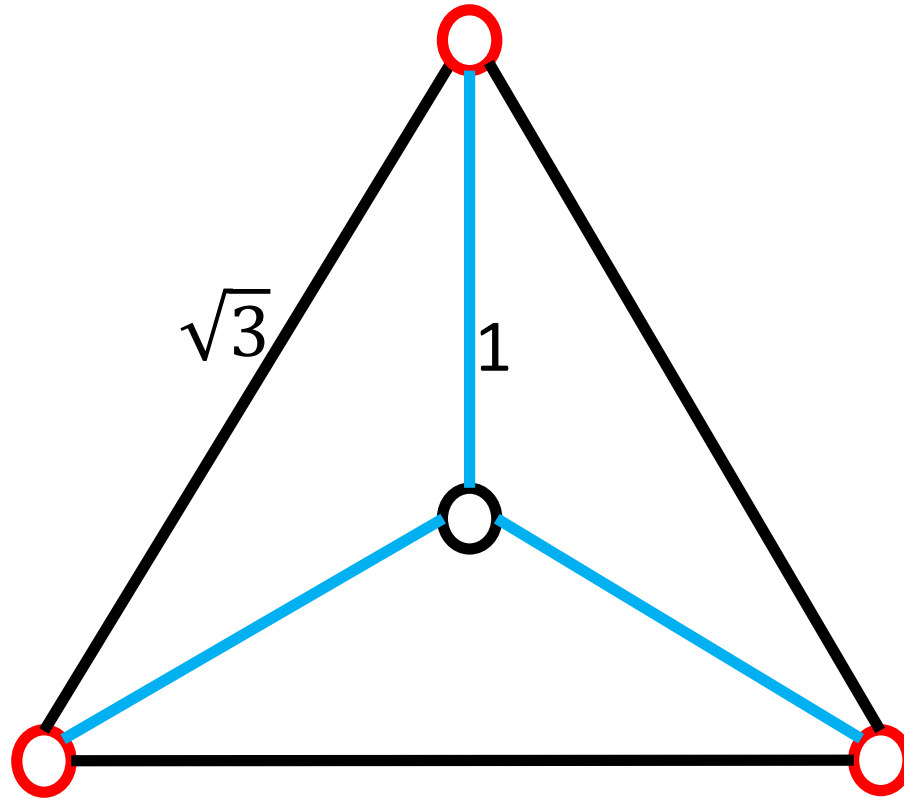
# Steiner Tree



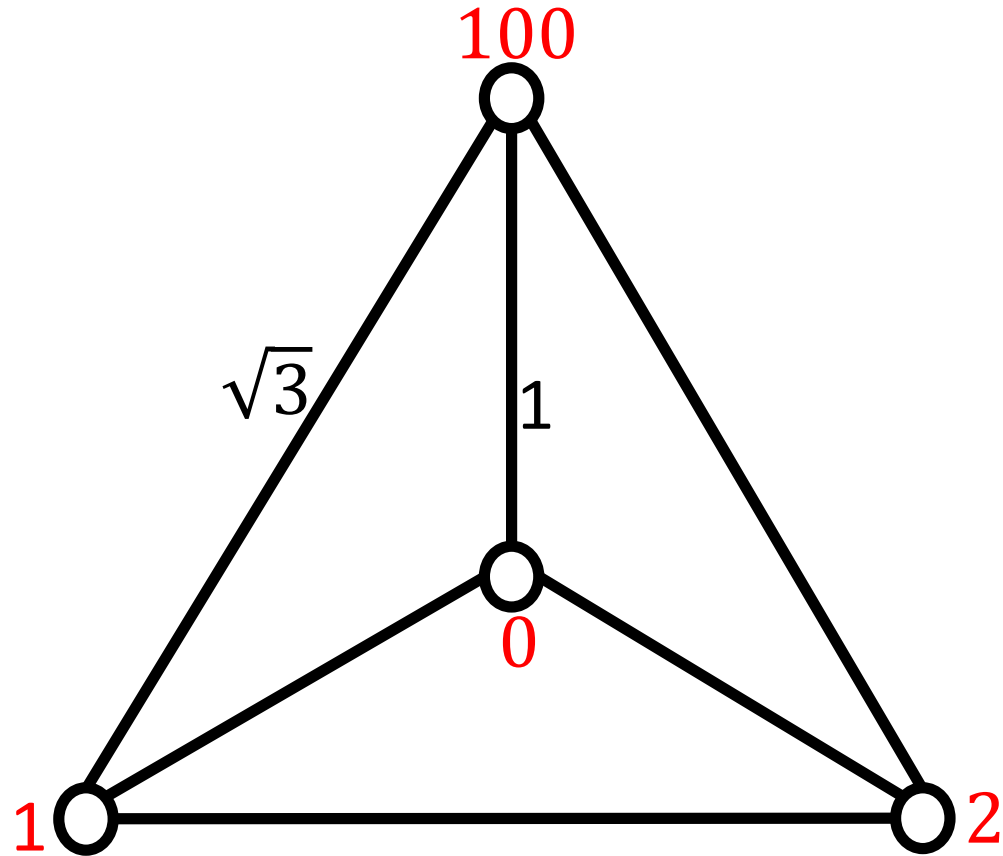
# Steiner Tree



# Steiner Tree

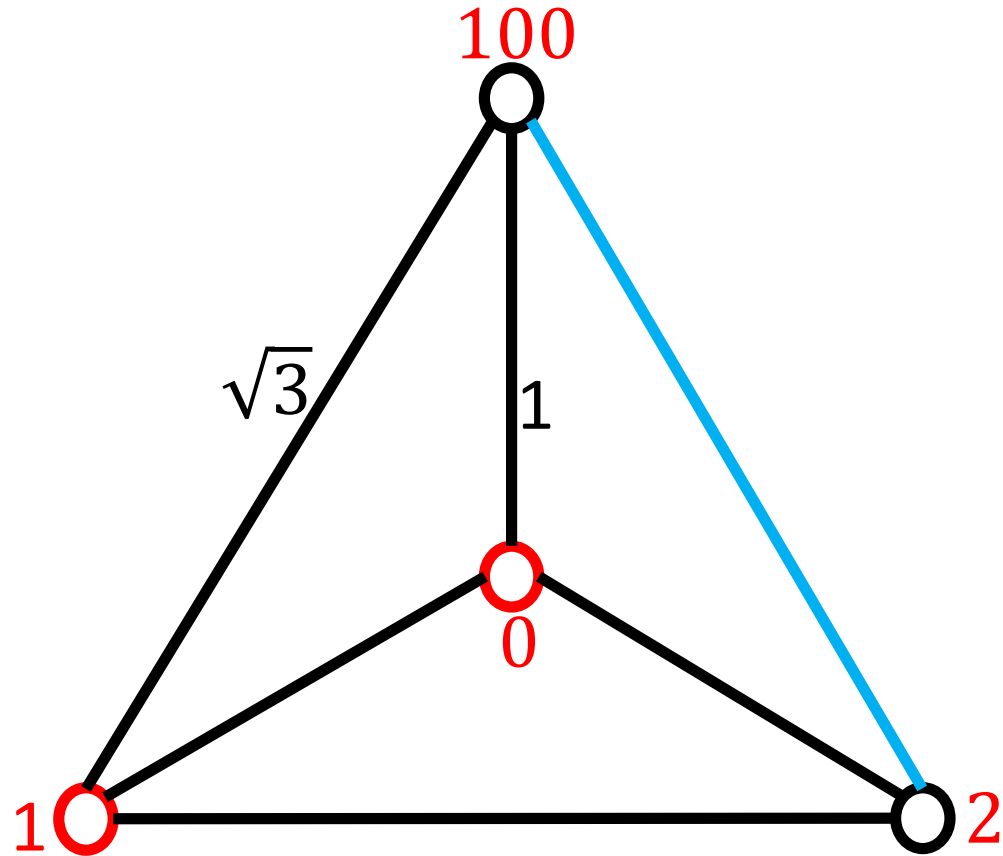


# Prize Collecting Steiner Tree

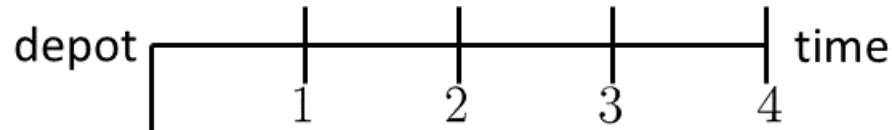




# Prize Collecting Steiner Tree



# Example of IRP



$$H_{s,t}^i := (t - s)d_t^i$$

Store 1  $D_1 = 6$  ———

Store 2  $D_2 = 8$  ———

d  
i  
s  
t  
a  
n  
c  
e

Store 3  $D_3 = 28$  ———

$d_2^2 = 6$  ○

○  
 $d_4^1 = 2$

○  $d_3^3 = 12$

# Example of IRP



$$H_{s,t}^i := (t - s)d_t^i$$

$$r = 28 + 6 = 34$$

Store 1  $D_1 = 6$

Store 2  $D_2 = 8$

d  
i  
s  
t  
a  
n  
c  
e

$$d_4^1 = 2$$

$$d_2^2 = 6$$

Store 3  $D_3 = 28$

$$d_3^3 = 12$$

# Example of IRP



$$H_{s,t}^i := (t - s)d_t^i$$

Store 1  $D_1 = 6$

Store 2  $D_2 = 8$

d  
i  
s  
t  
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n  
c  
e

Store 3  $D_3 = 28$

$$r = 28 + 6 = 34$$

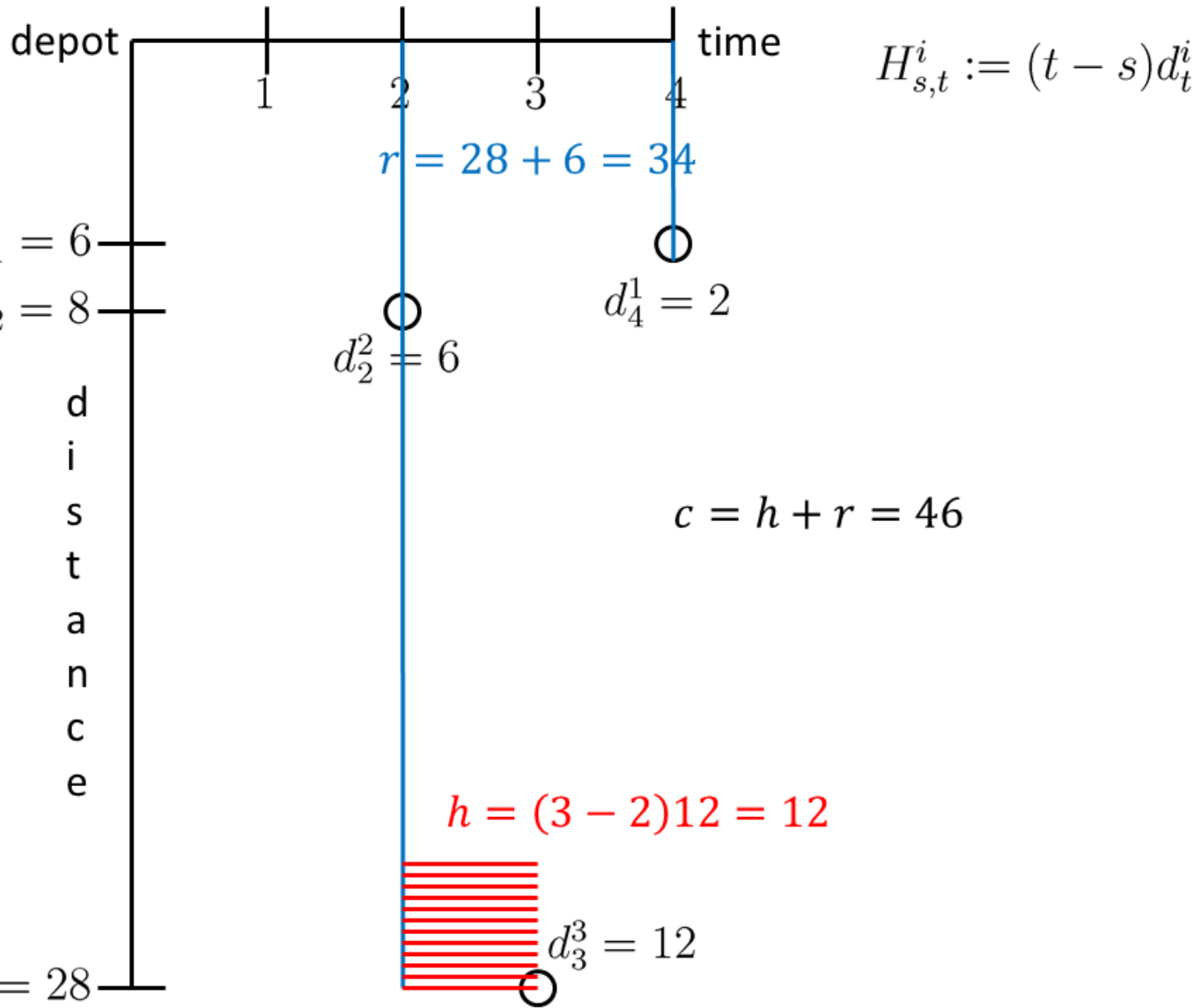
$$d_2^2 = 6$$

$$d_4^1 = 2$$

$$h = (3 - 2)12 = 12$$

$$d_3^3 = 12$$

# Example of IRP



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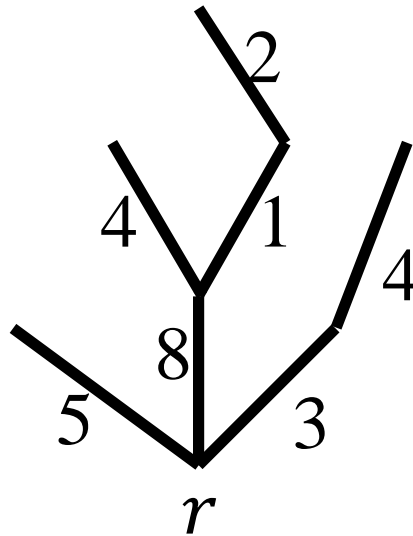
# Background - Theoretical

An  **$\alpha$ -approx. algorithm  $A$**  for a minimization problem is a polyn. time algorithm s.t. for all instances  $I$ ,

$$c(A(I)) \leq \alpha OPT(I)$$

# Background - Theoretical

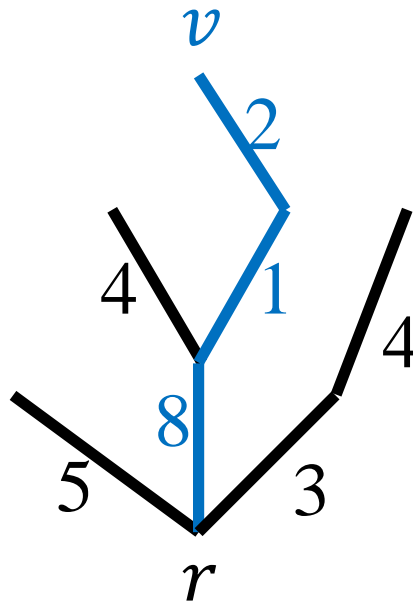
In a **graph metric**, the distance between any pair  $\{u, v\}$  is the length of the shortest path in the given graph.





# Background - Theoretical

In a **graph metric**, the distance between any pair  $\{u, v\}$  is the length of the shortest path in the given graph.



# Related Work - Theoretical

- Polytime DP for line metric [Bienkowski et. al. '13]
- 3-approx. for tree metric [Cheung et. al. '16]
- Constant approx. for periodic policies  
[Fukunaga et. al. '14]
- $O\left(\frac{\log T}{\log \log T}\right)$ -approx. for any metric  
[Nagarajan and Shi '15]

# Related Work - Computational

- Branch-and-Cut [Archetti et. al. '07]
- Hybrid Heuristic [Archetti et. al. '12]
- Solving PCST to Optimality [Ljubic et. al. '06]
- Dual-Ascent-based Branch-and-Bound for PCST  
[Leitner et. al. '16]

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# LP-based Methods for Line Metric

**Theorem.** 26-approx. by primal dual

**Theorem.** 5-approx. by linear programming rounding

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# Data Generation Model

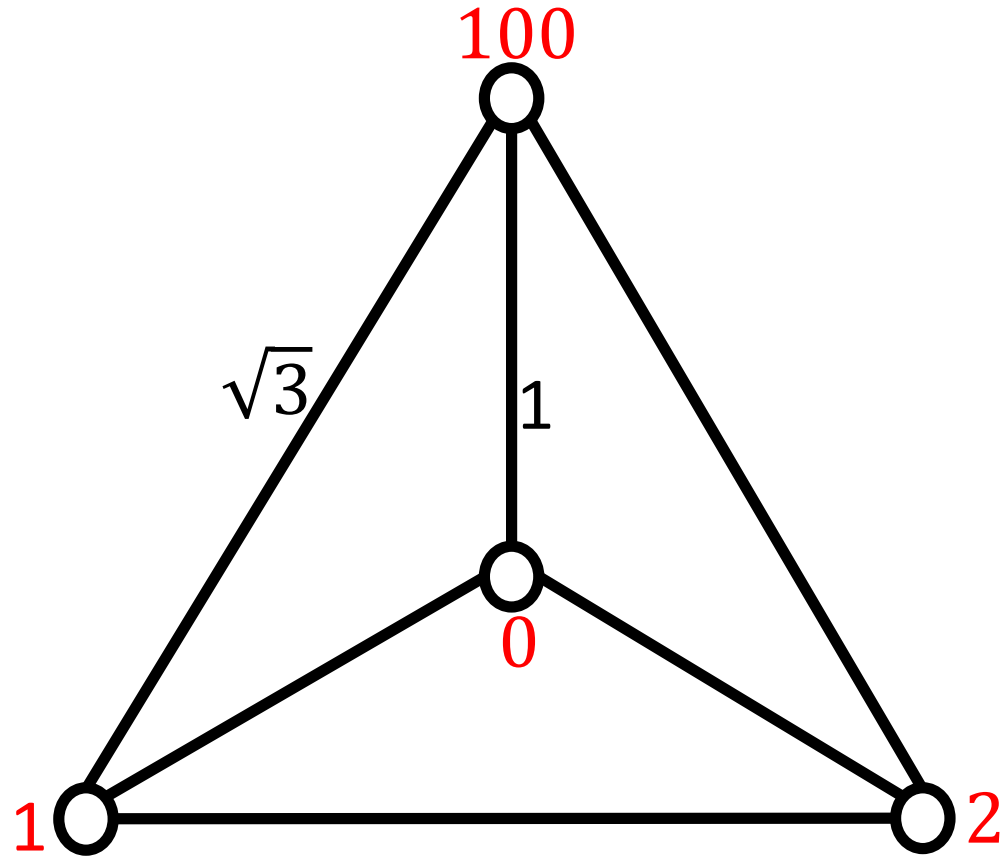
- Number of stores  $N = 20$
- Number of days  $T = 20$
- Demands  $d_t^v \sim U(10, 100)$
- Holding cost scale  $H = 0.01, \dots, 4.01$
- Linear holding costs s.t. unit holding cost  $h_v \sim U(0.01, 0.05)$
- Euclidean distances s.t.  $X, Y \sim U(0, 500)$

# Heuristics for Metric Inventory Routing

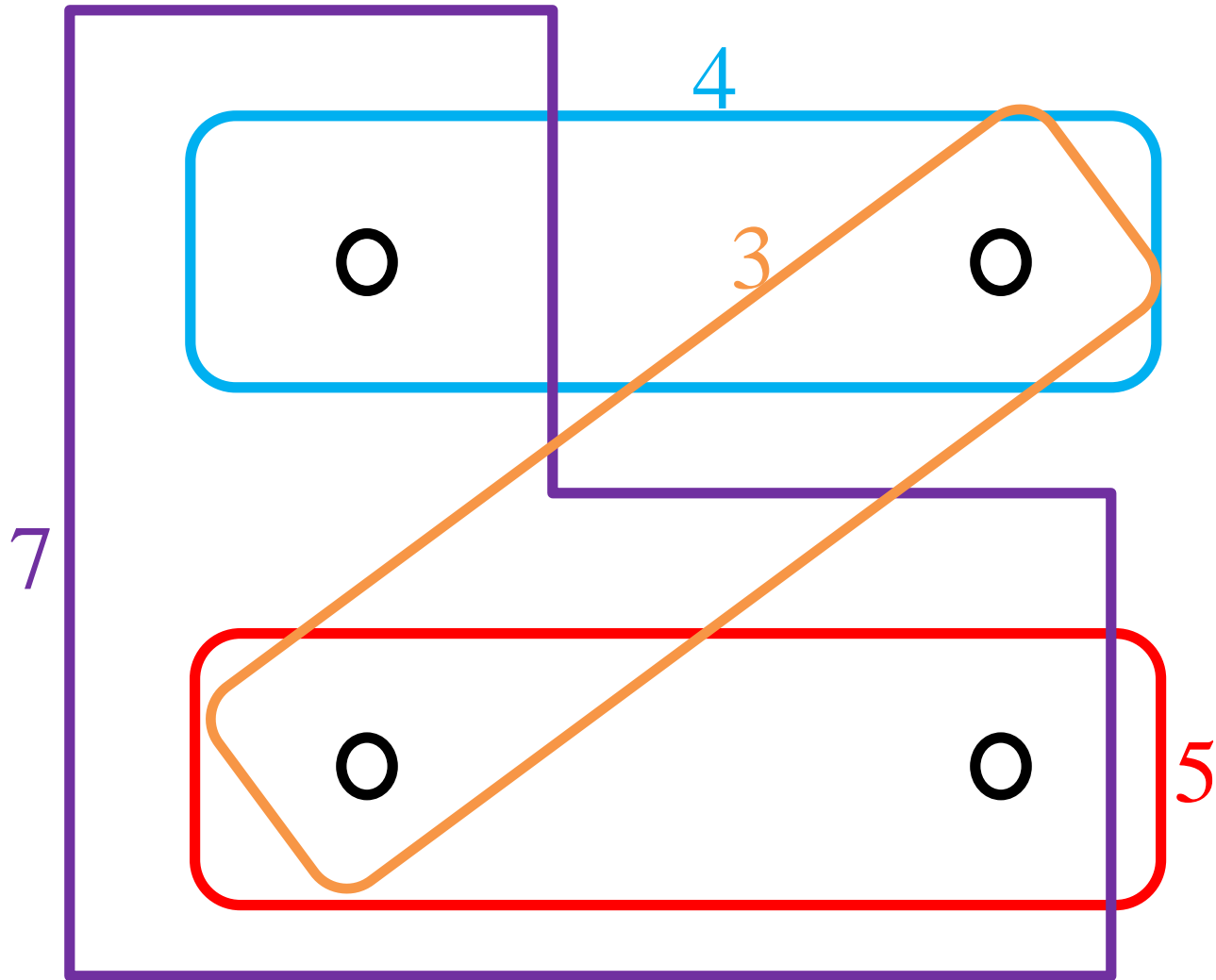
- Greedy
- Add local search
- Delete local search
- Delete-add local search



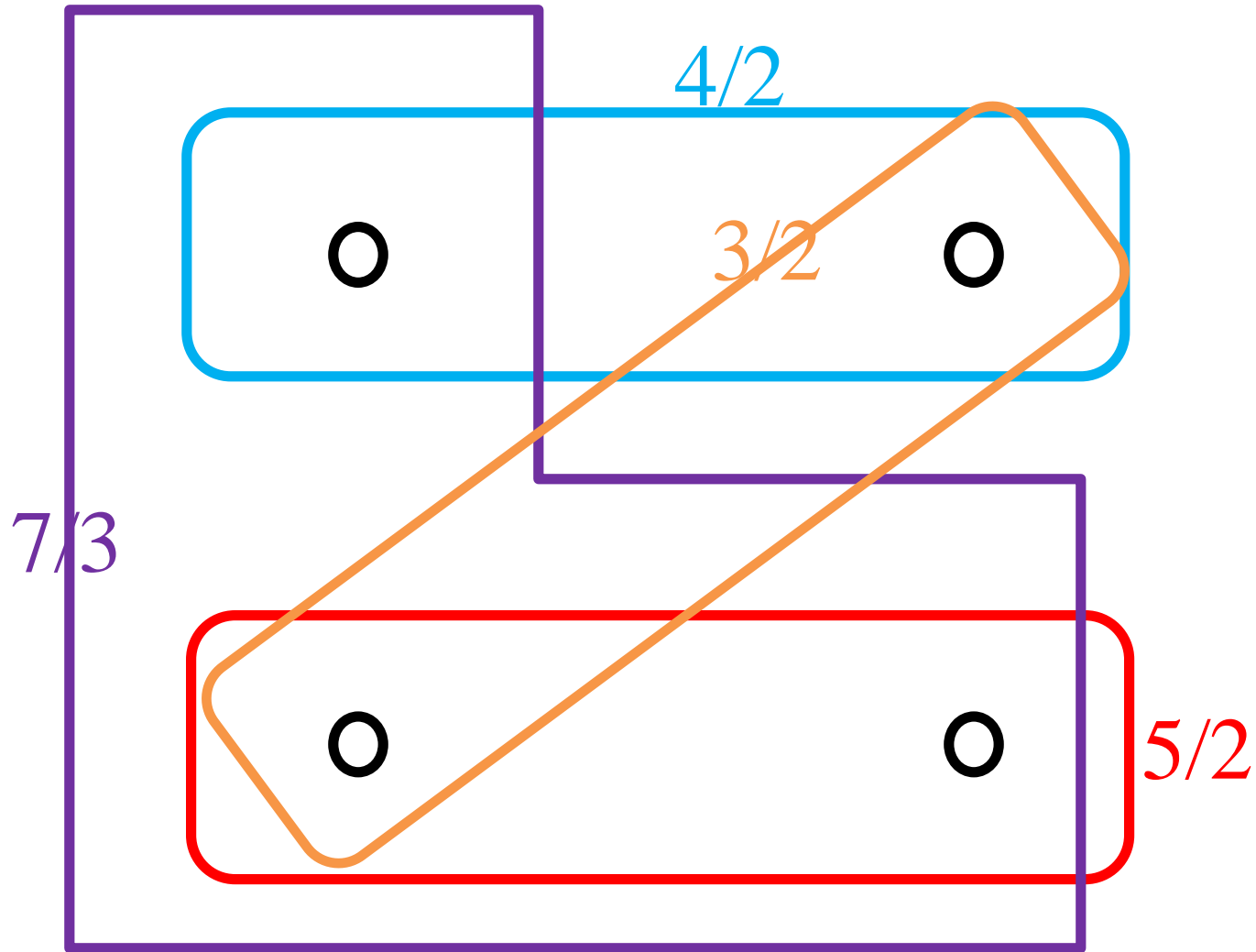
# Prize Collecting Steiner Tree



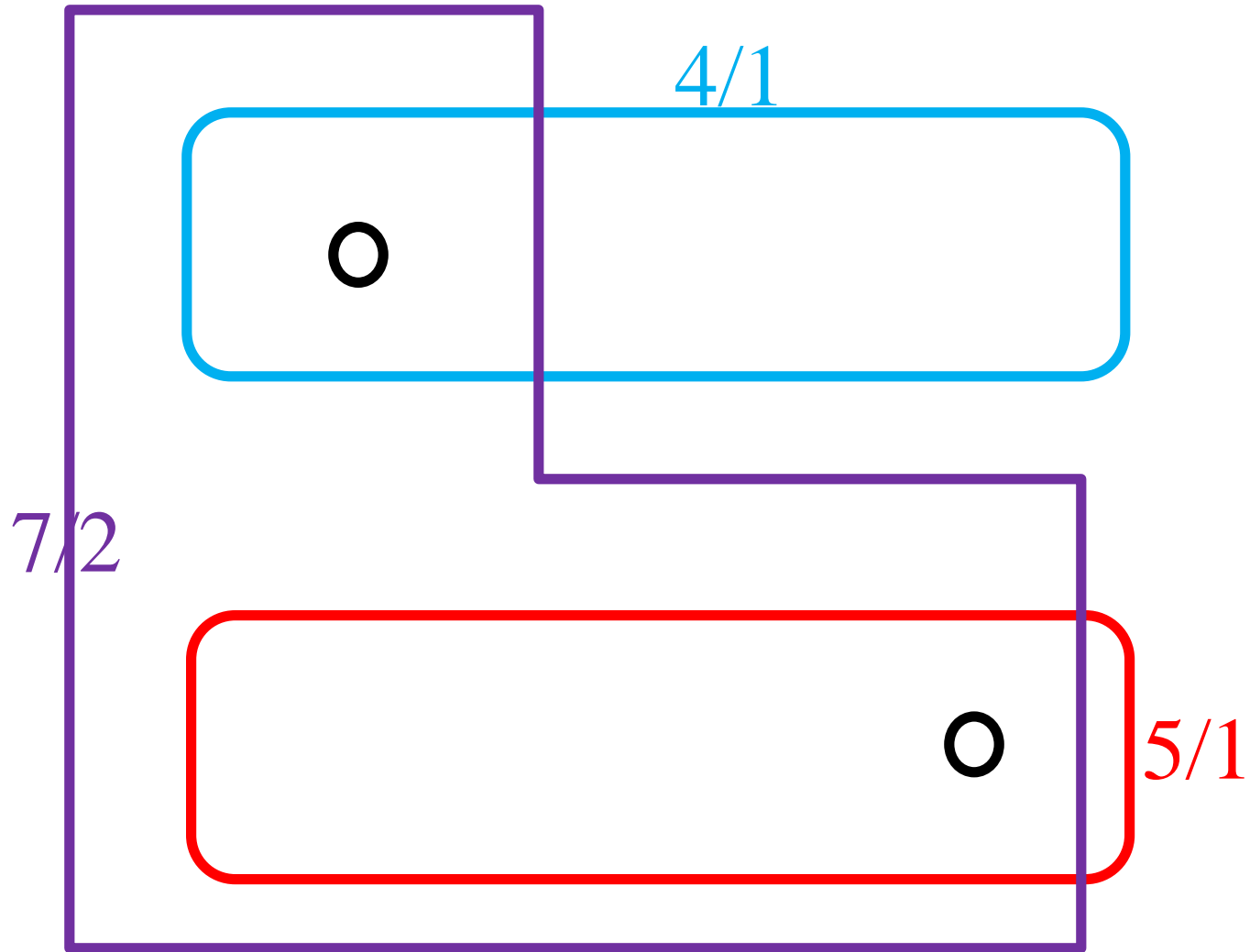
# Set Cover



# Greedy Set Cover



# Greedy Set Cover



# Greedy Set Cover

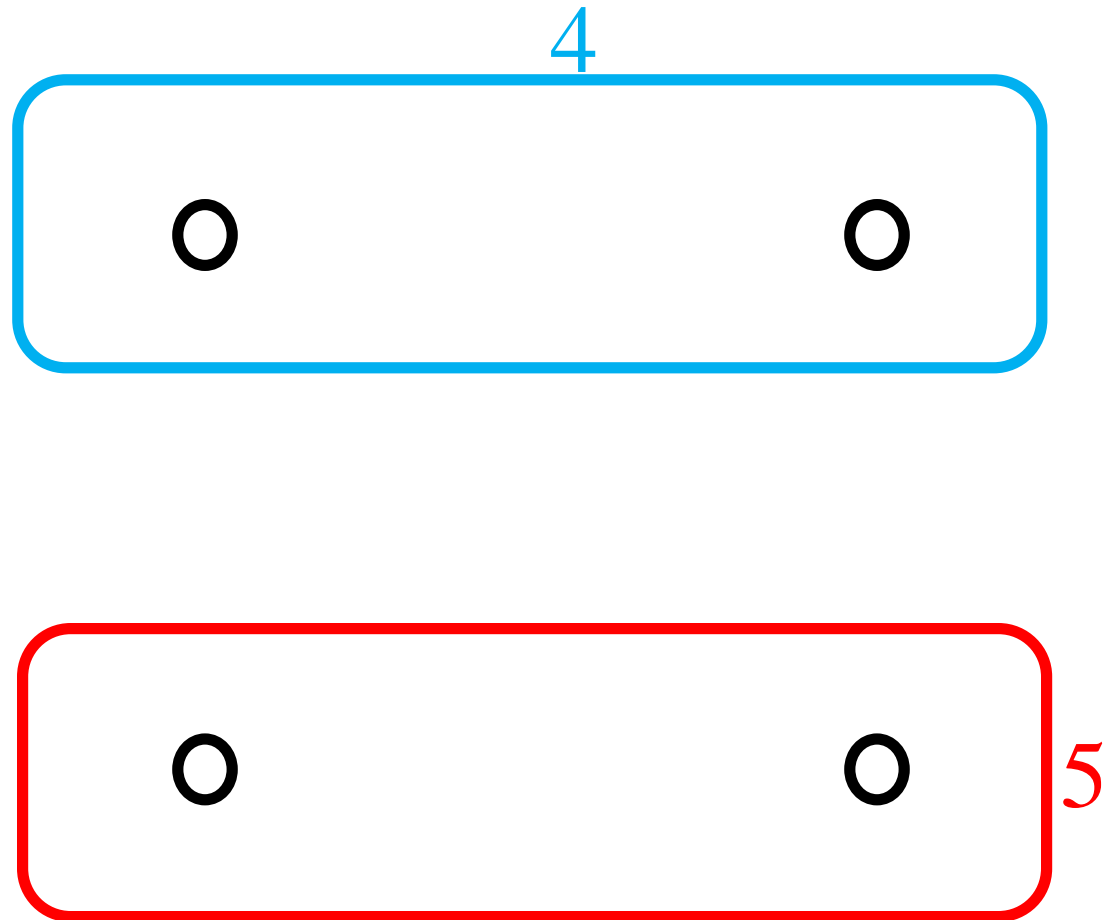
$\infty$



$\infty$



# Set Cover



# Greedy Set Cover

While  $|U| > 0$

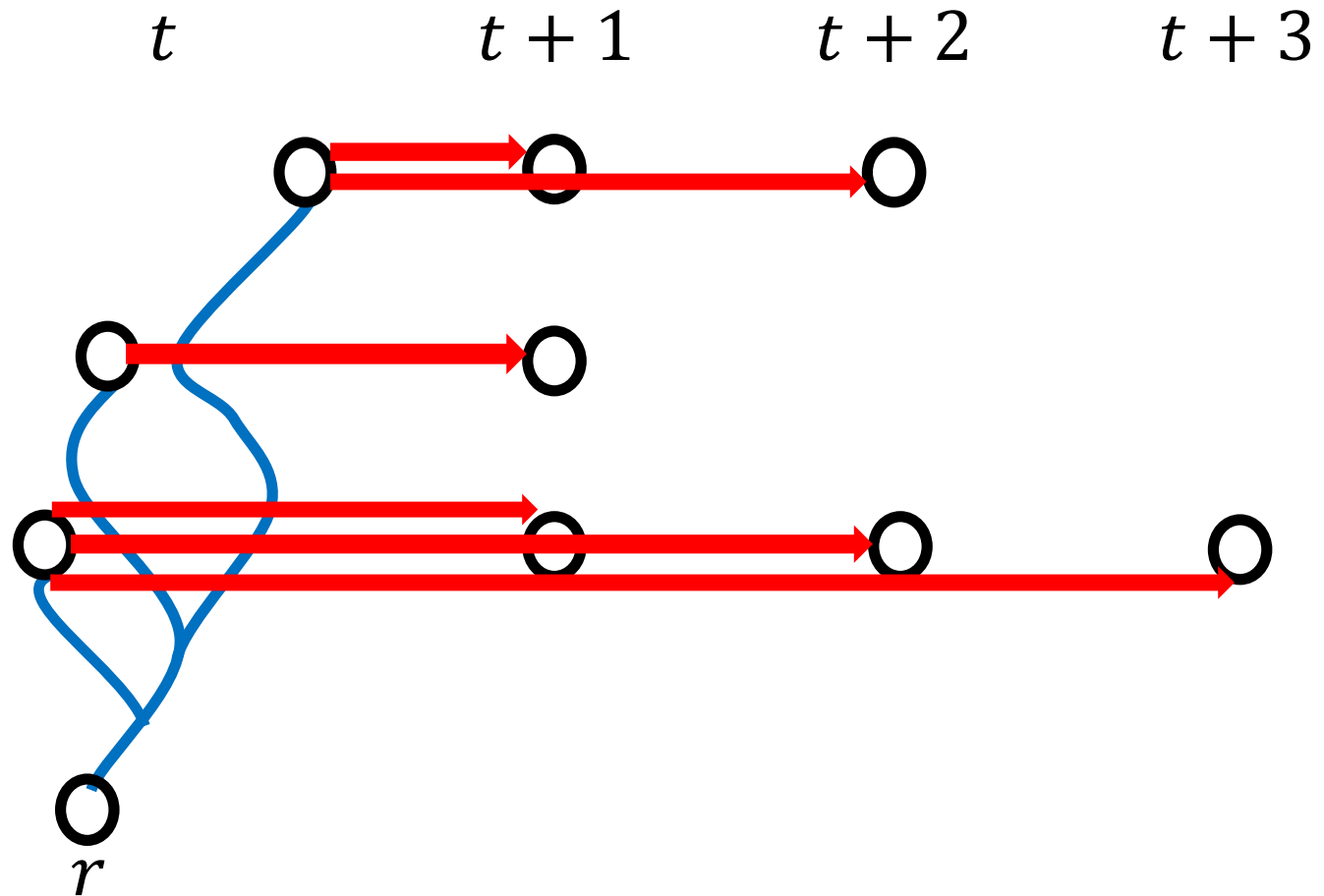
- Find set  $S$  of min density  $c(S)/|U \cap S|$
- $U \leftarrow U \setminus S$

$$\Rightarrow c(e_i) \leq \frac{OPT}{n - i + 1}$$

$$\Rightarrow \text{total cost} \leq H_n OPT$$

$$\in O(\log n) OPT$$

# Greedy for IRP





# Greedy for IRP

$T_t$  - tree at  
time  $t$

$D$  - unserved  
demands

$r$  - routing  
cost function

$h$  - holding  
cost function

$$T_t \leftarrow \emptyset \quad \forall t$$

While  $|D| > 0$

- Find day  $t$ , a tree  $T$ , and coverage set  $D(T) \subset D$  minimizing the density

$$\frac{r(T) + h(D(T))}{|D(T)|}$$

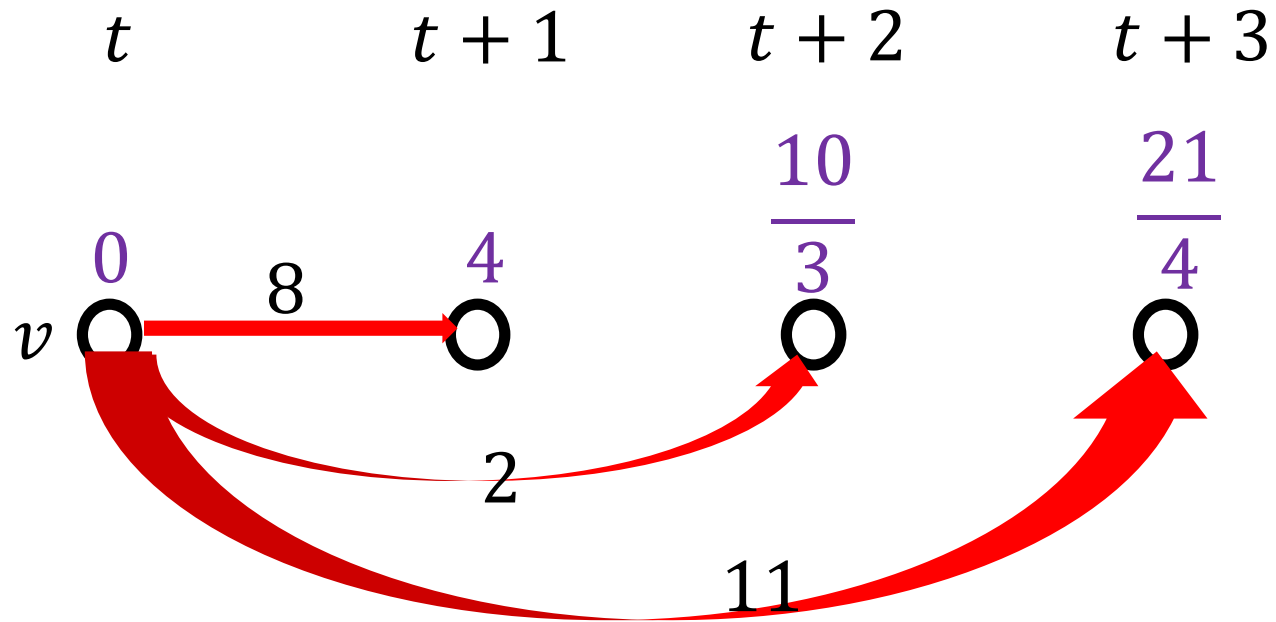
- $D \leftarrow D \setminus D(T)$

- $T_t \leftarrow T_t \cup T$

# Approximate Min Density Set

$$\rho = 5$$

$$\eta(v, t, \rho)$$



# Approximate Min Density Set

$T_t$  - tree at  
time  $t$

$D$  - unserved  
demands

$r$  - routing  
cost function

$h$  - holding  
cost function

- Guess best density value  $\rho = \frac{r(T) + h(D(T))}{|D(T)|}$  and time  $t$  of visit
- $\eta(v, t, \rho) = \max \#$  uncovered demand points at store  $v$  time  $\geq t$  such that the average holding cost to serve them stays  $\leq \rho$
- PCST instance:  
Penalties  $\pi(v) := \eta(v, t, \rho) * \rho$   
Edge weights  $w(e) := w_{IRP}(e)$

# Approximate Min Density Set

$T_t$  - tree at  
time  $t$

$D$  - unserved  
demands

$r$  - routing  
cost function

$h$  - holding  
cost function

How good is the density?

$T$  an optimal PCST tree  $\Rightarrow$

- $r(T) \leq 2 \text{dual}(T)$

$$\leq 2 \pi(T)$$

$$\leq 2 \sum_{v \in T} \eta(v, t, \rho) \cdot \rho$$

- $h(T) \leq \sum_{v \in T} \eta(v, t, \rho) \cdot \rho$

- $|D(T)| = \sum_{v \in T} \eta(v, t, \rho)$

$$\Rightarrow \text{Density} \leq 3\rho$$

$$\Rightarrow O(\log NT)\text{-approx. overall}$$

# Local Search Framework

1. Initialize a feasible solution
2. Apply operation as long as  
 $\Delta(\text{total cost}) < 0$
3. Stop when no more  
improvements exist or when  
time limit reached

# Add Local Search

1. Serve all stores on day 1
2. Apply  $\text{ADD}(s)$  if  $\exists s$  s.t.  $\Delta(\text{total cost}) < 0$
3. Stop when no more improvements exist

# Delete Local Search

1. Serve all stores on their  
deadline day
2. Apply DELETE( $s$ ) if  $\exists s$  s.t.  
 $\Delta(\text{total cost}) < 0$
3. Stop when no more  
improvements exist

# Delete-Add Local Search

1. Serve all stores on their  
deadline day
2. Apply DELETE-ADD( $s$ ) if  $\exists s$   
s.t.  $\Delta(\text{total cost}) < 0$
3. Stop within 30 seconds



# Add Operation

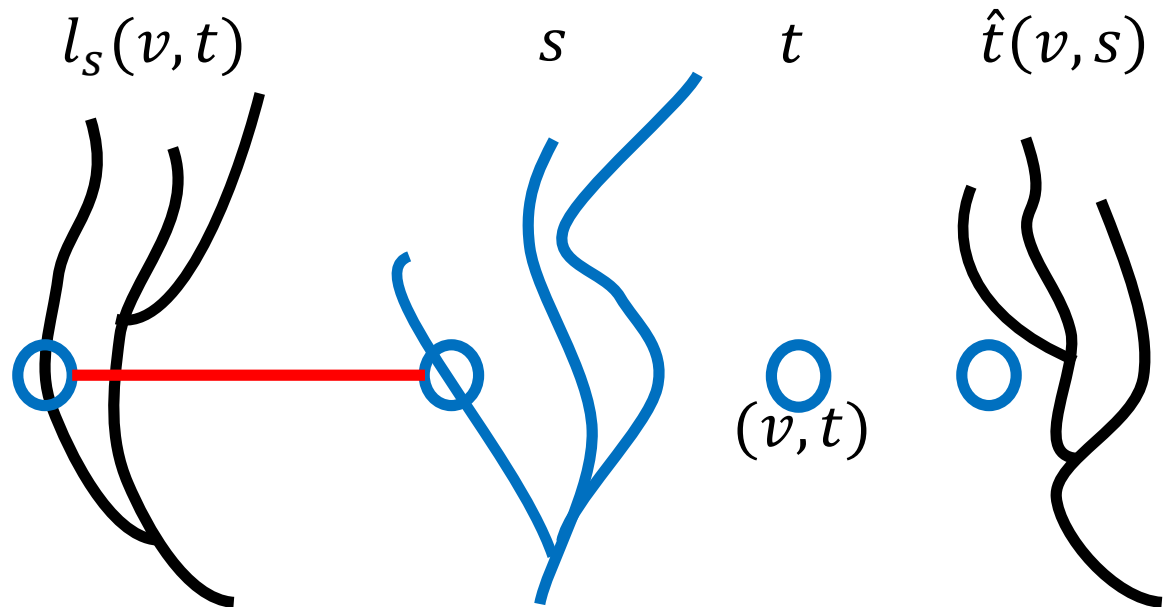
$\hat{t}(v, s)$  -  
latest day  
after  $s$  with  
no visit to  $v$

$l_s(v, t)$  -  
latest day  
before  $s$   
that serves  
 $(v, t)$

ADD( $s$ )

PCST instance:

Penalties



# Add Operation

$\hat{t}(v, s)$  -  
latest day  
after  $s$  with  
no visit to  $v$

$l_s(v, t)$  -  
latest visit  
before  $s$   
that serves  
 $(v, t)$

ADD( $s$ )

PCST instance:

Penalties

$$\pi_s(v) := \sum_{t=s}^{\hat{t}(v,s)} h_{l_s(v,t),s}^v d_t^v$$

Edge weights  $w(e) := w_{IRP}(e)$

$$\Delta(\text{total cost}) = w(T_{PCST}) - \pi(T_{PCST})$$

# Delete Operation

$\hat{t}(v, s)$  - latest day after  $s$  with no visit to  $v$

$l_s(v, t)$  - latest visit before  $s$  that serves  $(v, t)$

$T_t$  - tree at time  $t$

DELETE( $s$ )

Penalties

$$\pi_s(v) := \sum_{t=s}^{\hat{t}(v,s)} h_{l_s(v,t),s}^v d_t^v$$

$$\Delta(\text{total cost}) = -w(T_s) + \pi(T_s)$$

# Delete-Add Operation

$\hat{t}(v, s)$  - latest day after  $s$  with no visit to  $v$

$l_s(v, t)$  - latest visit before  $s$  that serves  $(v, t)$

$T_t$  - tree at time  $t$

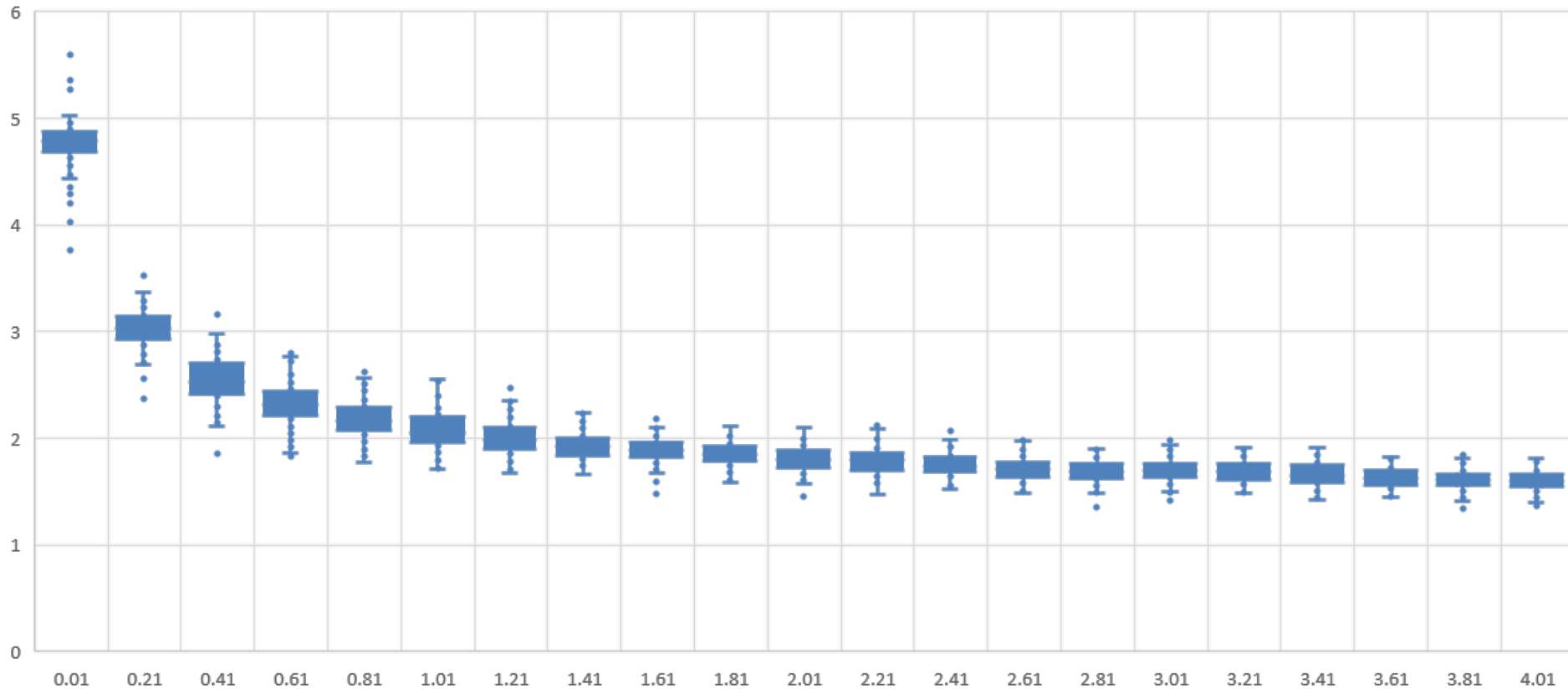
DELETE-ADD( $s$ )

Apply DELETE( $s$ ) first, then ADD( $s$ ) on the remaining solution

$$\Delta(\text{total cost}) = -w(T_s) + \pi(T_s) + w(T_{PCST}) - \pi(T_{PCST})$$

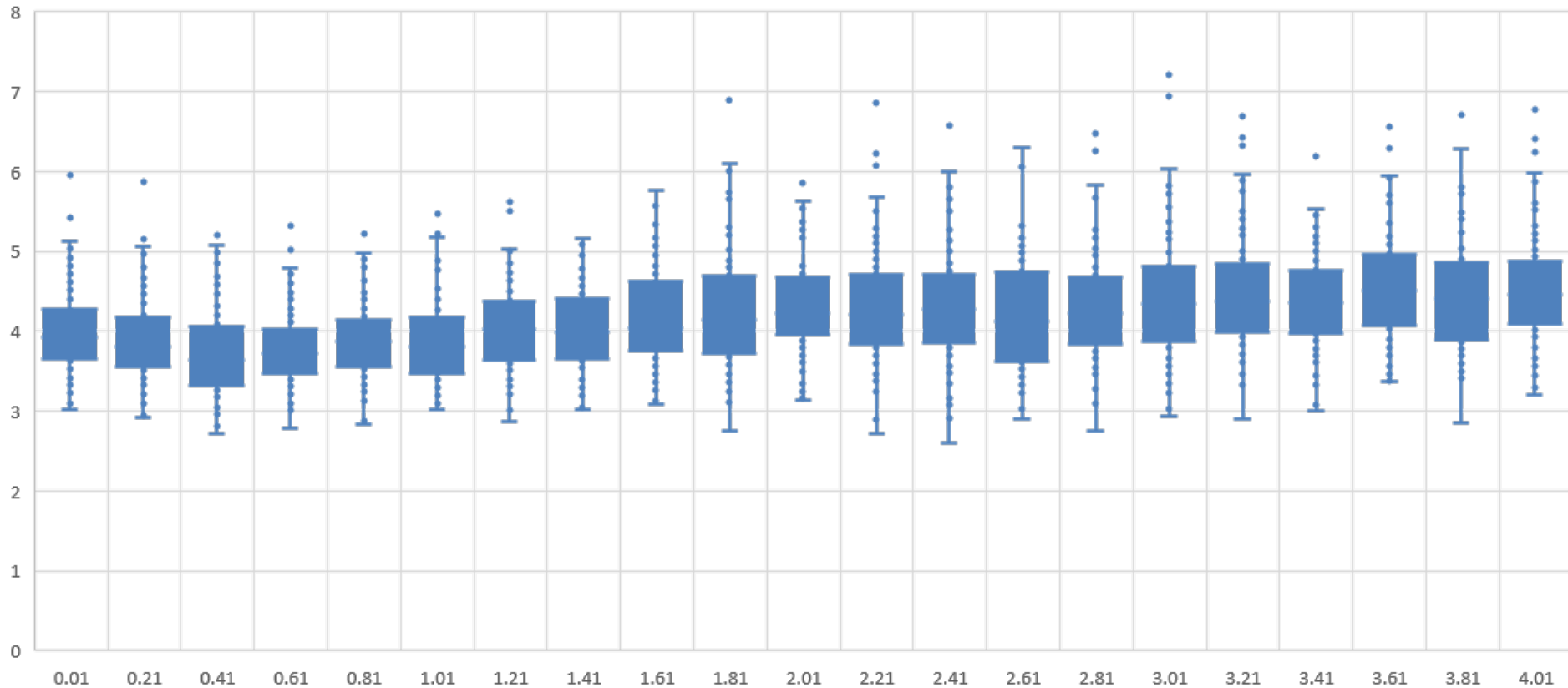
# Performance of Greedy

gap vs H



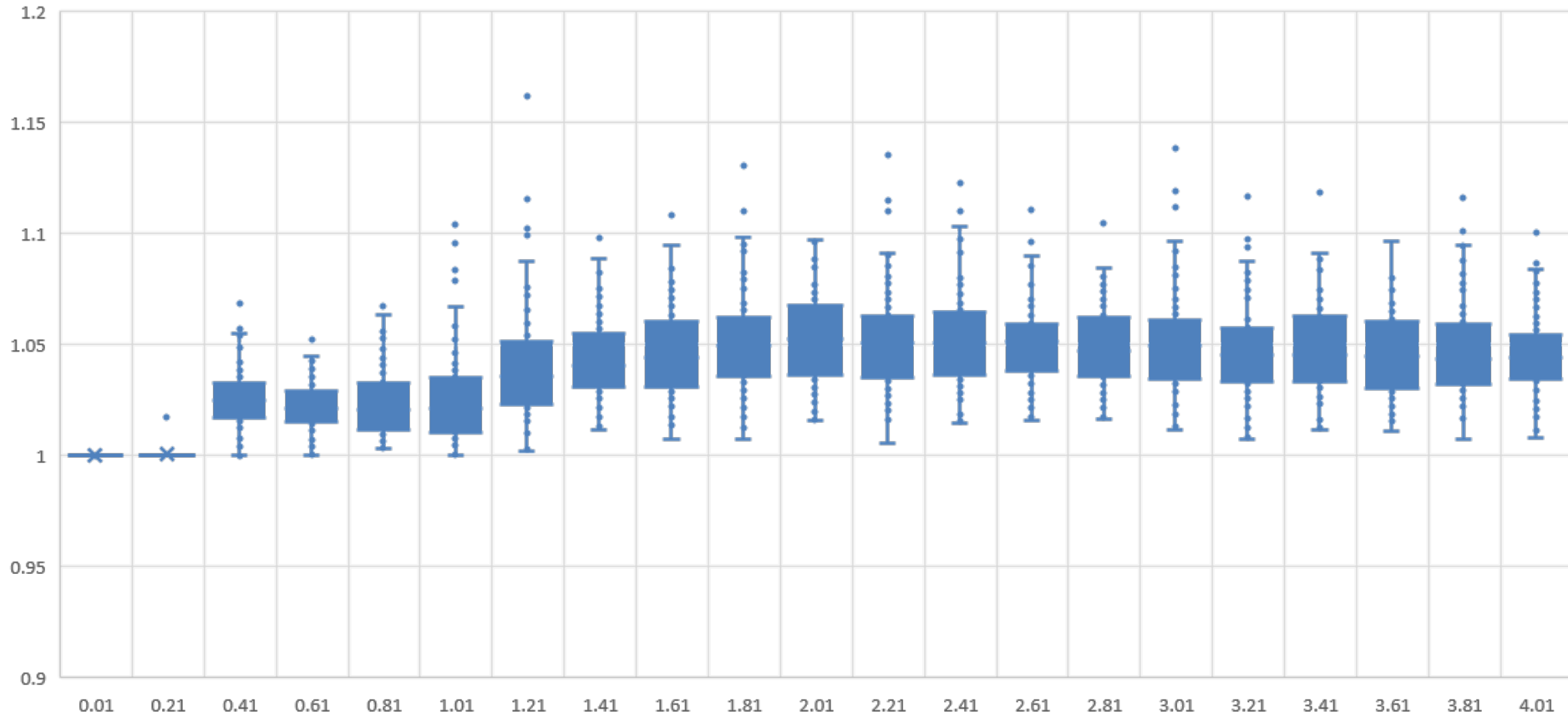
# Performance of Greedy

time vs H



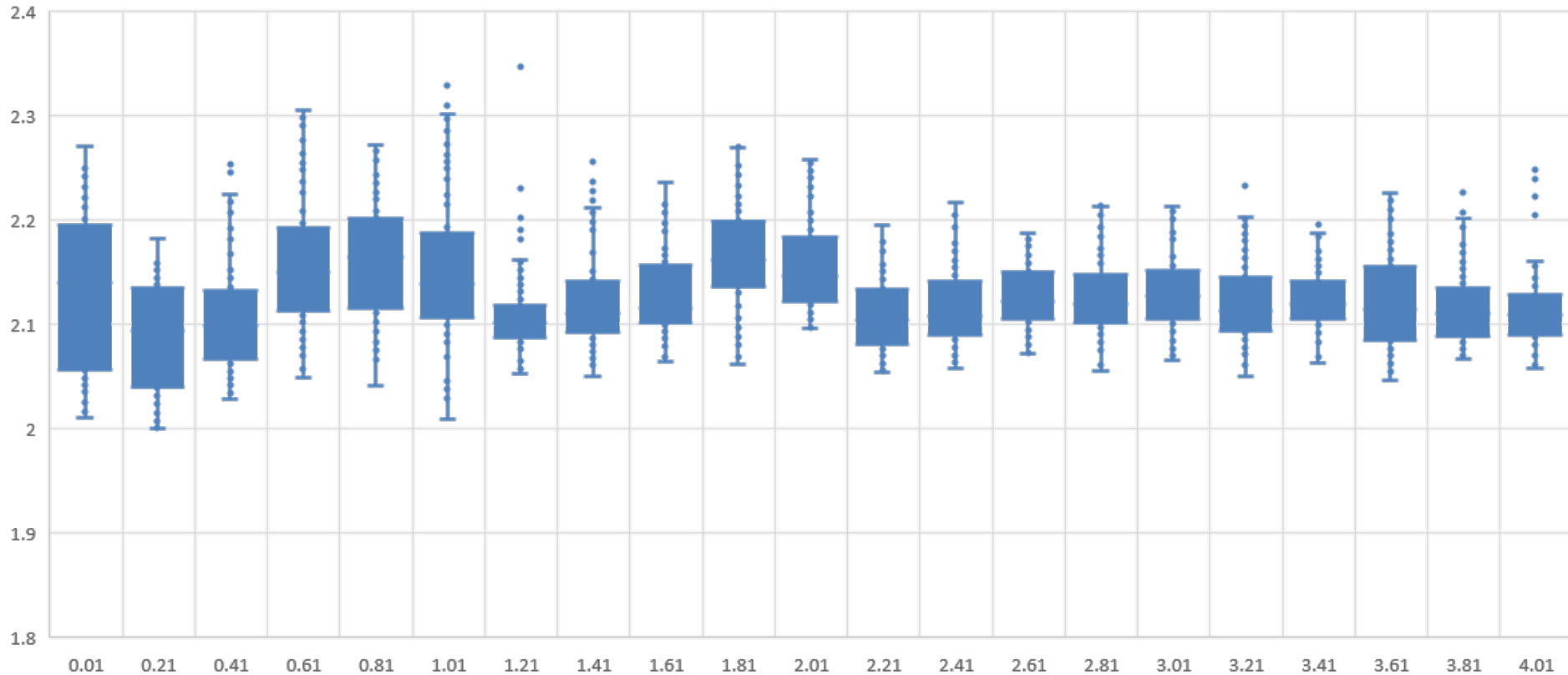
# Performance of Add

gap vs H



# Performance of Add

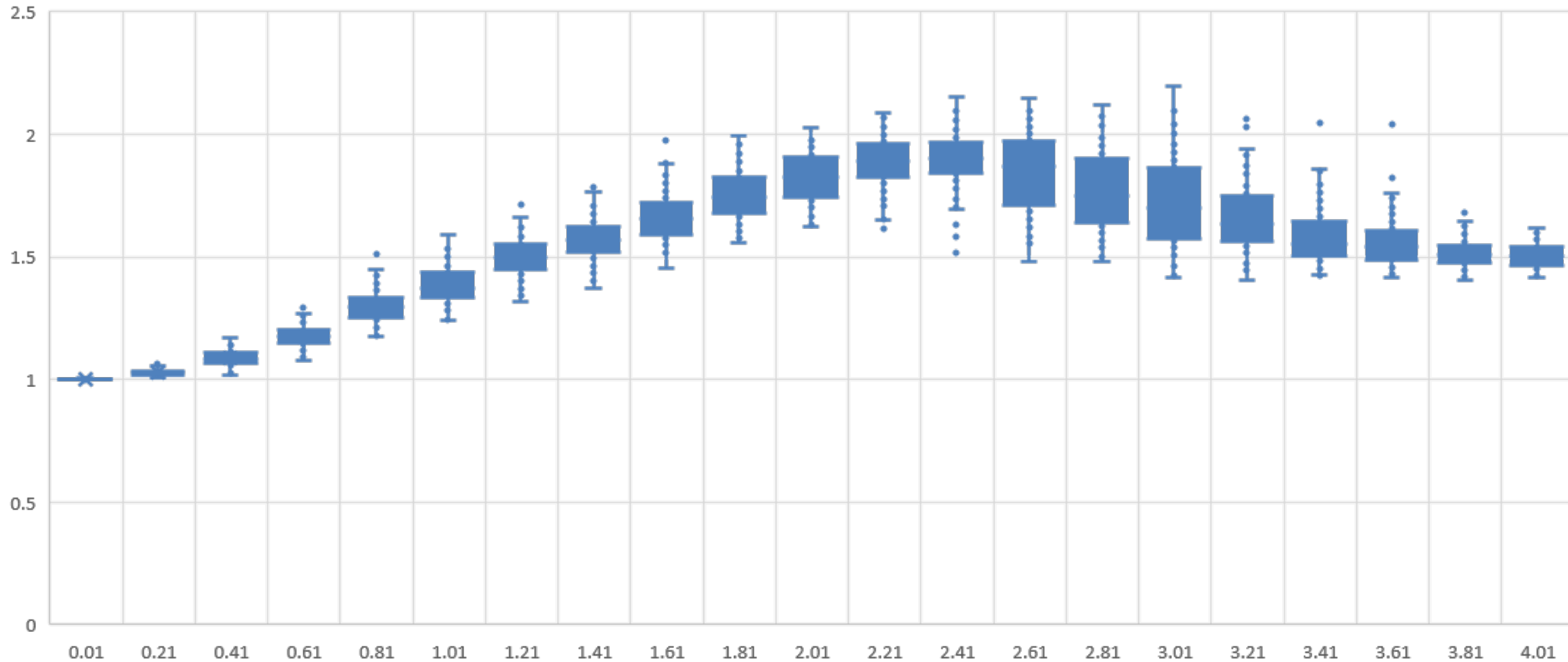
time vs H





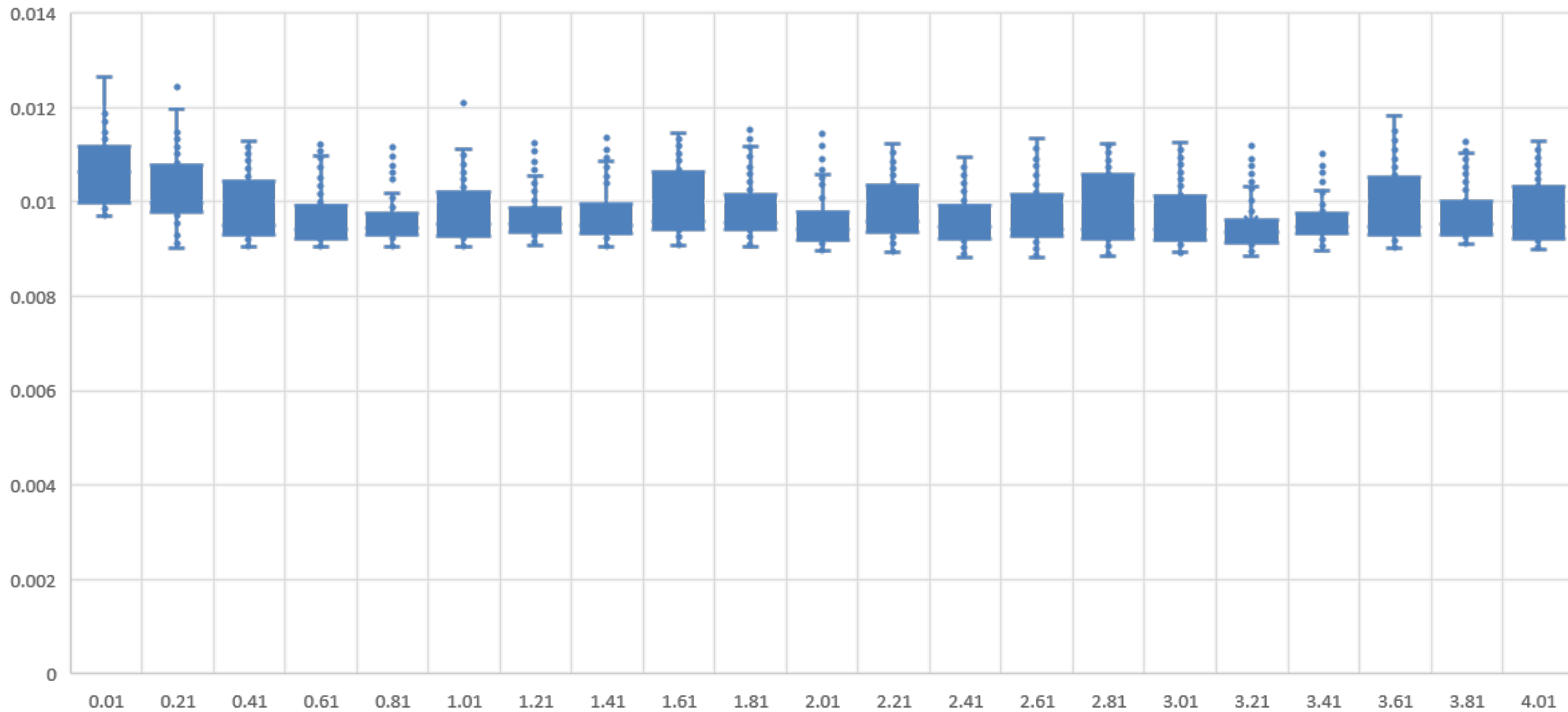
# Performance of Delete

gap vs H



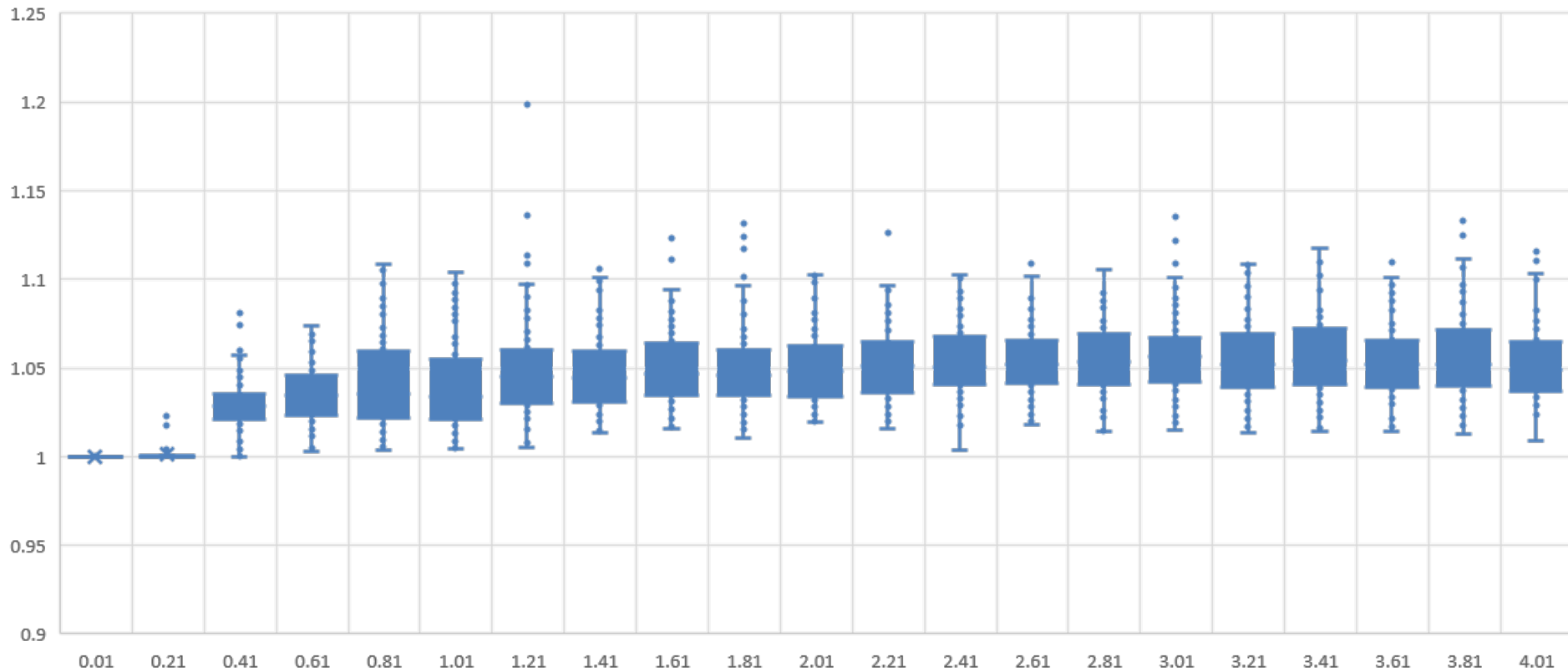
# Performance of Delete

time vs H



# Performance of Delete-Add

gap vs H



# Summary

- IRP – challenging to solve optimally due to intertemporal dependencies
- PCST – an effective tool to obtain near-optimal solutions for IRP
- Best overall heuristic – ADD local search, both fast and accurate

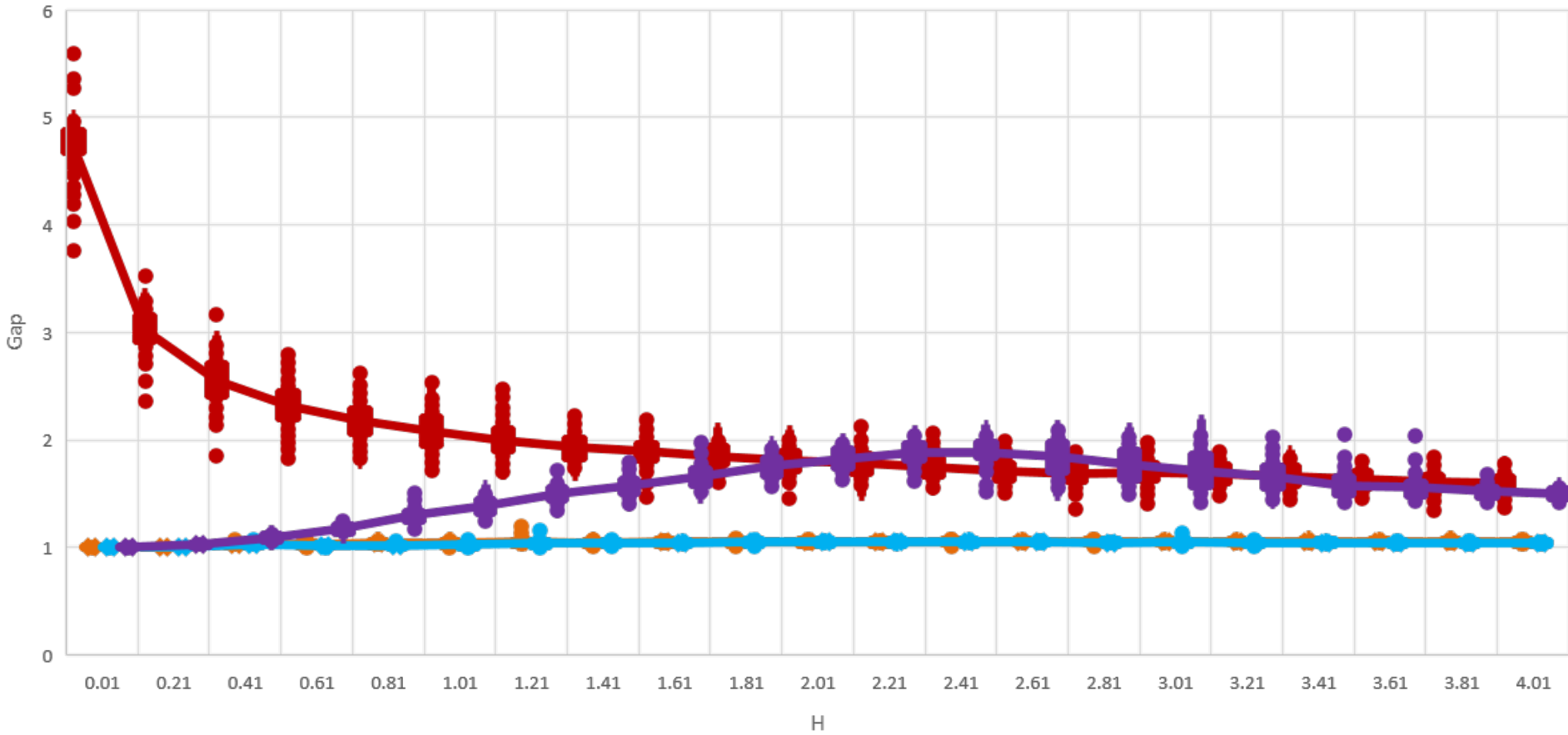
Thank

You!

# Appendix

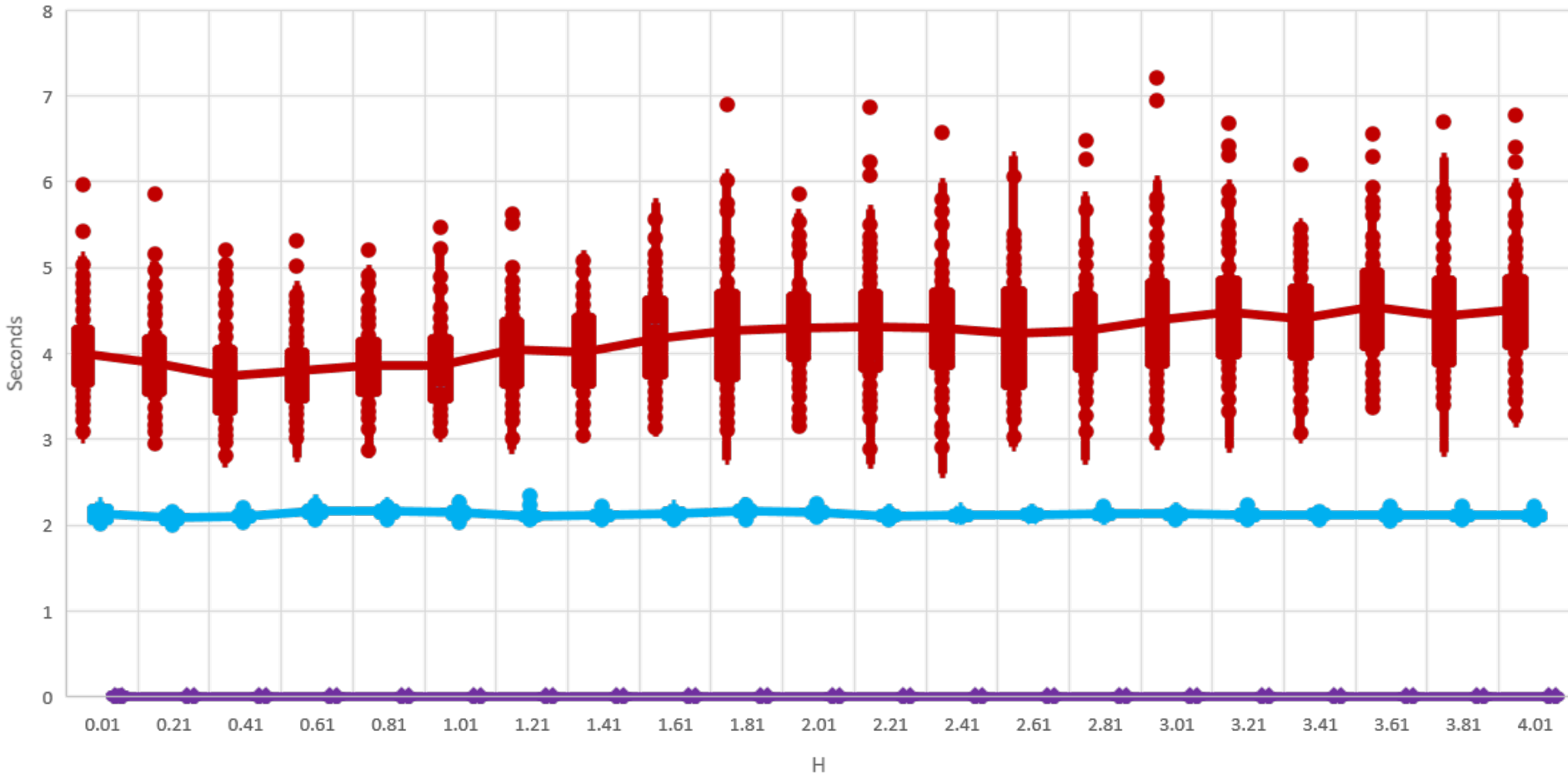
# Gap

Greedy Delete-Add Add Delete



# Runtime

Greedy Add Delete





parameter	definition	value
N	Number of stores	10
T	Number of days	10
L	Routing cost scale	3
p	Positive demand probability	.2

parameter	definition	range	increment
<i>N</i>	number of locations	5 to 35	5
<i>T</i>	number of days	5 to 35	5
<i>L</i>	routing scale	0.1 to 8.1	0.5
<i>p</i>	positive demand probability	0.01 to 0.35	0.02

# Primal Dual vs DP Performance

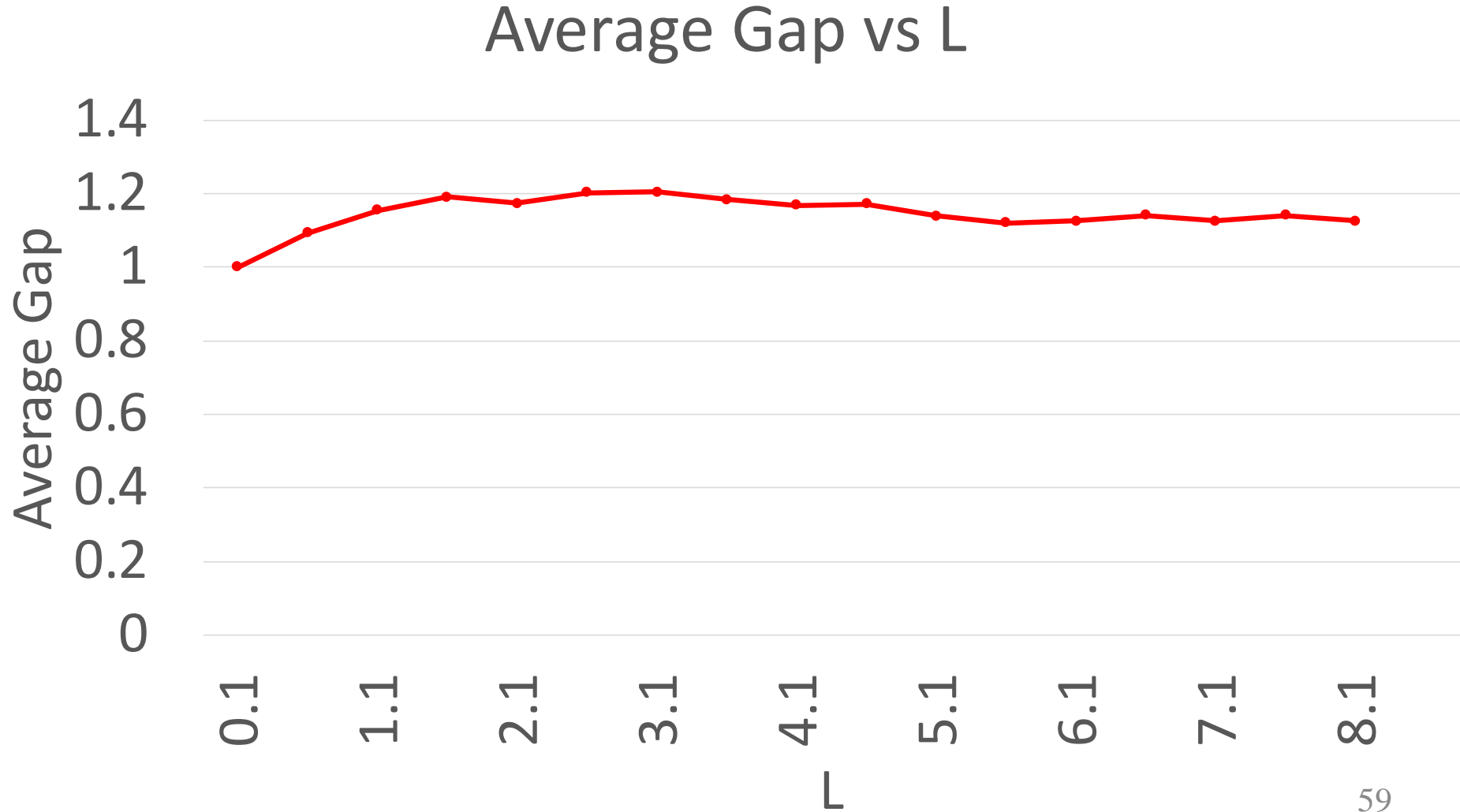
## Data Generation

$$\text{Demands} \begin{cases} p & NB(r, \frac{\alpha}{\alpha + 1}) \\ 1 - p & 0 \end{cases}$$

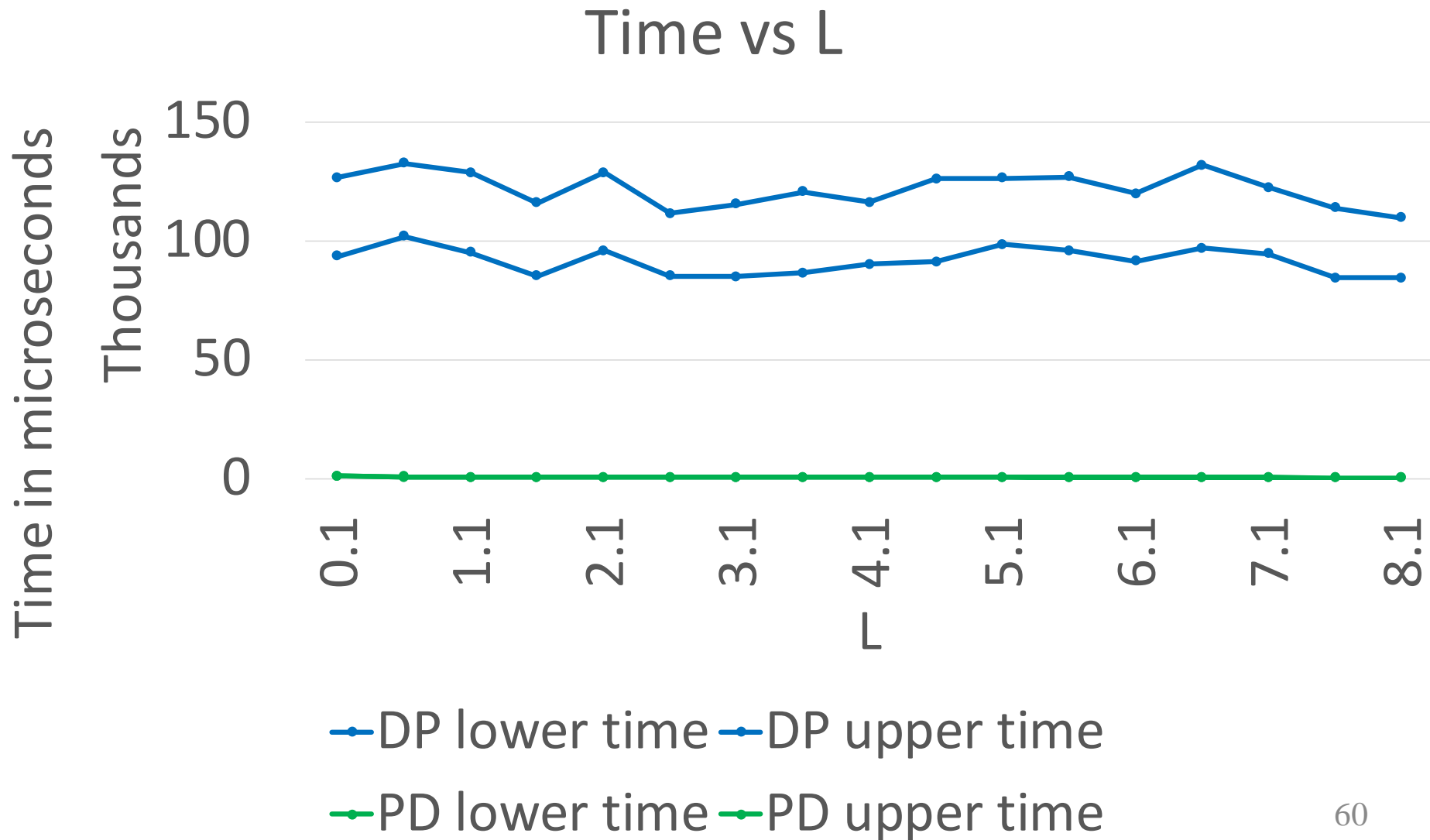
Location distances  $\sim \exp(\lambda)$

parameter	definition	value
N	Number of stores	10
T	Number of days	10
L	Routing cost scale	0.1, 0.6, ..., 8.1
p	Positive demand probability	.2

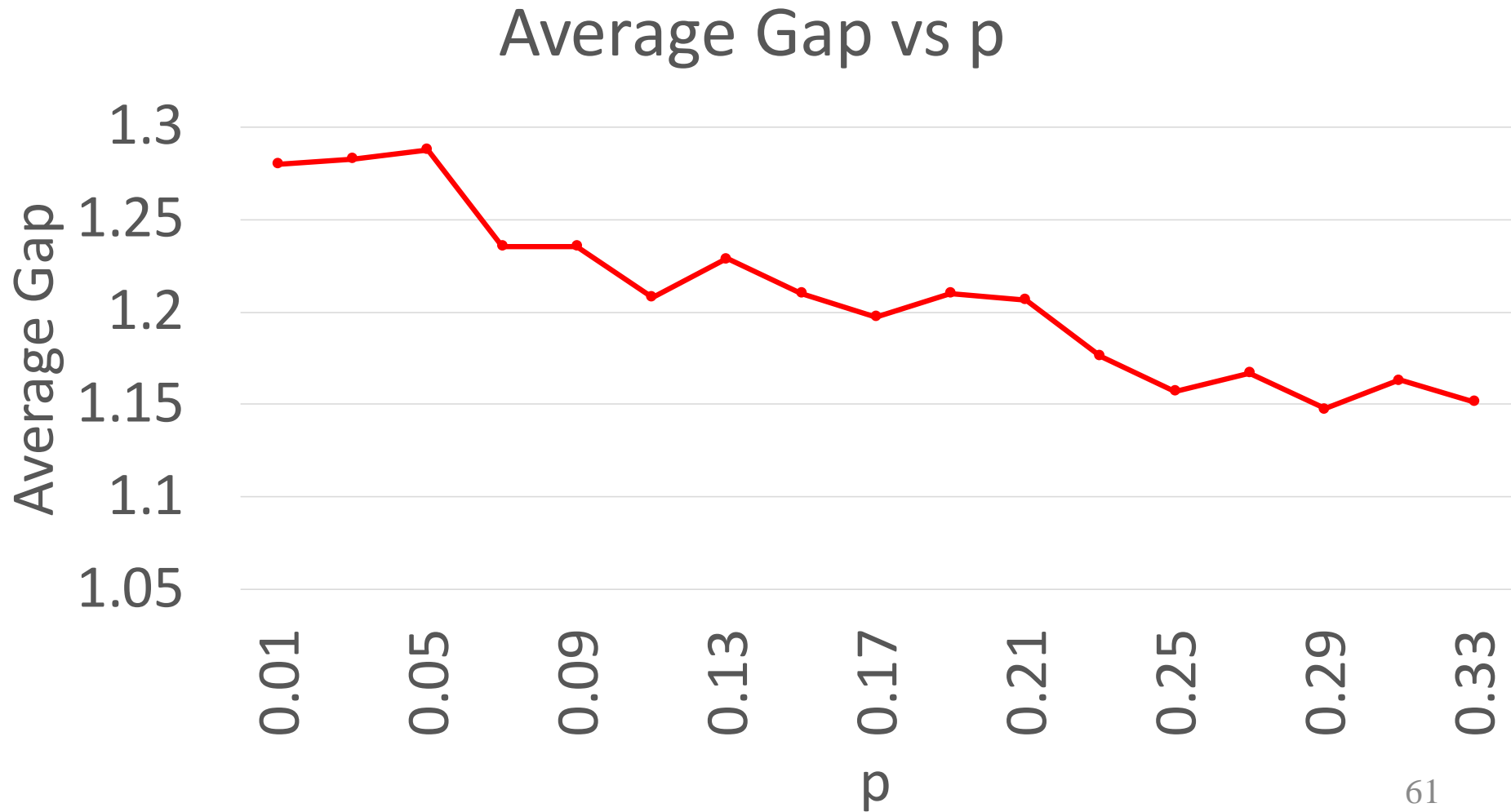
# Primal Dual vs DP Performance



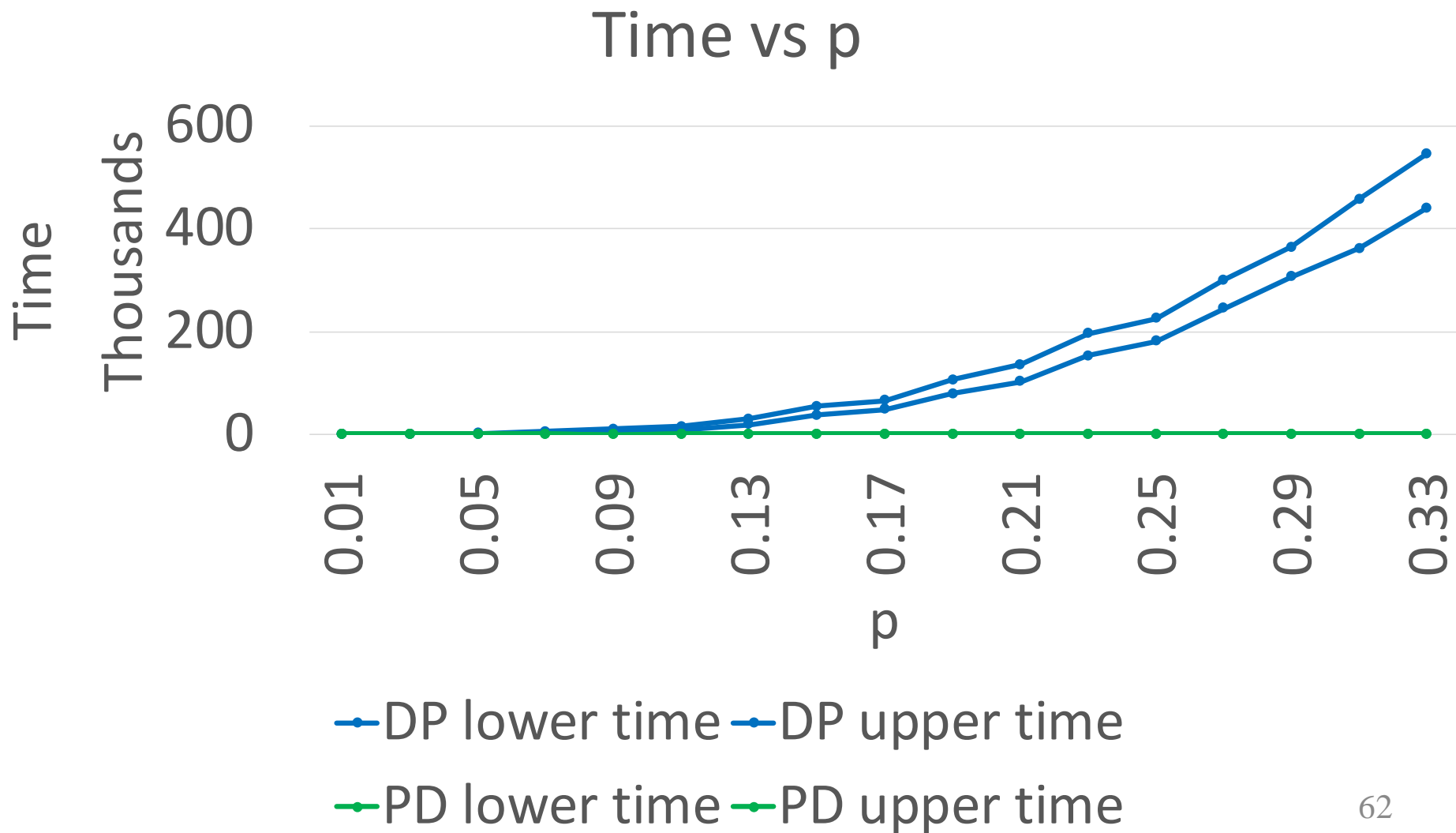
# Primal Dual vs DP Performance



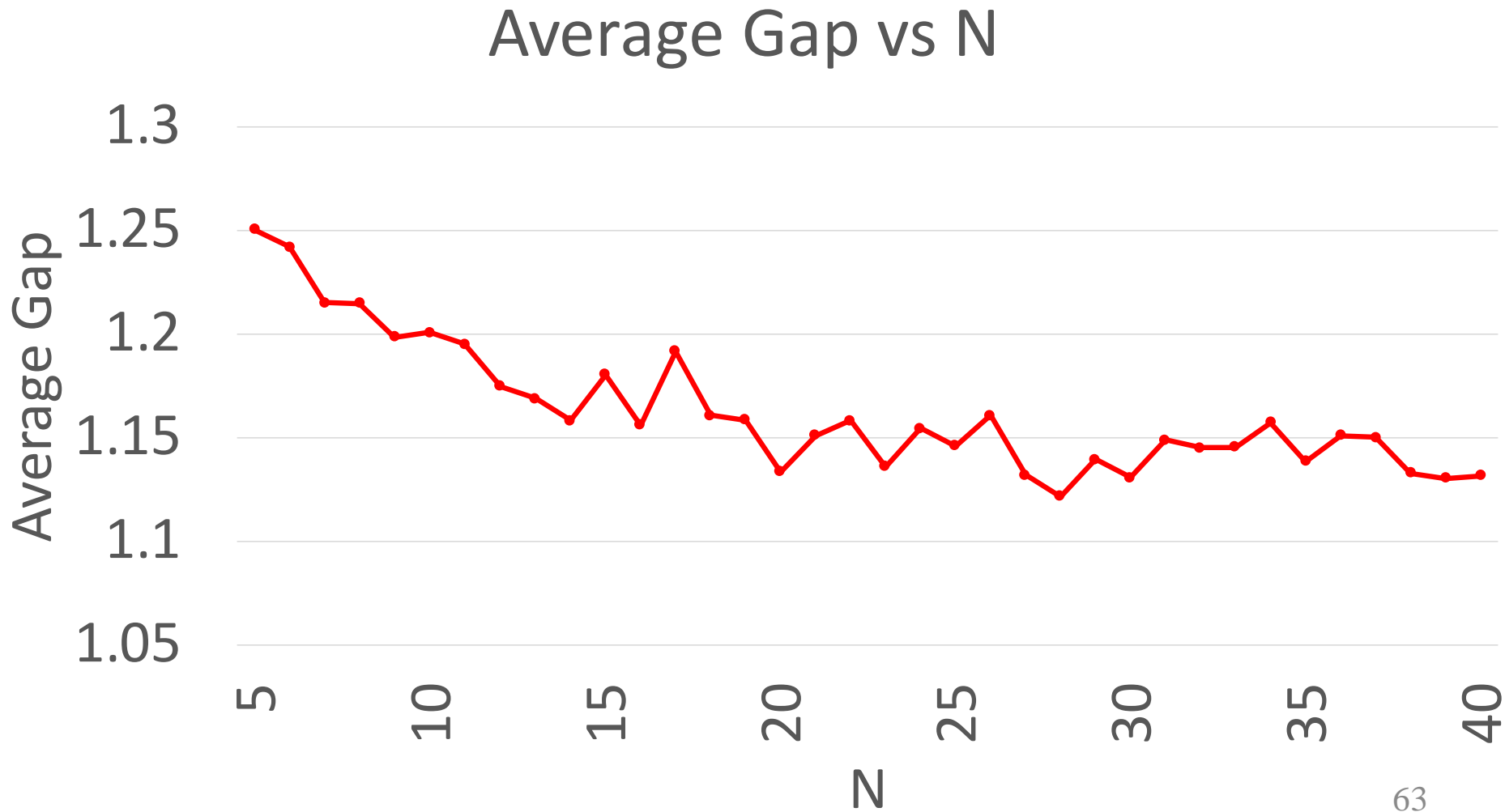
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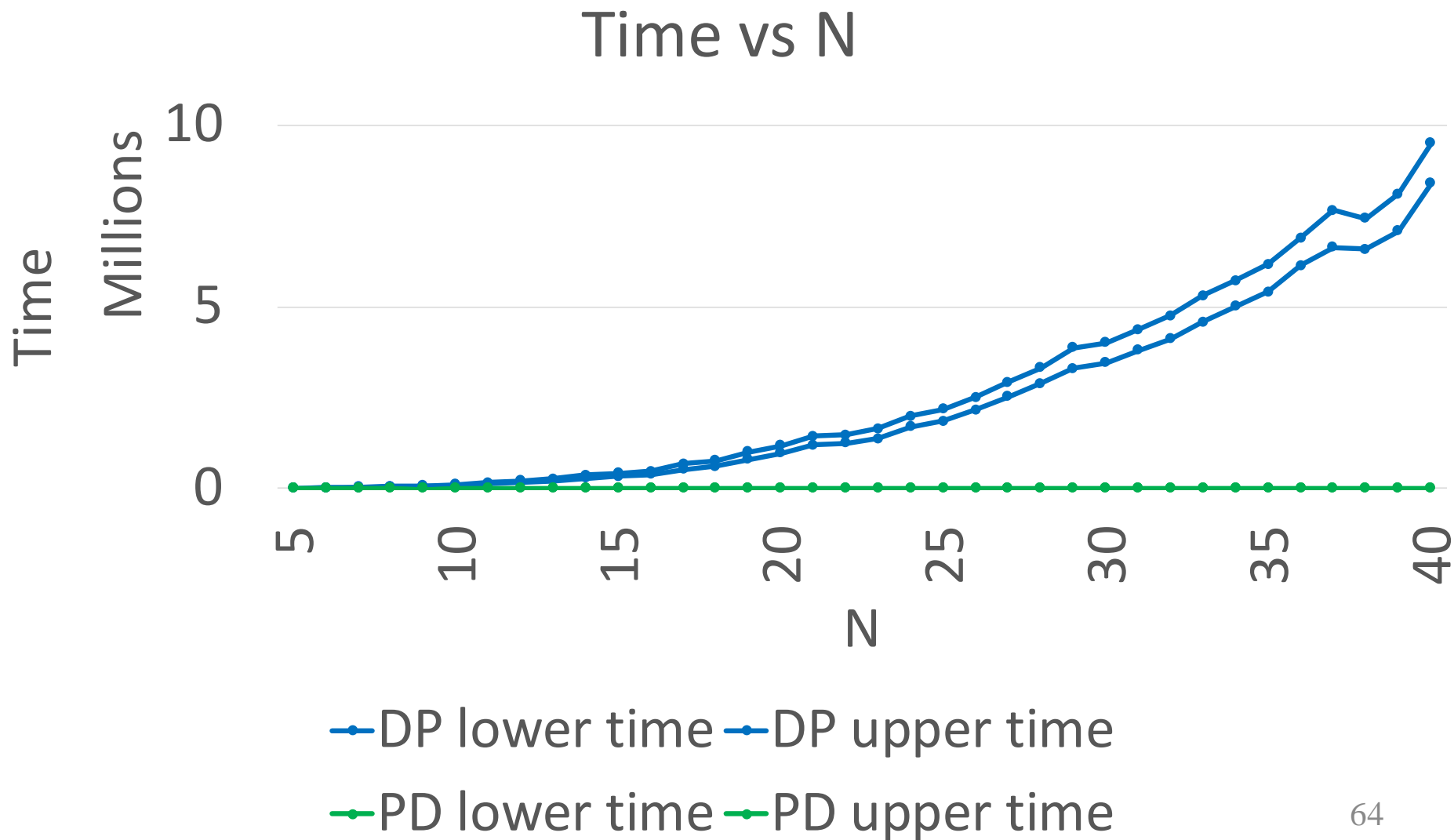
# Primal Dual vs DP Performance



# Primal Dual vs DP Performance

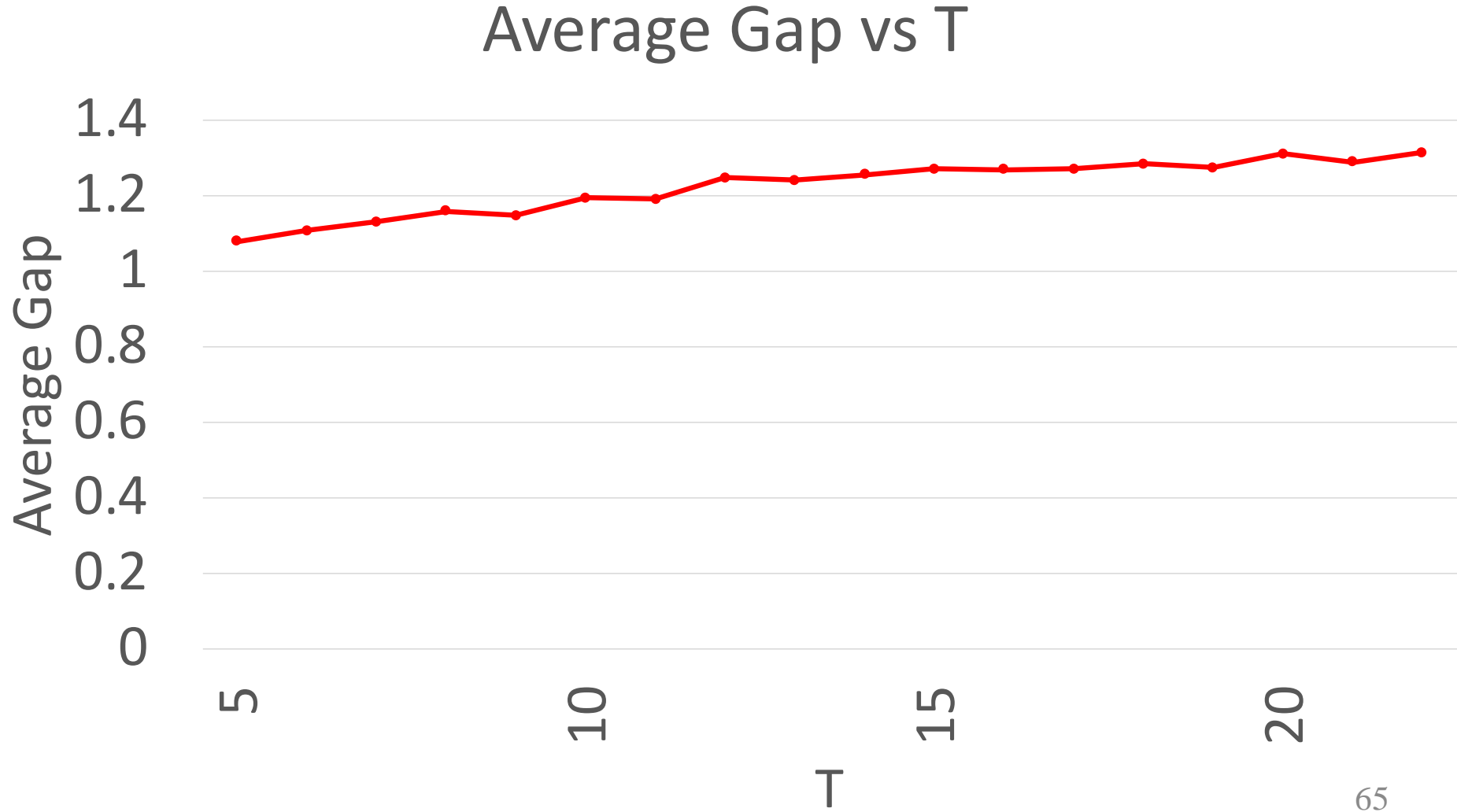


# Primal Dual vs DP Performance





# Primal Dual vs DP Performance



# Primal Dual vs DP Performance

