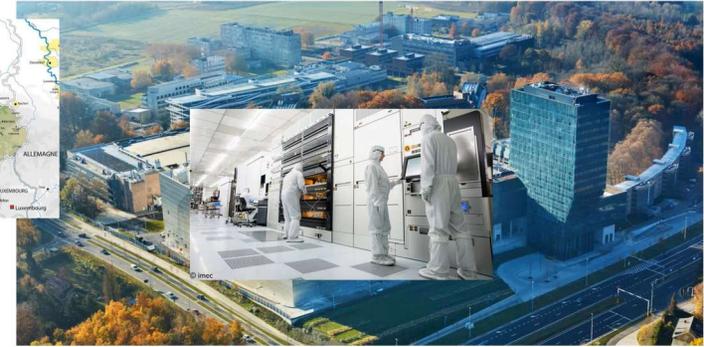


Interuniversitair Micro-Elektronica Centrum



imec

CHARACTERIZATION OF 2D MATERIALS BY ARPES AT IMEC

PRESENTED BY PAUL VAN DER HEIDE

Dhirendra Pratap Singh, Fabian Holzmeier, Kevin Dorney, Esben Witting Larsen,
Thierry Conard, John Petersen

AGENDA

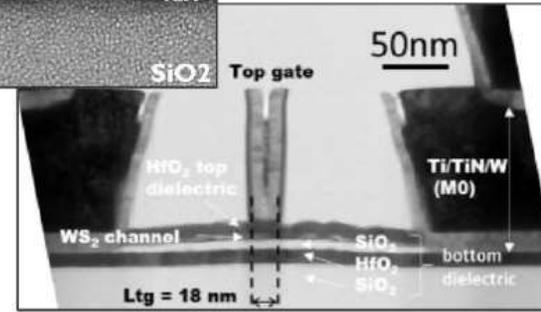
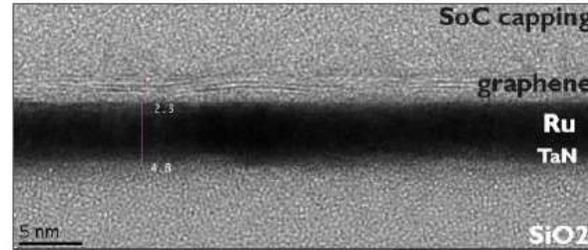
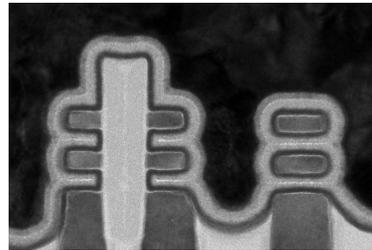
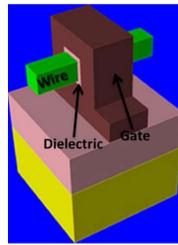
What next : 2D materials-Beyond CMOS

Photo Emission techniques

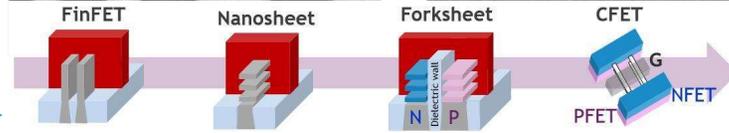
The imec AttoLab

Results

WHAT NEXT

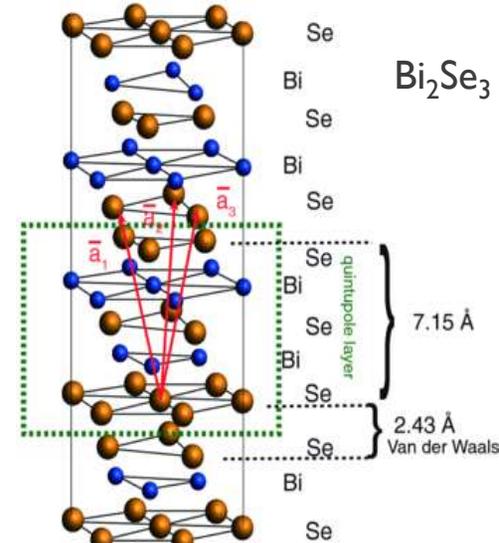
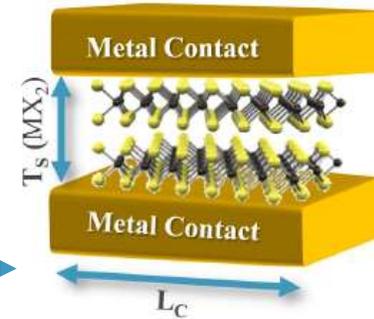
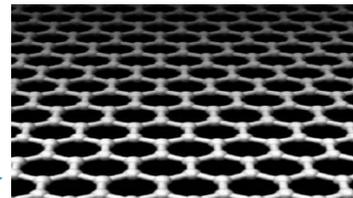


- Continued scaling:
 - Logic: FinFET, GAA, CFET →
 - Memory: ReRAM, PCRAM, MRAM, 3D-DRAM, ...



And then?

- 2D Materials?
 - Graphene →
 - Transition Metal Dichalcogenides (TMD)
 - 3D Topological Insulators (2D & 3D-TIs)



How can a 3D-TI be a 2D material

- Conduction only occurs along the surface of these insulators

TOPOLOGICAL INSULATORS

- TI chronology

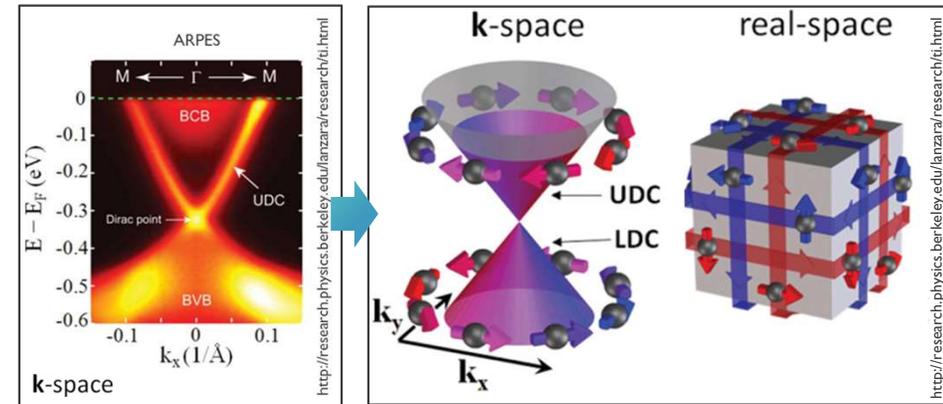
- 2005: 1st theorized
- 2007: 1st verified (via ARPES)

- Why are TIs important

- Charge carriers are spin polarized and immune to scattering (no leakage)
 - Potential applications include Spintronics inclusive of Quantum computing

- Where do TI properties stem from

- The Quantum Spin Hall Effect (QSHE)
 - QSHE is a result of Spin Orbit Splitting (SOS) analogous to the Quantum Hall Effect (QHE)



ARPES=Angle Resolved Photo Electron Spectroscopy

A new electronic phase

New computing architectures

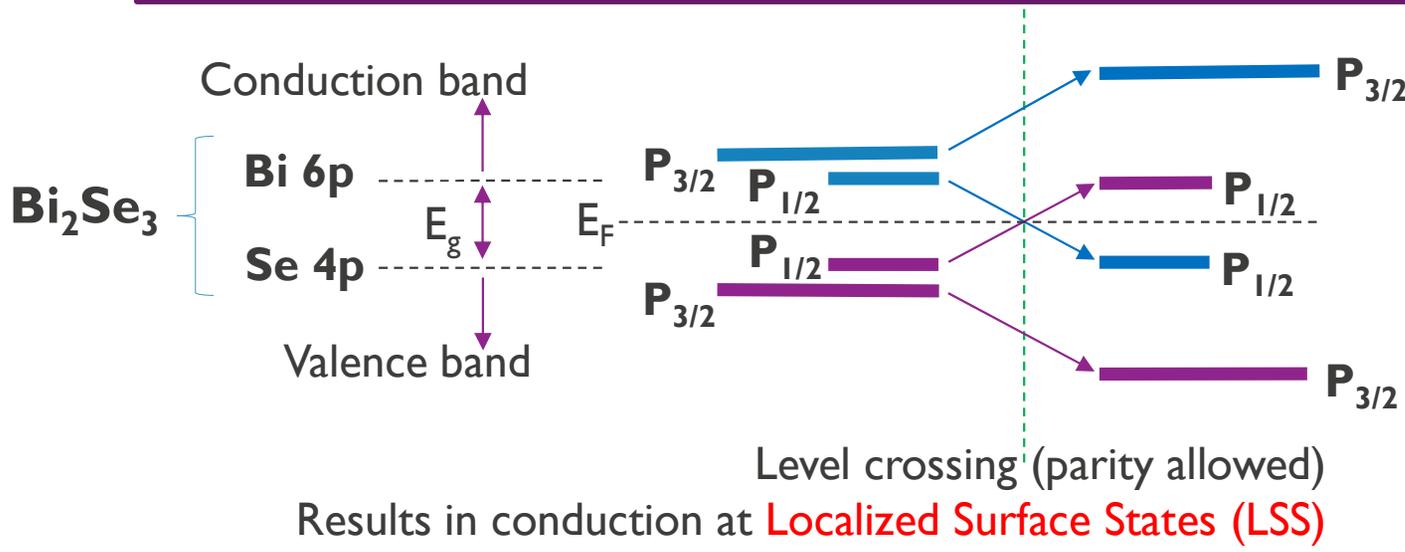
QHE & QSHE

QHE=Quantum Hall Effect
 QSHE=Quantum Spin Hall Effect

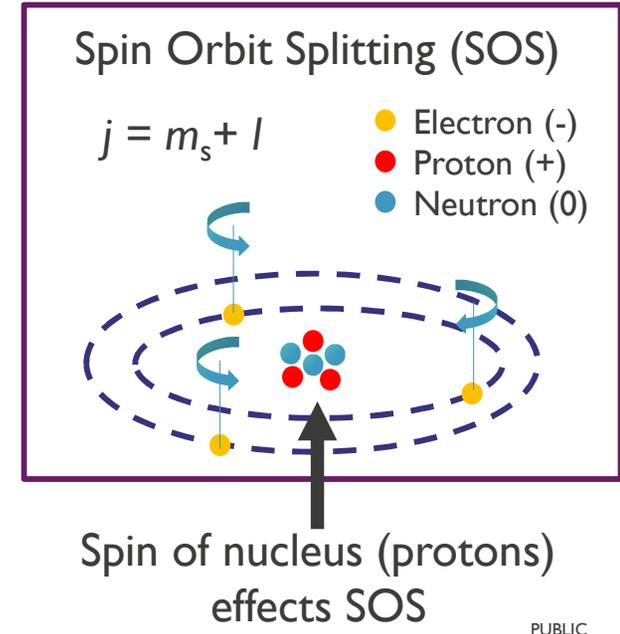
2016 Nobel prize in physics

- Impact of magnetic fields on band structure (external=QHE or internal (SOS)=QSHE)

QHE	Zero B	Medium B	High B
QSHE	Insulator	Interface	3D TI (bulk insulator)



Computing at the interface ?



AGENDA

What next : 2D materials-Beyond CMOS

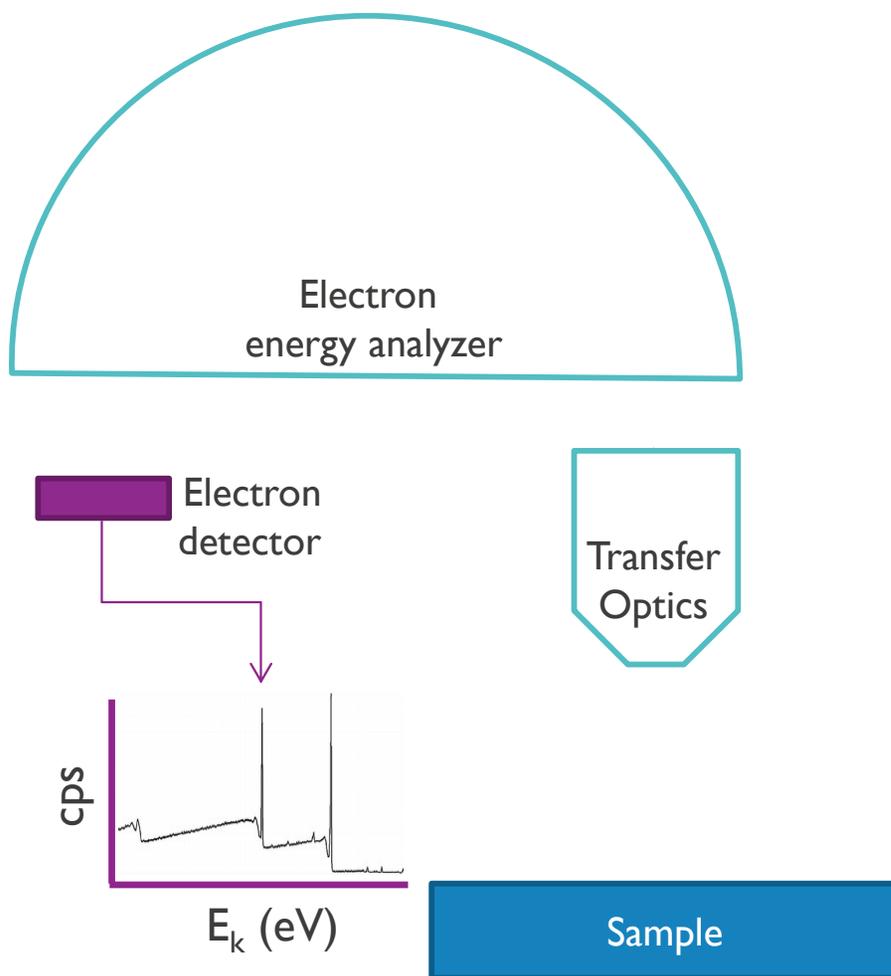
Photo Emission techniques

The imec AttoLab

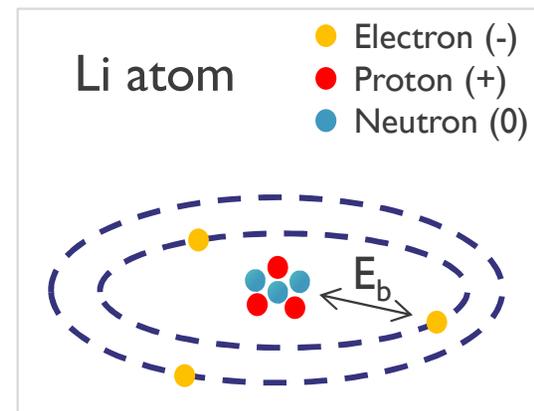
Results

FOR CORE LEVEL ANALYSIS

- Photons directed at solid sample. Photoelectrons recorded.
- Provides
 - Composition
 - Speciation
- Attributes
 - Non-destructive
 - Li-U detectable
 - DL: 0.1%



ESCA=Electron Spectroscopy for Chemical Analysis
 XPS=X-ray Photoelectron Spectroscopy
 PES=Photo Emission Spectroscopy



Photon source
 (energy = E_p)

Photoelectron Kinetic energy (E_k) relates to Binding energy (E_b) via

$$E_p = E_k + E_b + \phi$$

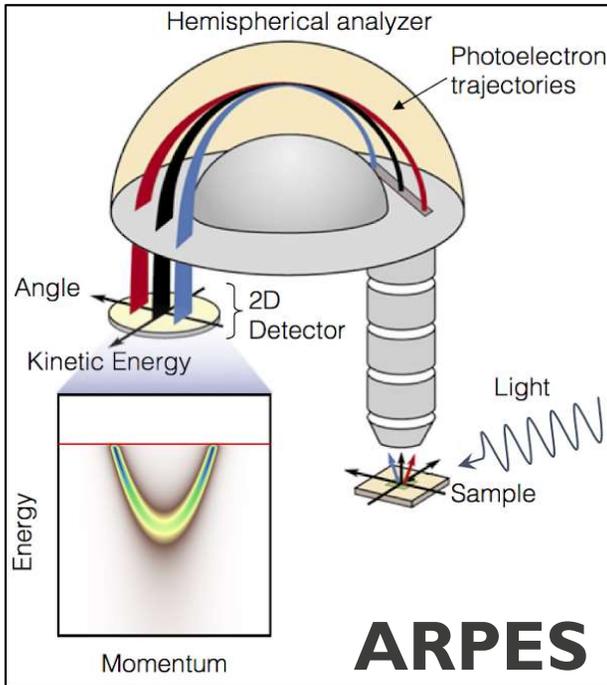
ϕ =Constant
 (instrument)

FOR VALENCE BAND ANALYSIS

ARPES=Angle Resolved Photo Emission Spectroscopy
 PEEM=Photo Electron Emission Microscopy
 UPS=Ultra-violet Photoelectron Spectroscopy

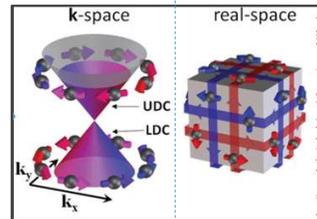
ARPES

- Maps the electronic band structure in *k-space*



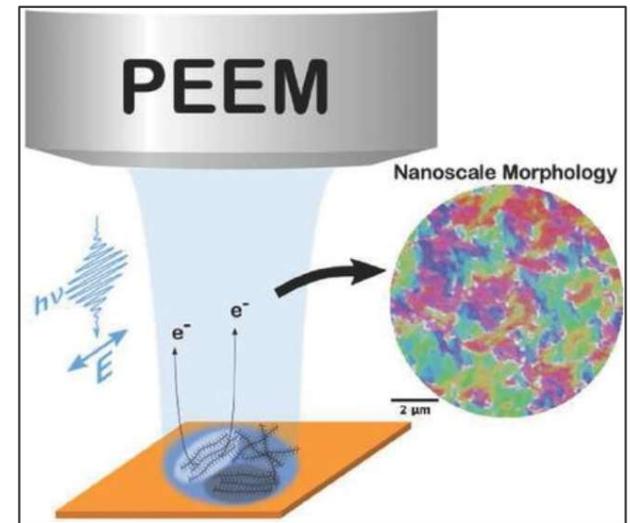
PEEM

- Maps the surface of interest in *real-space*
 - Can be a specific E level or E band/s, i.e., recording E_F provides work-function map of surface



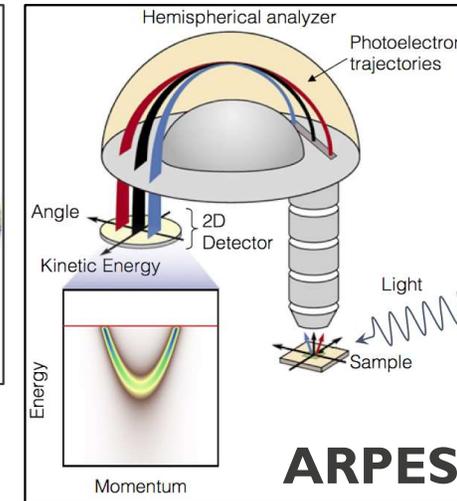
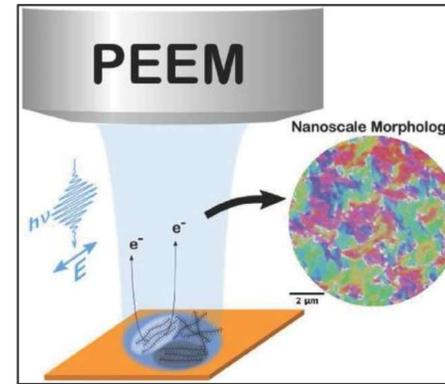
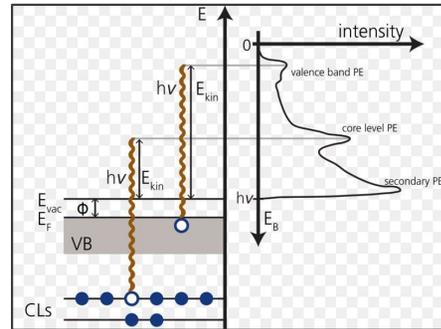
ARPES and PEEM are carried out in the same instrument using the same sources.

Analyzer settings differentiates the two.



XPS-UPS-ARPES-PEEM

- All are Photo-Emission Spectroscopy (PES) techniques, but with different information content.



	Source*	Energy*	Levels	Extraction	Information
XPS/ ESCA	Al- $k\alpha^*$ Synchrotron	1486.6 eV* Variable	Core	Zero to minimal (B)	Composition, elemental speciation + imaging to 2-10 μm in real space
PEEM	He-discharge*, Sync, HHG	21.22 eV*, Variable	Valence	High field (10 kV)	Spatial imaging to sub 100 nm in real space (20 nm optimal)
ARPES	He-discharge*, Sync, HHG	21.22 eV* Variable	Valence	High field (10 kV)	Electronic band structure (LUMO) in k space (also called momentum space)
UPS	He-discharge*, Sync, HHG	21.22 eV* Variable	Valence	Zero to minimal (B)	Electronic band structure (LUMO)/Density of States (DoS) in real space

* Refers to most commonly used source in industry

AGENDA

What next : 2D materials-Beyond CMOS

Photo Emission techniques

The imec AttoLab

Results

DESIGN (2019)

Preparation chamber with Low Energy Electron Diffraction, Auger Electron Spectroscopy & Residual Gas Analyzer

Angle Resolved Photo Emission Spectroscopy and Photo Electron Emission microscopy

High-power, femtosecond laser system

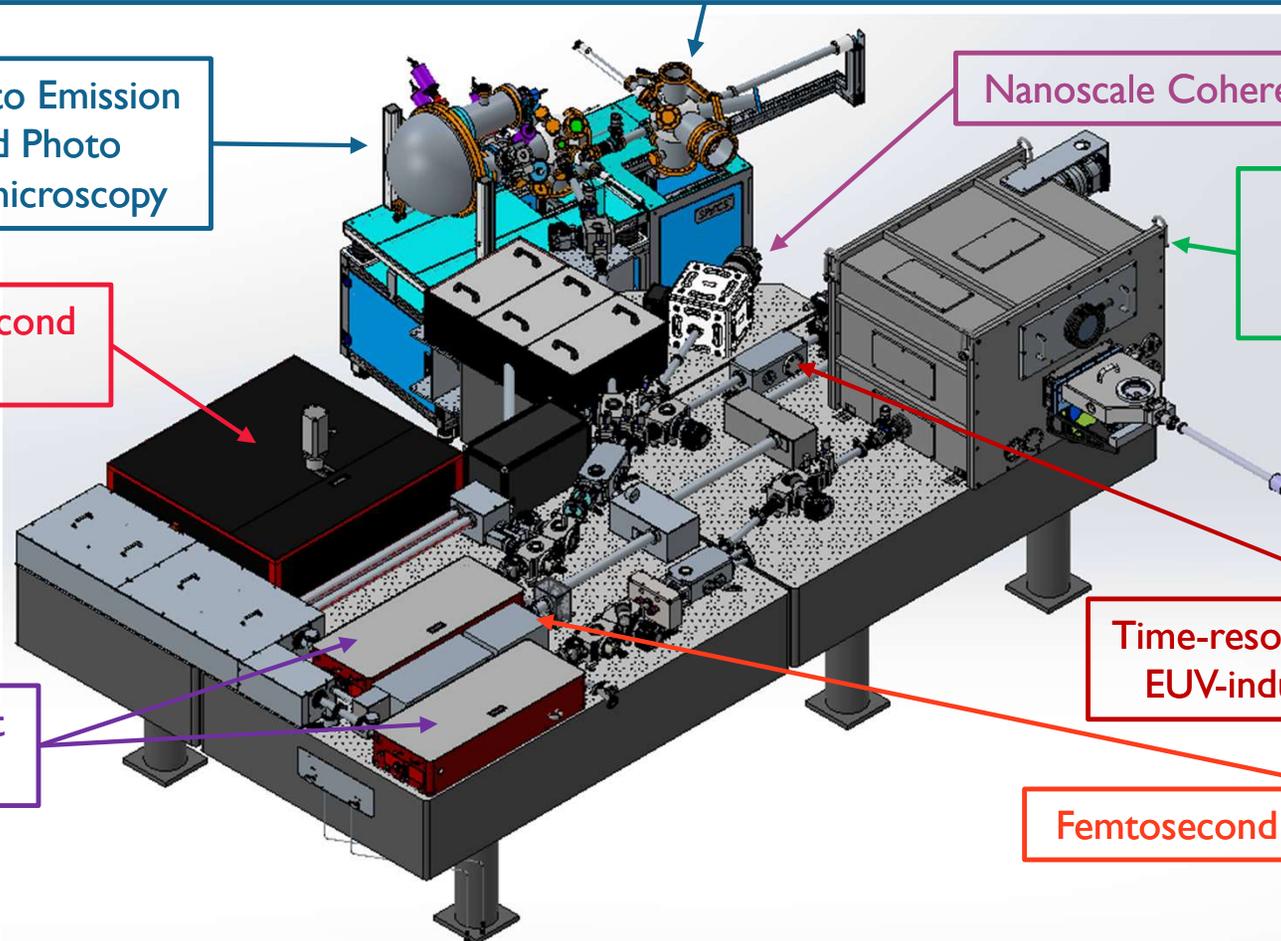
Bright, fully coherent HHG sources

Nanoscale Coherent Diffractive Imaging

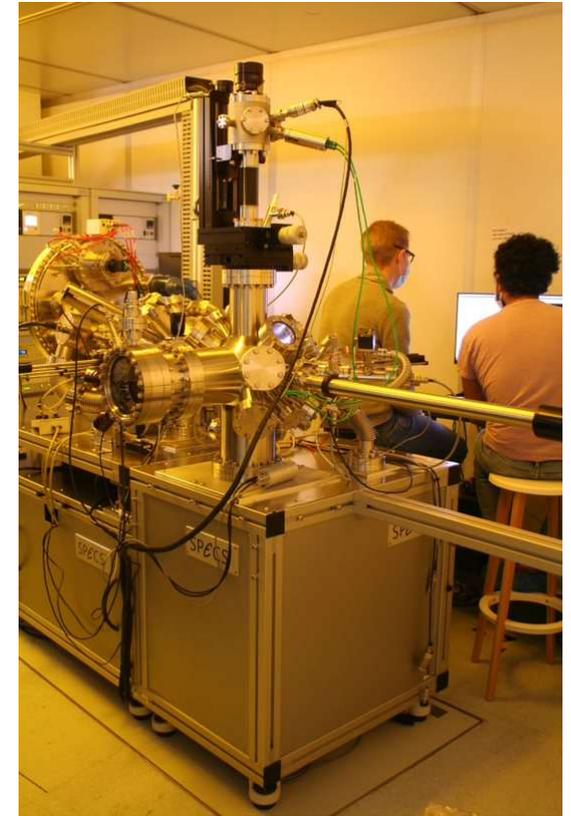
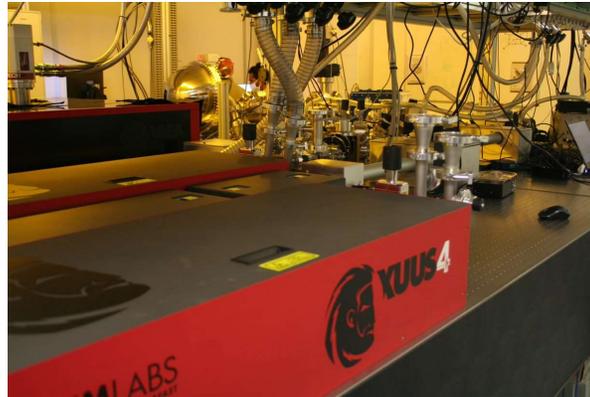
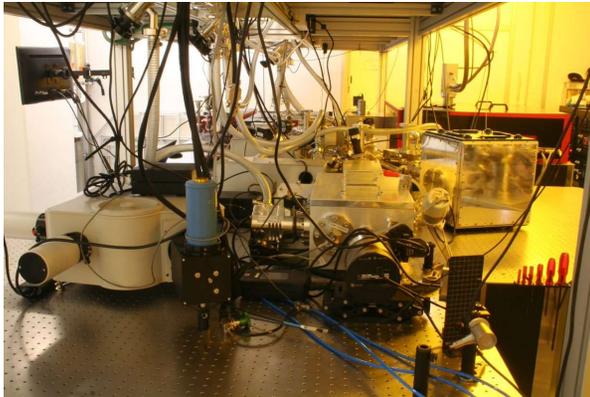
300 mm wafer interference lithography

Time-resolved spectroscopy for EUV-induced radiochemistry

Femtosecond near-to-mid IR pulses



IT'S REAL (2020)



AGENDA

What next : 2D materials-Beyond CMOS

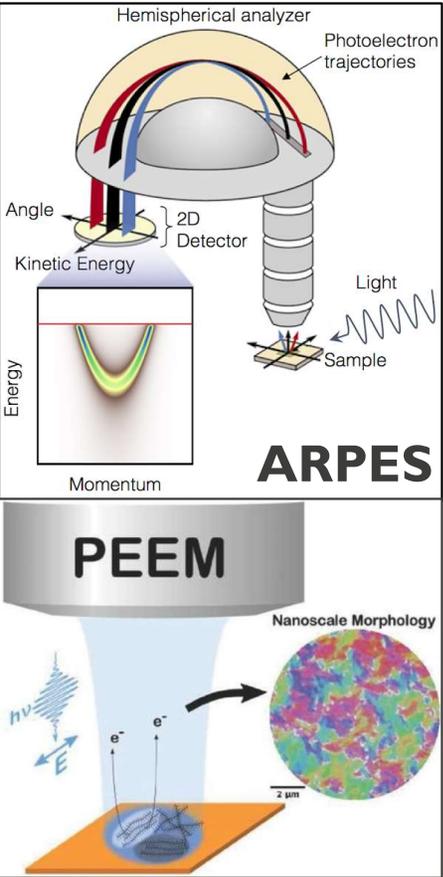
Photo Emission techniques

The imec AttoLab

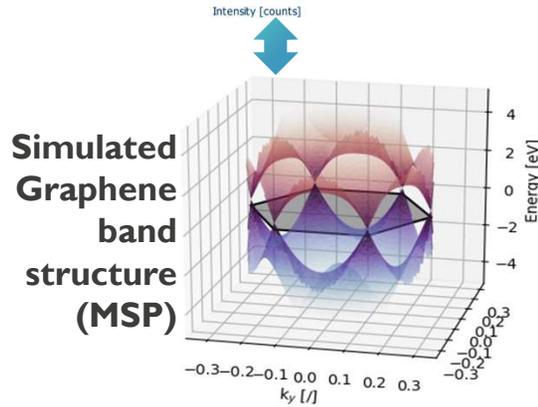
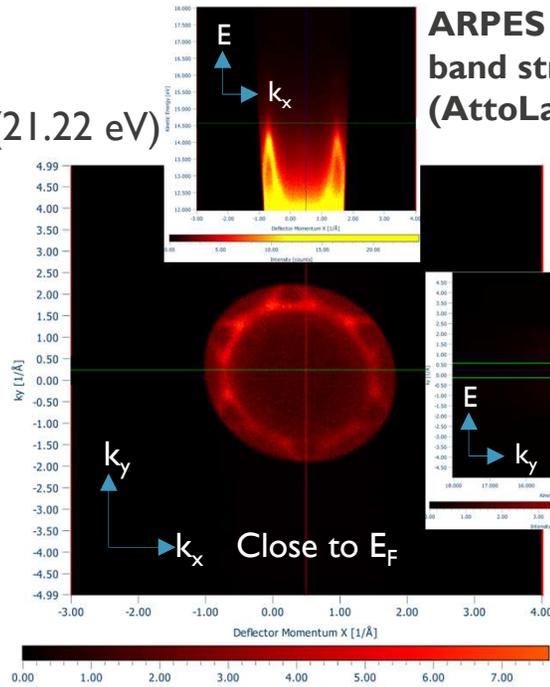
Results

1ST RESULTS

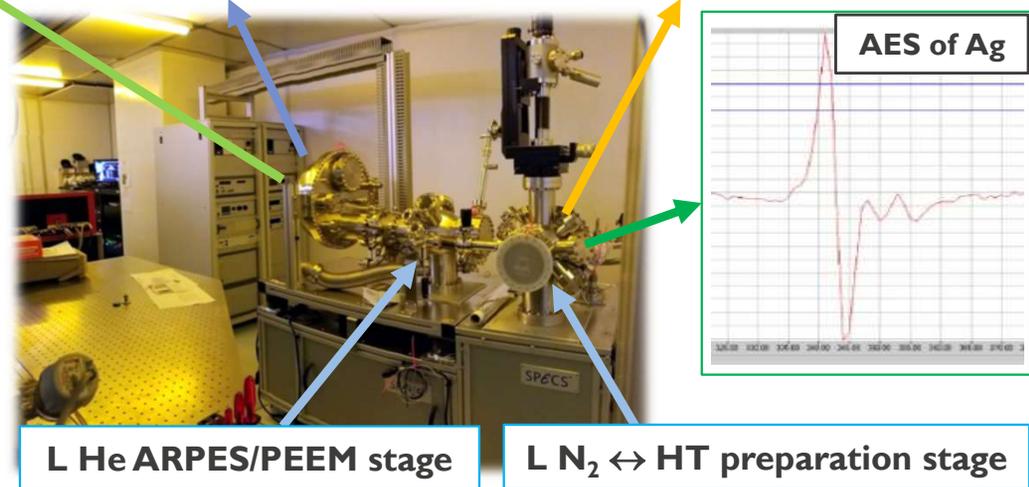
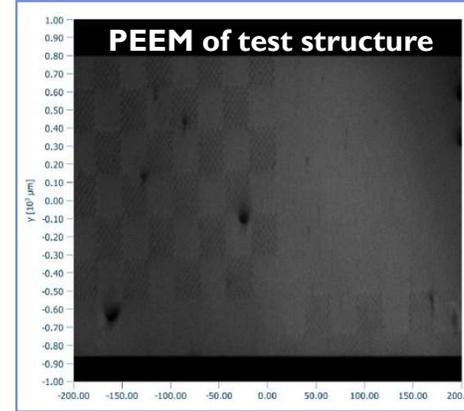
ARPES/PEEM with He I (21.22 eV)



ARPES Graphene band structure (AttoLab)



ARPES=Angle Resolved Photo Electron Spectroscopy
 PEEM=Photo Electron Emission Microscopy
 LEED=Low Energy Electron Diffraction
 AES=Auge Electron Spectroscopy
 L N₂=Liquid Nitrogen
 L He=Liquid Helium

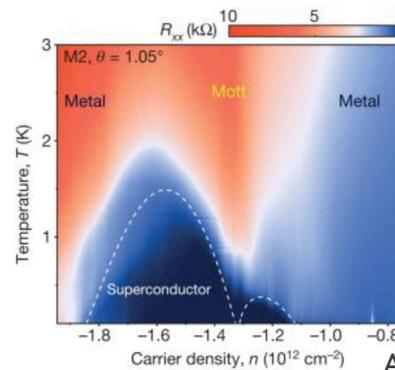
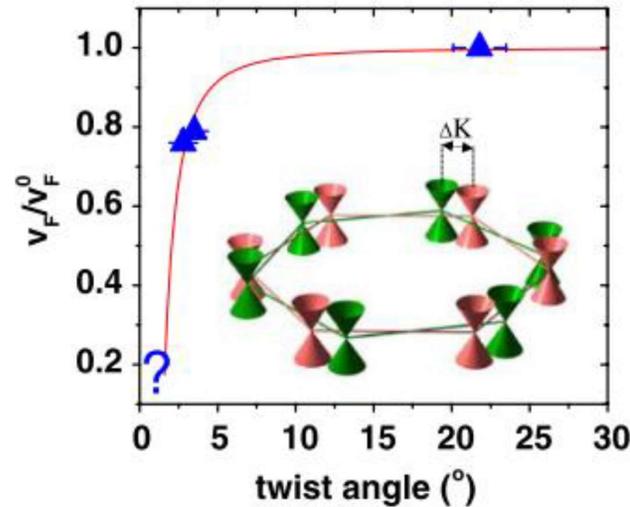


ARPES OF BI-LAYER GRAPHENE

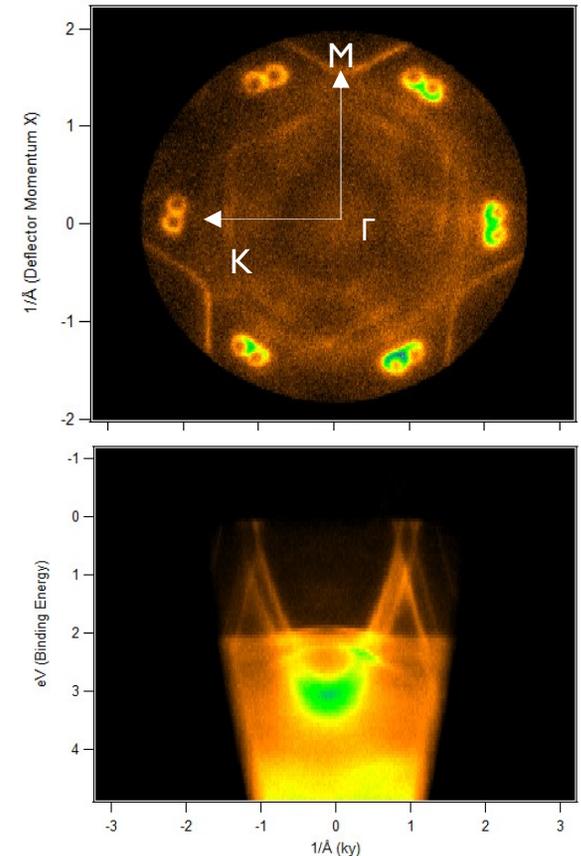
ARPES/PEEM with He I (21.22 eV)

- ARPES of twisted bi-layer graphene show pairs of Dirac Cones
- This area of research is referred to as “twistronics”
- Why is this of interest:
 - When this equals 1.05° (termed the “magic angle” at which “van hove singularities” occur) superconductivity is noted (1st observed in 2018)

V_F^0 = Fermi velocity in single layer graphene
 V_F = Fermi velocity in bi-layer graphene



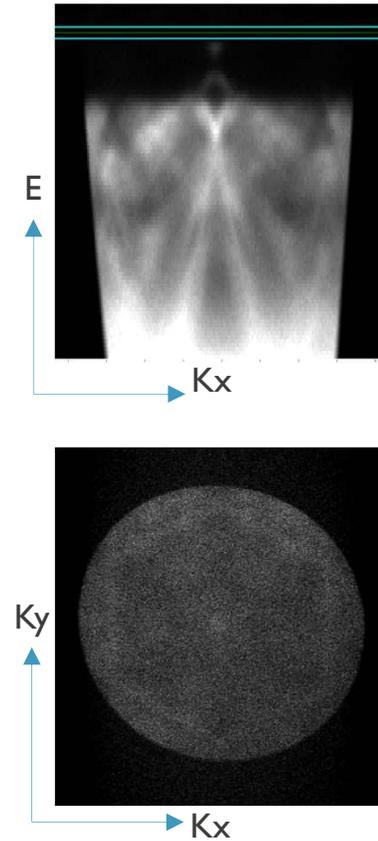
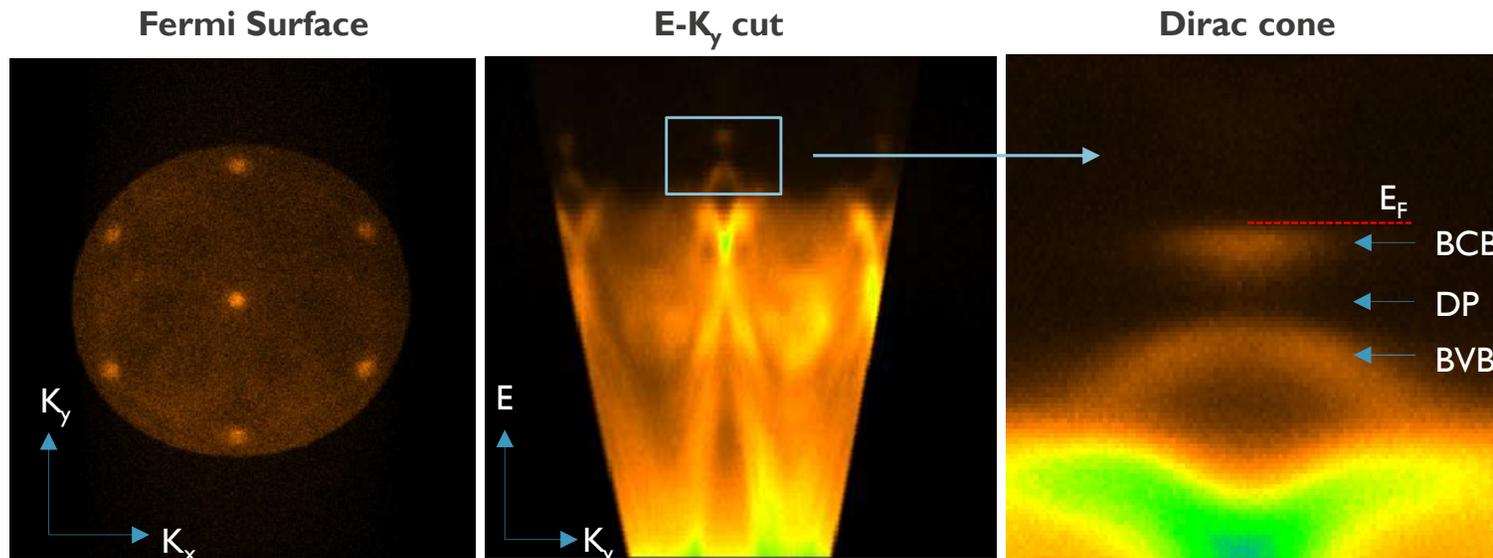
Twisted bi-layer



ARPES OF TOPOLOGICAL INSULATOR

ARPES/PEEM with He I (21.22 eV)

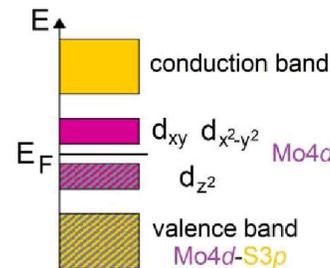
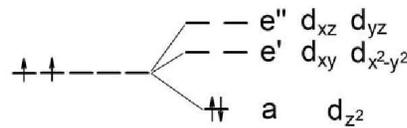
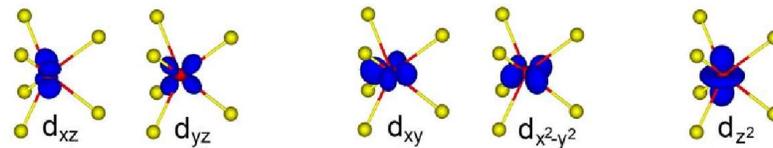
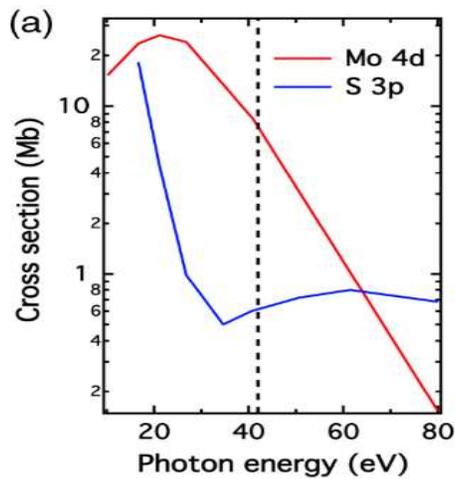
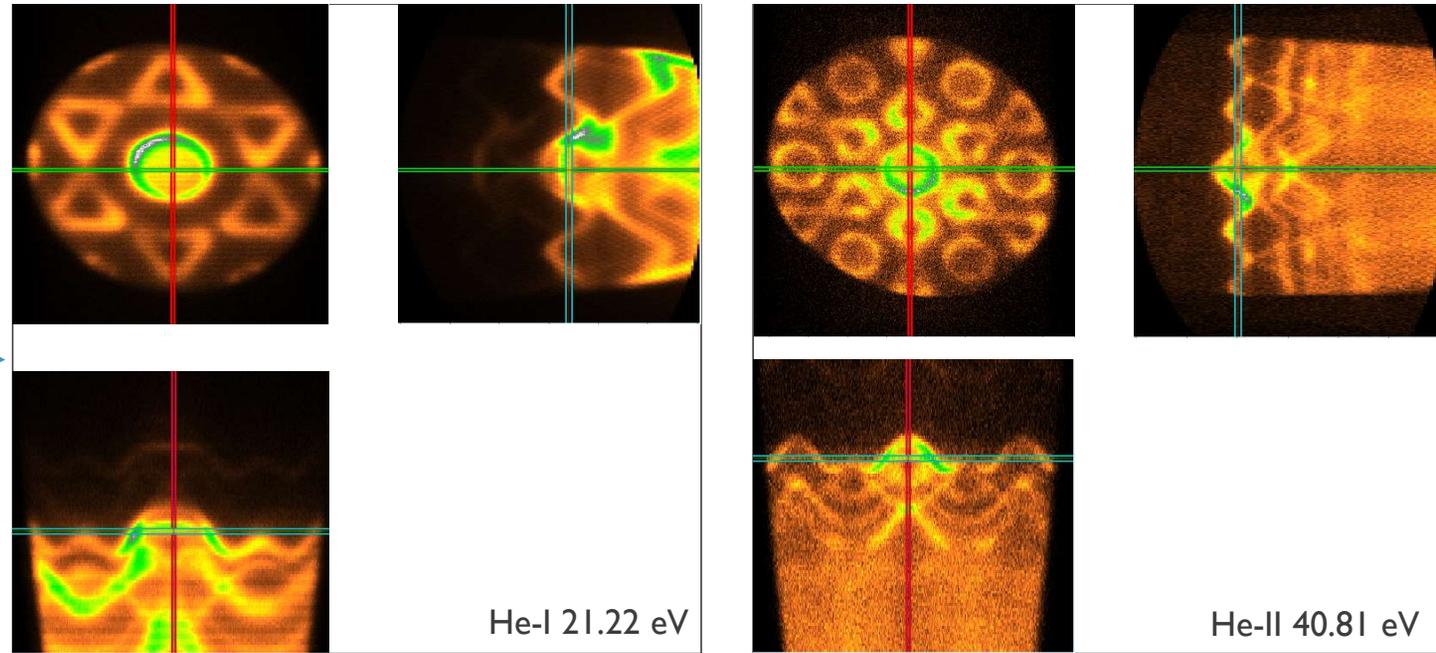
- Initial results from Bi_2Se_3
 - Note” since Bi_2Se_3 is air sensitive, this was capped with a thin film of Se which was subsequently burnt off within the ARPES prep chamber



ARPES OF TMDs

ARPES with He I and He-II

- ARPES of MoS₂ with He-I and He-II
- Different cross-sections



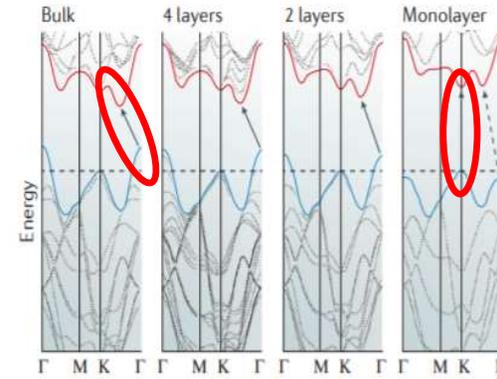
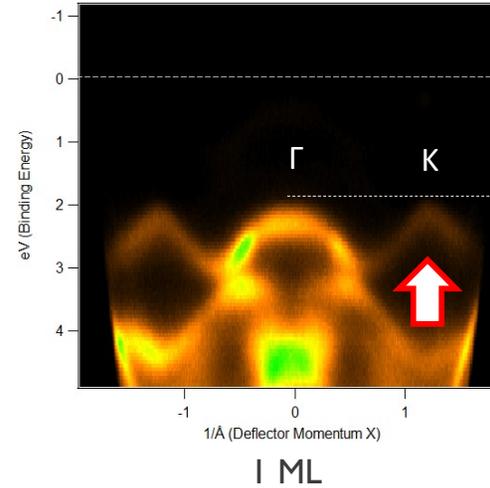
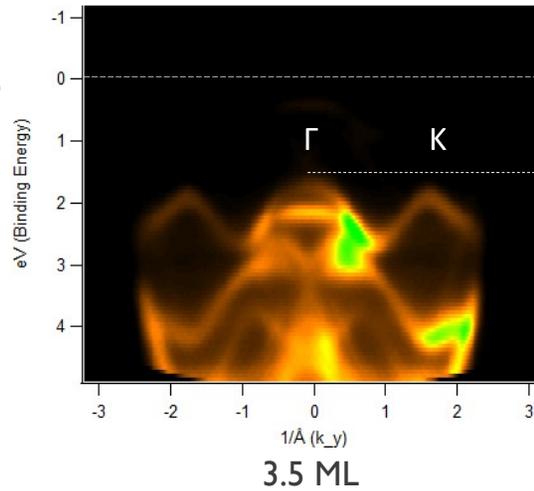
NANOSYSTEMS: PHYSICS, CHEMISTRY, MATHEMATICS, 2014, 5 (4), P. 517-539 PUBLIC

Jin et al., PRL 111, 106801 (2013)

ARPES OF TMDs

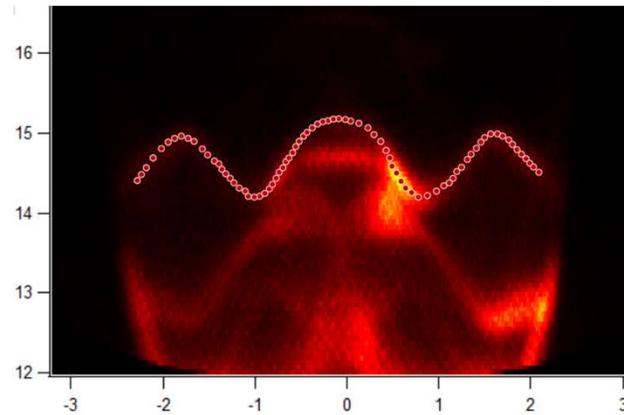
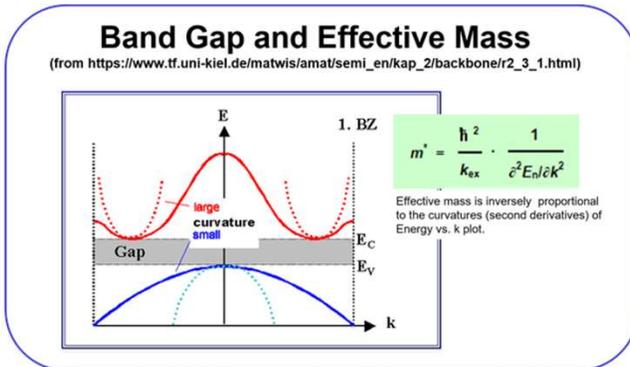
ARPES/PEEM with He I

- Indirect to direct MoS₂ transition



Mazeli et al, Nature review Vol 2 | ARTICLE NUMBER 17033

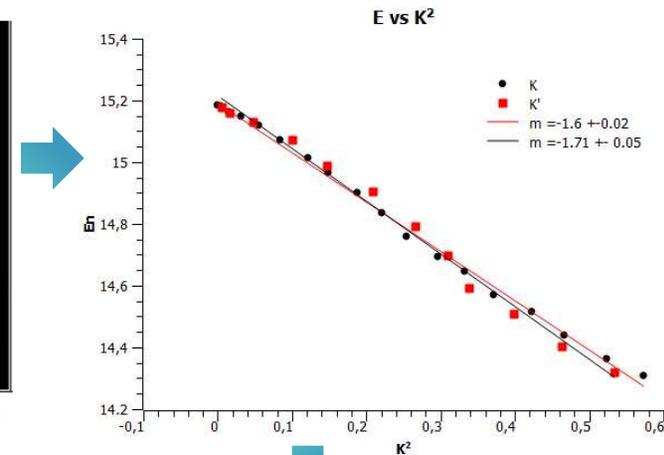
- Derivation of electron mass ($\propto 1/\text{mobility}$)



Literature: effective mass values

- Monolayer: $(2.4 \pm 0.3) m_0$
- Bulk: $(0.62 \pm 0.01) m_0$

DOI:10.1103/PhysRevLett.111.106801

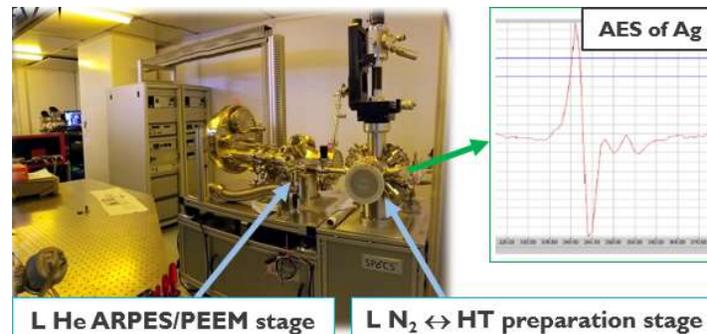
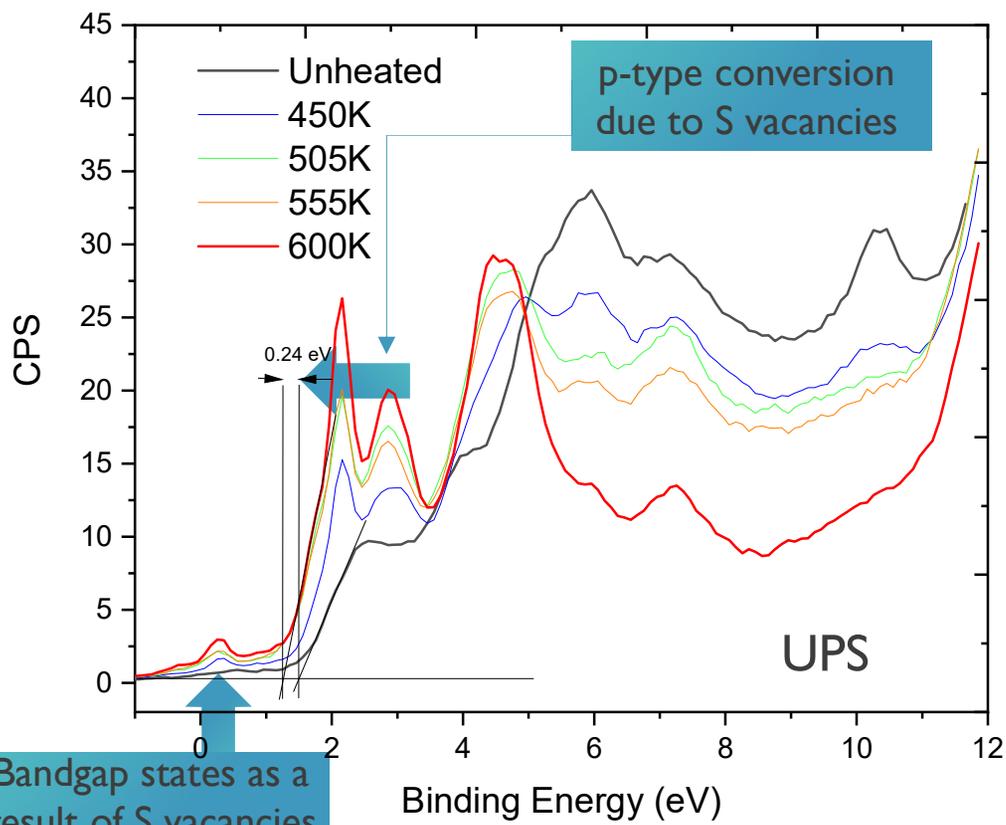


$m = (2.3 \pm 0.15) m_0$

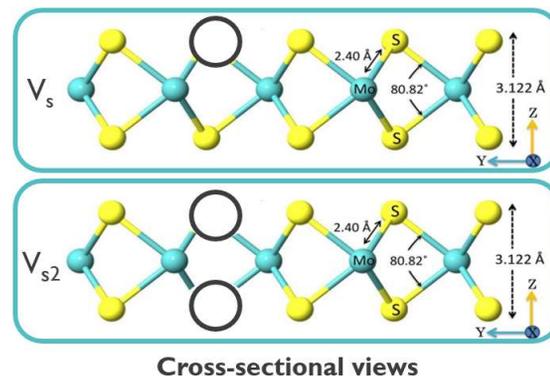
PUBLIC

UPS of MoS₂: Annealing in-situ

UPS with He I (21.22 eV)

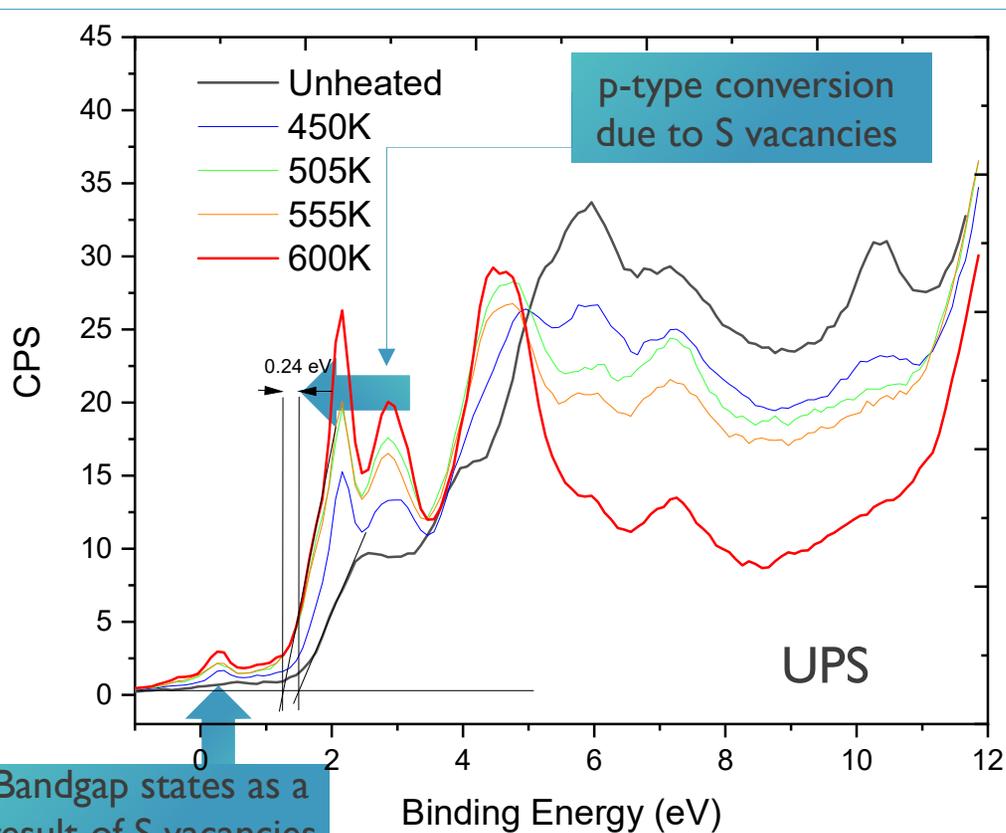


- UPS of MoS₂ before and after heating in prep chamber reveals
 - Conversion to p-type material (consistent with DFT simulations) due to S vacancies (V_S) generation



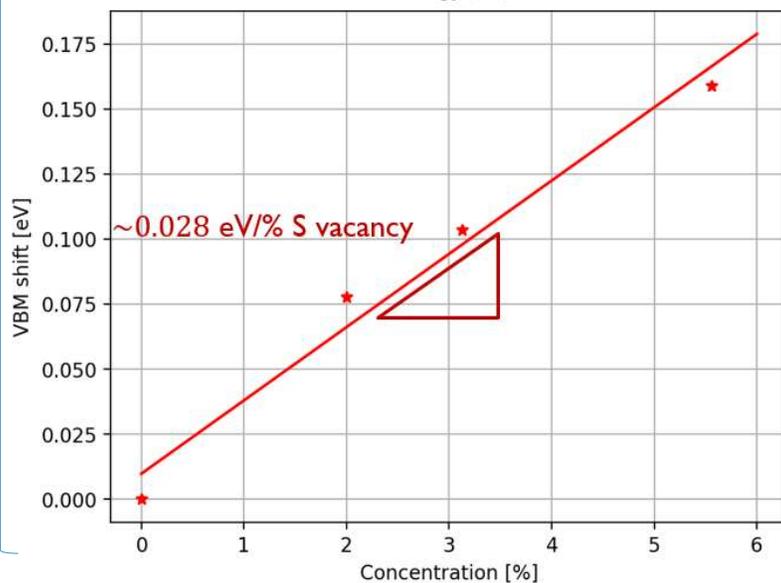
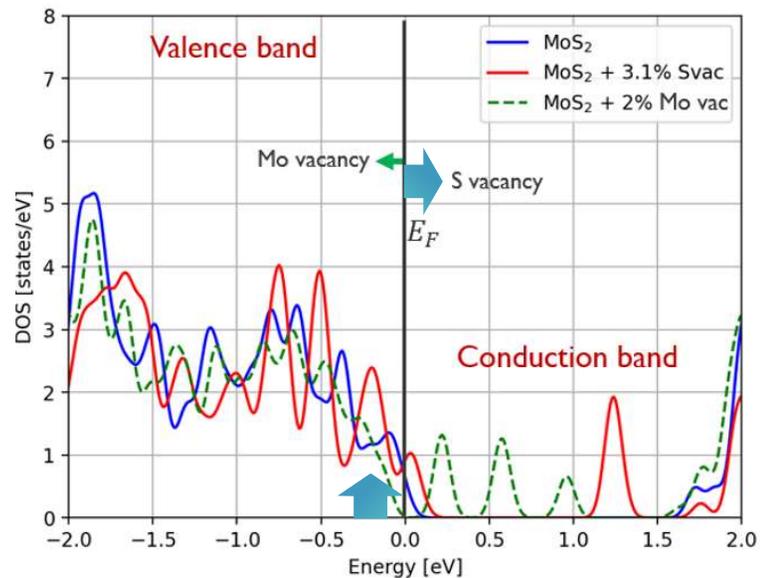
UPS of MoS₂: Comparison with theory

DFT calculations care of MSP (imec)



Bandgap states as a result of S vacancies

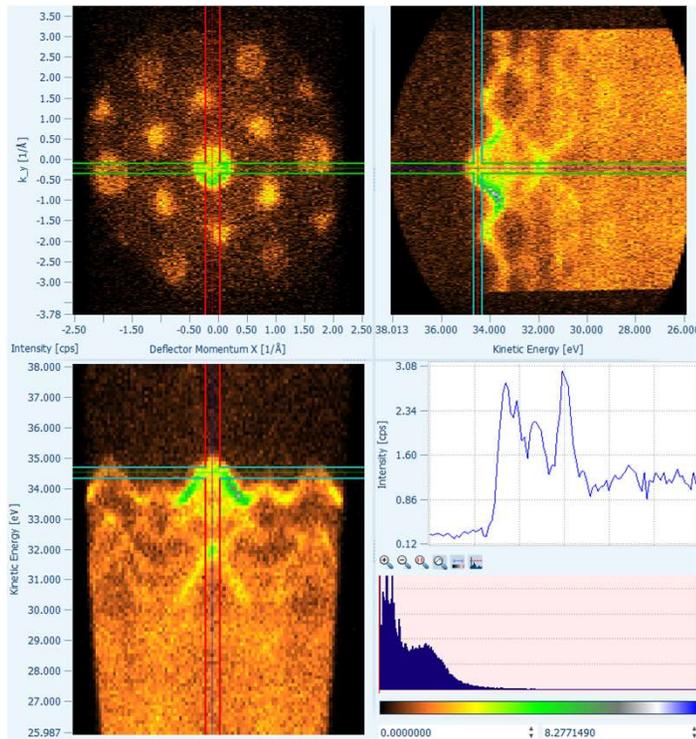
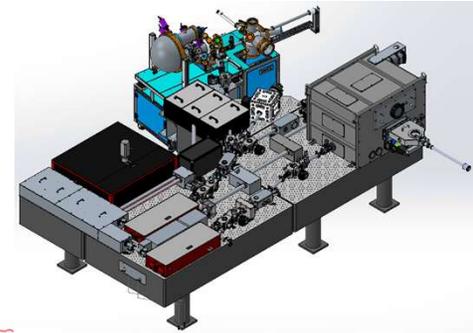
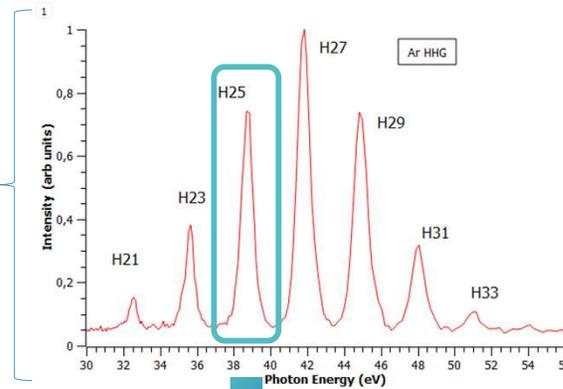
p-type conversion due to S vacancies



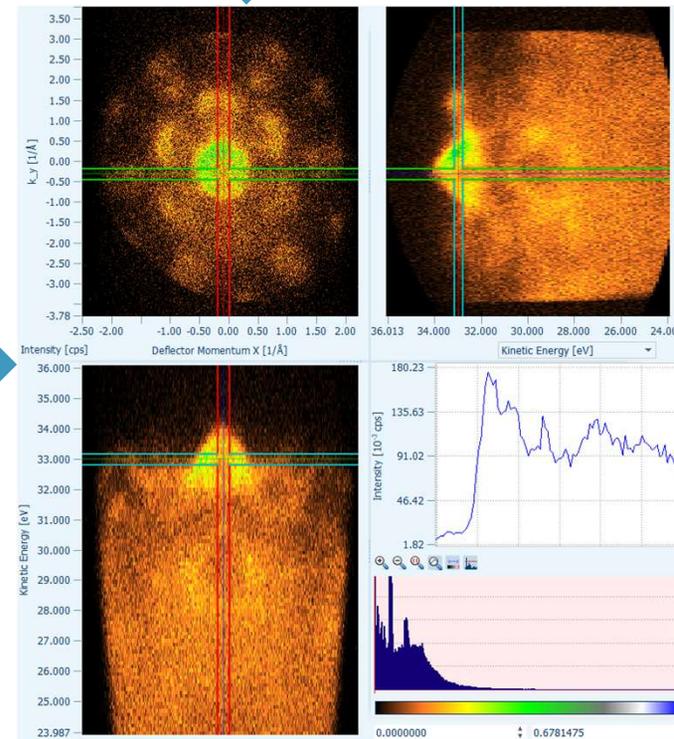
ARPES of MoS₂: 1st light

High Harmonic Generator source

- First results from HHG source using 3rd harmonic compares well with He-II results



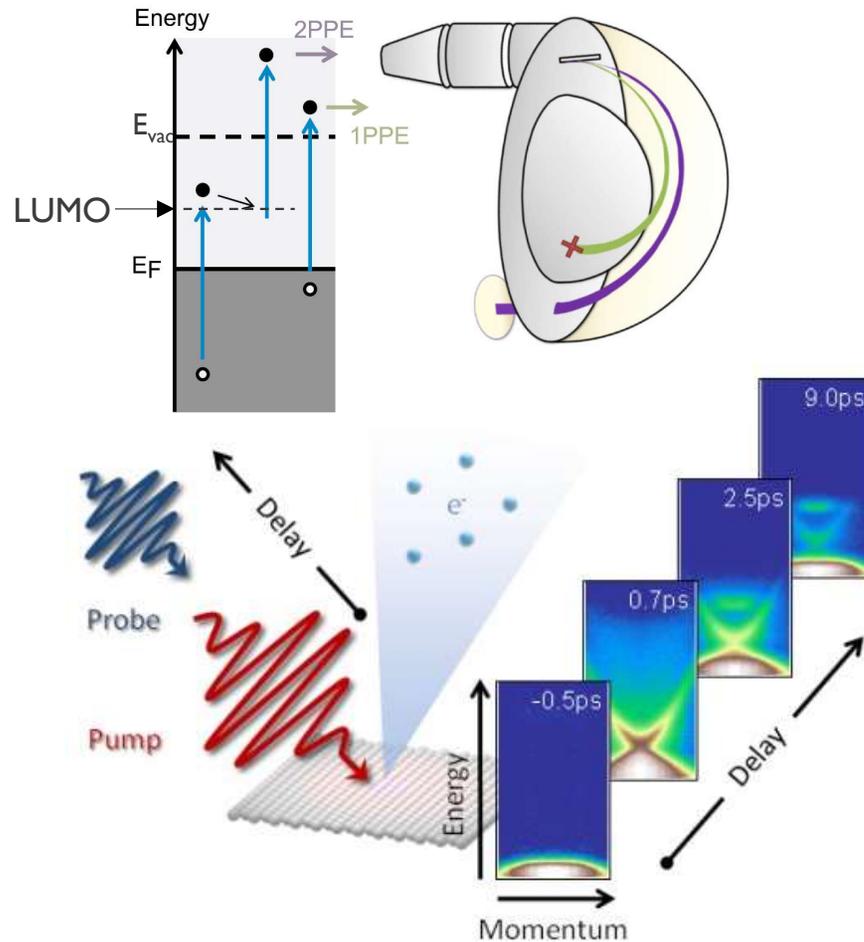
He-II (40.8 eV)



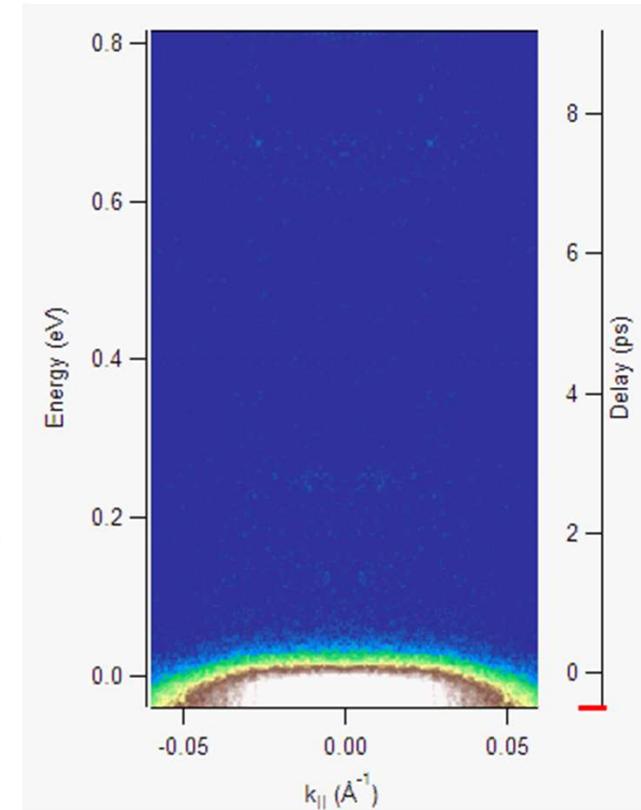
3rd HHG (39 eV)

WHAT NEXT?

- Pump-probe ARPES (2PPE) allows for states above E_F (LUMO) to be mapped
- Example from Bi_2Se_2 vs pump-probe delay time reveals kinetics



2PPE=two-Photon Photo Emission
LUMO=Lowest Unoccupied Molecular Orbital



From: <https://arpes.stanford.edu/research/tool-development/time-resolved-arpes#Approach>

TIMELINES

- Implementation of AttoLab at imec
 - 2019: Design finalized, and funding realized
 - 2020: Laser bench and ARPES/PEEM/UPS with He source installed
 - 2020: 1st ARPES/PEEM/UPS results (from graphene followed by TI and TMDs)
 - 2021: Laser issues + Covid related supply chain issues
 - 2022: Al- $k\alpha$ source (1486.6 eV) installed allowing XPS
 - 2022: ARPES with laser (HHG source) realized
- Graphene, TMDs and TIs are 2D materials are crystalline materials that exhibit exotic properties of interest in beyond-CMOS device architectures.
- ARPES was the first technique to verify the existence of Topological Insulators (2007)
 - TIs were theoretically postulated in 2005 → 2016 Noble prize in physics

We gratefully acknowledge :

- 1) *The imec group of Pierre Morin for growing the TMD samples*
- 2) *The imec group of Clement Merckling for growing the TI samples*



The AttoLab team



imec

embracing a better life



Funding for subsets of this work through:

- 1) *The imec-KMLabs Joint Development Program*
- 2) *The imec-SPECS Joint Development Program*