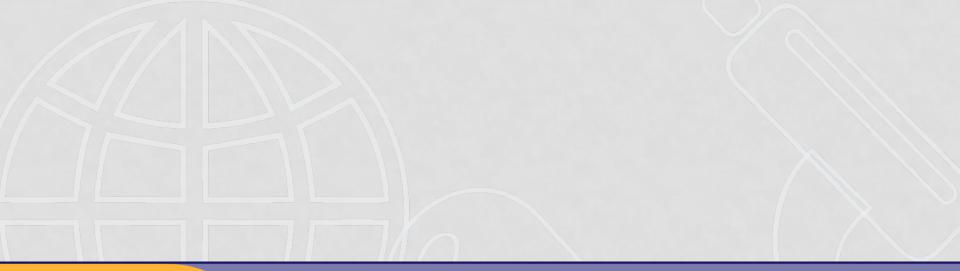
IPEC-Americas Board of Trustees/ General Update December 7, 2022

> Nigel Langley Chair, IPEC-Americas

Multiple stakeholders;



International Pharmaceutical Excipients Council
 Collaborative solutions for excipient industry stakeholders





But First.... Volunteer Recognition!



Special Thanks To....

4th Quarter Volunteer Spotlight

Brian AC Carlin Consultant



Corporate Spotlight Award - 2022

Organization(s) – Founding Member Dow Chemical Co. -Nicole Martin DuPont – Thomas "Tim" White IFF – Priscilla Zawislak

Kathy Ulman Volunteer Award

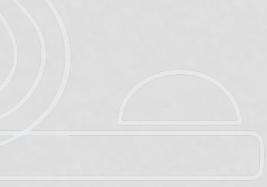
Purpose of the Award:

To recognize individuals whose long term commitment and efforts substantially contribute to IPEC-Americas mission.

Priscilla Zawislak - 2022



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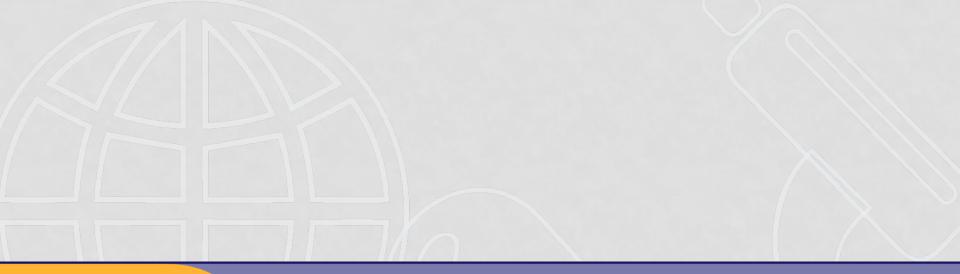
Recognition from the Federation



Staff Recognition

15 Year Anniversary!

Tammy Kramer





2022 – Reconnecting



2022 – Reconvening in Person

- Continued to find new ways of meeting and collaborating
- Increased frequency of meetings
- Increased engagement from members
- Completion of projects, articles, position papers
- Federation publications
- Comments to FDA, EDQM and USP
- Increased educational opportunities



Our committee Chairs and Vice Chairs!

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Compendial Review and Harmonization Committee



Chair: Douglas Muse

Associate Consultant – Compendial Affairs
Eli Lilly and Company



Vice Chair: Jennifer Putnam

- R&D Supervisor II
- Perrigo

Regulatory Affairs Committee



Chair: Meera Raghuram

- Manager, Global Regulatory Strategy and Policy, Personal, Home and Health Care
- Lubrizol Advanced Materials, Inc.



Vice Chair: Troy Barrix

- Senior Regulatory Compliance Specialist
- Celanese

Good Manufacturing Practices Committee



Mike Cassel

- CGMP Quality Assurance Manager
 Eastman Chemical Compo
- Eastman Chemical Company



Vice Chair: Elizabeth Febbo

- Global Laboratory & Project Manager
- Henkel Corporation

Excipient Qualification Committee



Chair: Ann Gulau

 Quality Manager for Nutrition & Biosciences-Pharma Solutions





Vice Chair: Candy Reynolds-Cummings

 Quality Assurance and Regulatory Manager, Smart Materials & Speciality Additives

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• Evonik

Quality by Design



Chair: David Schoneker

- Director
- Black Diamond Regulatory Consultant



Vice Chair: Stacey Bremer

- Director, Product Stewardship
- Celanese

Scientific Affairs Committee



Chair: Lisa Webber

- Director SQM/Procurement Process Deployment
- Johnson & Johnson



Vice Chair: Charlotte McIlvaine

- Manager North America Pharma Quality
- Univar Solutions USA Inc.

Users Network



Chair: Heather Sturtevant

Manager, Technical Operations
McNeil Consumer Health (J&J)



Shout out to.....

20

Our Executive Committee

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CHAIR:

Nigel Langley , BASF Corp

CHAIR ELECT Joe Zeleznik,



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xecutive

C-Americas

Vice Chair for Compendial Harmonization and Monographs Douglas Muse, Lilly Corporate Center

Officer



Dale Carter, Evonik Vice-Chair for Science and Regulatory Policy Priscilla Zawislak, IFF



Vice Chair for Administrative Affairs Meera Raghuram, Lubrizol Advanced Materials



Vice Chair for User Relations Heather Sturtevant, Johnson & Johnson



Vice-Chair for Membership George Collins, Vanderbilt Mineral Co



Officer Paul Smutz, Global Compliance Manager, Henkel



Officer Ron Kelly, Amgen



Officer Gina Marsee, Merck & Company



Immediate Past Chair Janeen Skutnik-Wilkinson



Membership



Members/Membership update

As of 11/30/2022 total membership: **92**

- ▶ 42 Makers, 14 Users, 9 Distributors
- 13 Consultants, 2 Associations, 1 Publication, 2 Academic Institution, 3 Academic, 5 Graduate Students, and 1 Specialized Services

2 of the distributors are now full members IMCD and Univar

Membership Update

24

Members lost: 4

- Chandra Sekhar retired
- Mingtai because of the time difference
- PerkinElmer because of internal changes
- St. John's University did not specify
- New Members 3
- Dr. James Polli New academic member
- Dr. Kendal Pitt New academic member
- SGS North America New specialized services member
- Greenfield Global
- Indorama Ventures (Oxiteno)
- Clariant
- Moderna Inc.



2022 IPEC-Americas Achievements



IPEC-Americas 2022 Dashboard

~17 interactions with regulators/ pharmacopoeias

	CRC	RA	GMP	EQ	QbD	SAC	UN	LL	xc	EW	TOTAL	
FDA docket comments		2									2	
FDA correspondence						2					2	
USP correspondence	7			2							9	
EDQM comments	1										1	11-
TGA comments		1									1	
NSF comments			1								1	
ICH comments					1						1	
Publications	1	1		1	2				9		14	
IPEC Workshops	1	2	2		1			1		1	8	
IPEC LL Webinars		3		1	1			1		4	10	
Excipient World Webinars						7					7	
Published NEW Guides											0	
Published Revised Guides			1	2							3	
In-process DRAFT Guides			4	2							6	
Position & White Papers		1				1					2	
Industry collaboration/presentations		3	1	2		4					12	
Infographic & videos					2				5	1	8	



Committee Highlights



Compendial Review and Harmonization Committee:

Chair: Douglas G. Muse Associate Consultant - Compendial Affairs Eli Lilly and Company

Vice Chair: Jennifer Putnam
R&D Supervisor II
Perrigo

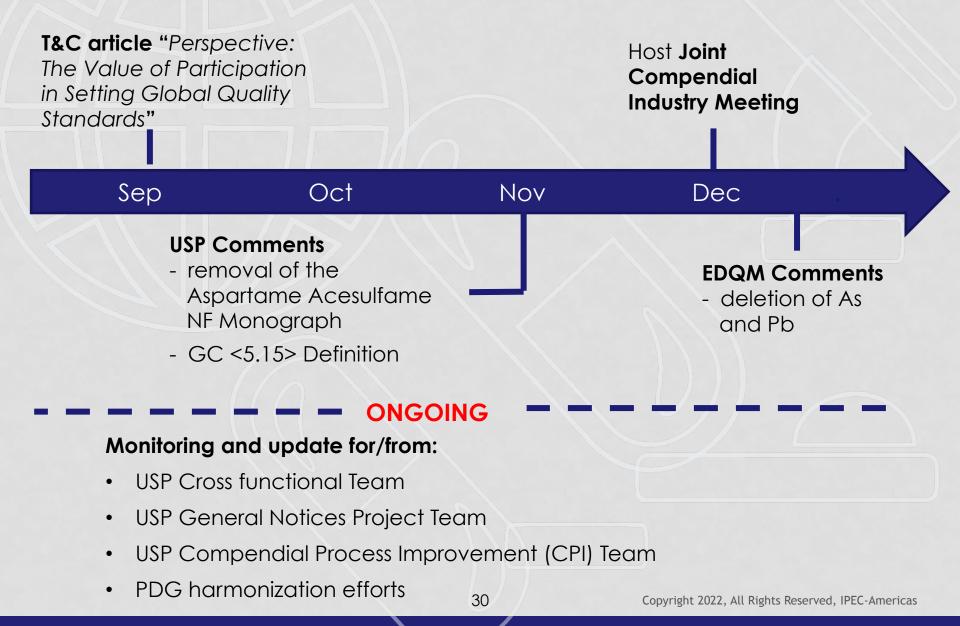
2022 Compendial Review & Harmonization

Face-to-face meeting between USP and IPEC-Americas **Comments to USP Stimuli Article**

"USP's Iterative Approach to Standards Development and the 'Emerging Standards' "

Feb	Mar	Apr	May	Jun	Jul	Aug	
USP Comments - GC <621> Chromatogro		E	Vorkshop wil Excipients: Compliance Compendial GMP Require	with and	meetir	to-face ng between nd IPEC- cas	

2022 Compendial Review & Harmonization



Regulatory Affairs Committee

Chair: Meera Raghuram

Manager, Global Regulatory Strategy and Policy, Personal, Home and Health Care

Lubrizol Advanced Materials, Inc.

Vice Chair: Troy Barrix
Senior Regulatory Compliance Specialist
Celanese

2022 Regulatory Affairs

IPEC Position Paper How to document to the ECHA's Proposal for an EU-wide Restriction on Intentionally Added Microplastics	TGA Comments proposed change to poison control regulation]	Docket No. FDA-2022-N-0236 Prioritizing IID MDE and collapsing dosage forms
Mar	Apr	May	Jun .
Reg/req in key - Presentation: • Atypical Act • Impact of th Pharmaceut	Overview of Excipient Regions and Country ives e EU E171 Ban on		T&C article Eye on Excipients Proposed EU Rules on Small Molecules Could Lead to Big Implications

2022 Regulatory Affairs

	IPEC Webinar Excipient Laws, Regulations and Best Practices in China		Regula	ebinar ent Laws, itions and actices in	Exc Reg Bes	C Webina cipient Lav gulations c at Practice AM	ws, and	
Ą	ug	Sep		Oct	N	ov	Dec	
		APV/IE/IA/IQ TiO ₂ Workshop		Docket No. FDA-2022-N-1633 ANDA Amendment		AAM Meeting - IID Q3/Q4 issues		
		-(+(+	- ONC			• [] /]		

Monitoring and update for/from:

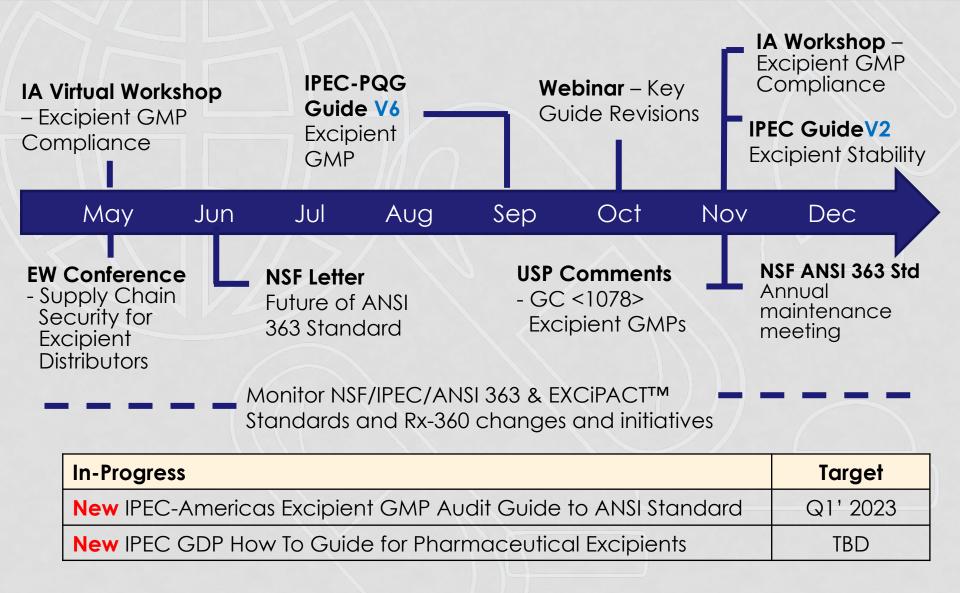
- Microplastics Cross functional Team
- Monitoring TiO2 situation (e.g., ban in EU)
- IID publishing issues
- Engagement/Advocacy with FDA and global regulatory bodies

Good Manufacturing Practices Committee

Chair: Mike Cassell
CGMP Quality Assurance Manager
Eastman Chemical Company

Vice Chair: Elizabeth Febbo
Global Laboratory & Project Manage
Henkel Corporation

2022 Good Manufacturing Practices



Excipient Qualification Committee

Chair: Ann Gulau

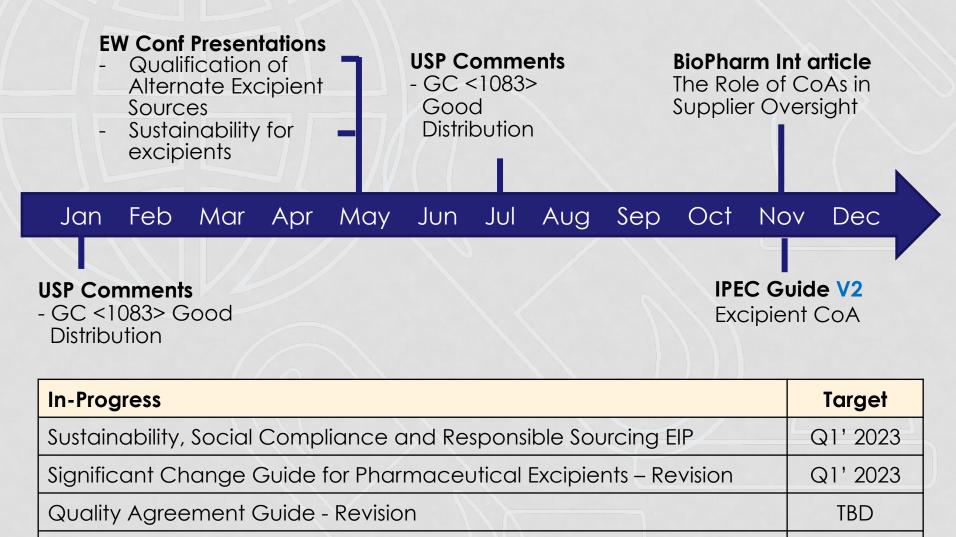
Quality Manager for Nutrition & Biosciences-Pharma Solutions

Vice Chair: Candy Reynolds-Cummings

- Quality Assurance and Regulatory Manager, Smart Materials & Speciality Additives
- Evonik

FF

2022 Excipient Qualification



Technically Unavoidable Particles – Revision

TBD

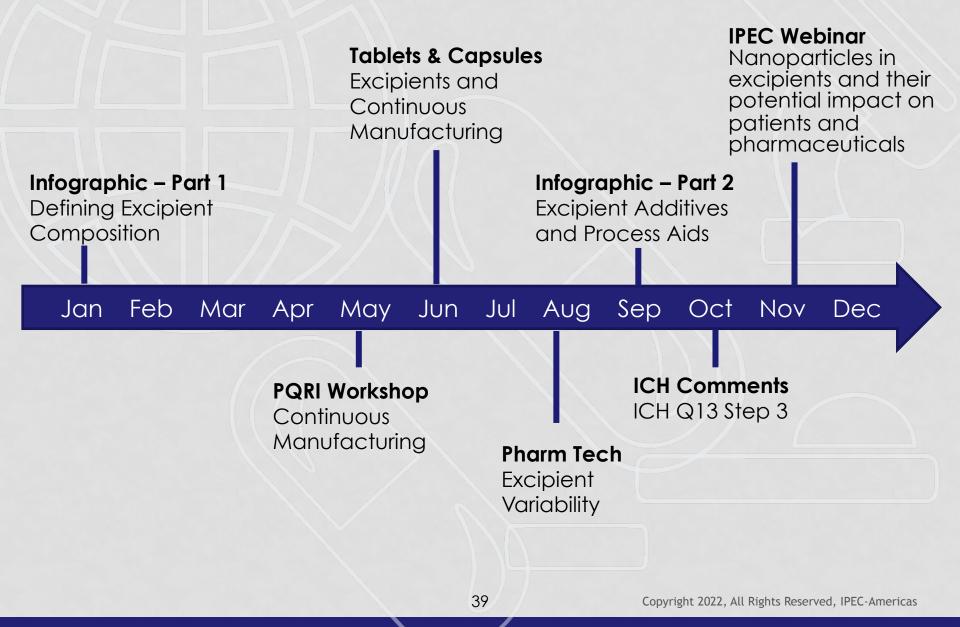
Quality by Design/Excipient Composition

Chair: David R. Schoneker, MSConsultant

Black Diamond Regulatory Consultant

Vice Chair: Stacey Bremer Director, Product Stewardship Celanese

2022 Quality by Design Committee

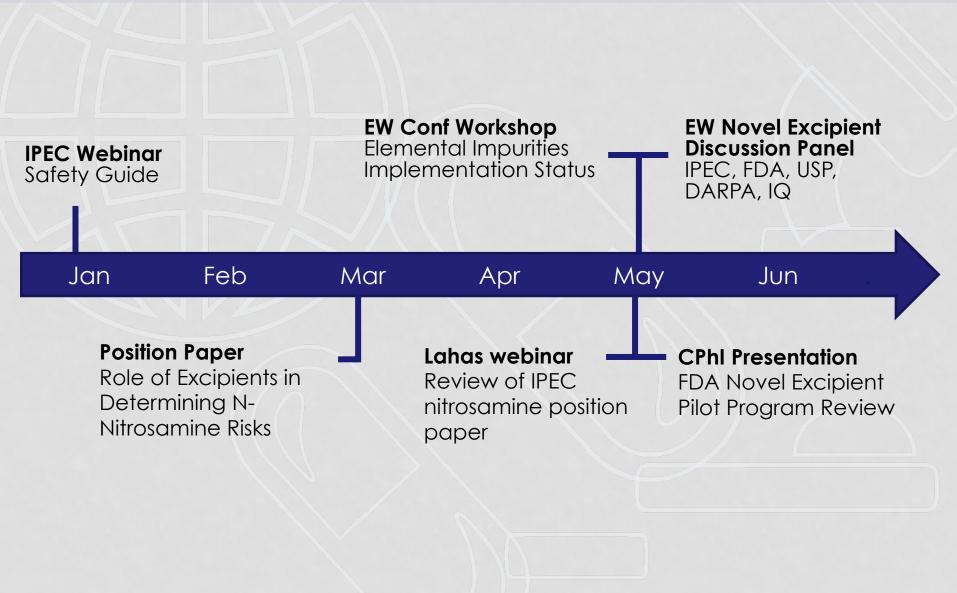


Scientific Affairs Committee

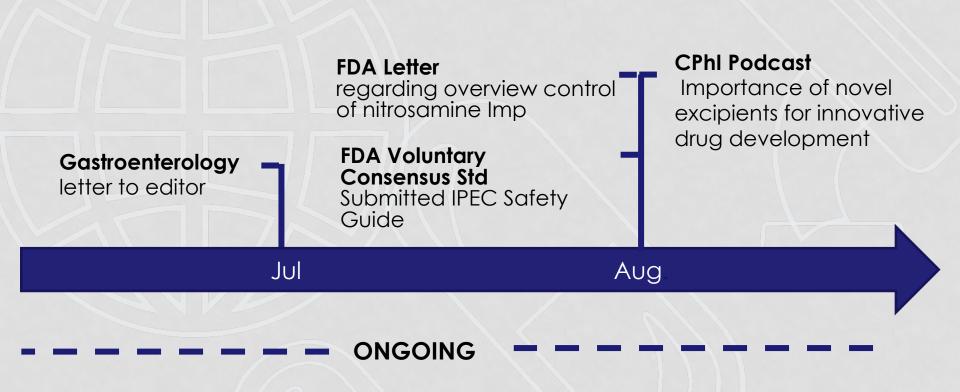
 Chair: Lisa W. Webber
 Director – SQM/Procurement Process Deployment
 Johnson & Johnson

Vice Chair: Charlotte McIlvaine
Manager - North America Pharma Quality
Univar Solutions USA Inc.

2022 Scientific Affairs



2022 Scientific Affairs



In-Progress	Target
Monitoring FDA Review of Novel Excipient Pilot	N/A
Nitrosamine Cross-Functional Team	N/A

Users Network

Network Leader: Heather Sturtevant
Manager, Technical Operations
McNeil Consumer Healthcare (J&J)
Vice Chair for User Relations, IPEC-Americas

2022 Users Network

User Discussion on:

1) FDA final guidance "Good ANDA Submission Practices"

Mar

2) Brainstorm future discussion topics

User Discussion on:

Aug

Sep

JUL

 Approval in Europe of EU GMP Annex 1 – Manufacturing of sterile medicinal products
 Review of USP stimuli article on Mutagenic Impurities and Potential Mutagenic Impurities in the USP-NF

Oct Nov

Dec

Jan Feb

May Jun

User Discussion on:

Apr

- Discussed and polled users regarding FDA requests for reducing the level of artificial flavor ingredients used in previously approved ANDA products
- 2) Shared and discussed an EW presentation on Technical Qualification of alternate sourced excipients

Latin America Working Group

- Working group established 2022
- Open to existing members with operations in LA
- Survey deployed to member company reps to identify companies with operations in LA
- Follow up request for contact information for LA reps
- 2 Safaybi webinars scheduled postponed (World cup conflicts) re-scheduled for April 2023
- Currently 16 companies interested confirmed contacts (waiting for additional 4 more)
- Kick off call will be scheduled for Q1 2023
- Contact IPEC-Americas Staff for more information



Excipient World



Excipient World Academy

EXCIPIENT CCCCPM

- 2022 Theme: Modernizing Excipient Technology -Need for excipients designed for purpose
 - Covid Vaccines & Beyond MRNA vaccine future uses and connection to biologics
 - 3D Printing Excipients designed specifically for 3D printing
- Recorded Webinars Available:

www.Education.IPECAmericas.org

Questions? Courtney@ExcipientWorld.org

Excipient World Conference & Expo



May 1: Workshops May 2-3: Conference & Expo

Gaylord National

Resort & Convention Center (National Harbor, Maryland)

Keynote speaker

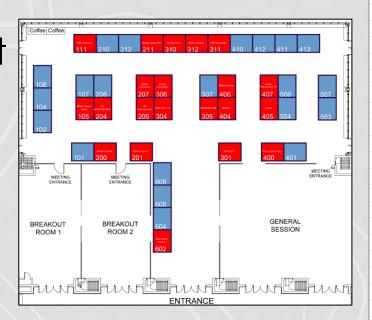
Dr. John L. LaMattina Author and former President of Pfizer R&D Learn more... www.ExcipientWorld.org Courtney@ExcipientWorld.org

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Excipient World Conference & Expo

Exhibit Update:

50% of exhibit floor sold
21booths available



a			
Booth	Company Name		
407	Alcedo Pharmachem Pvt.Ltd.		
602	Asahi Kasei America, Inc.		
404	Barentz		
200	BENEO GmbH		
105	Biddle Sawyer /Daicel		
211	Clariant Corporation		
310	DuPont Liveo		
306	Evonik Corporation		
301	EXCIPACT		
305	Gattefossé USA		
405	Grace		
304	IMCD US, LLC		
204	IOI OLEOCHEMICAL		
111	IPEC-Americas		
201	JRS Pharma LP		
311	LBB Specialties		
406	MilliporeSigma		
400	Pace Life Sciences		
312	Univar Solutions		
205	US Pharmacopeia		
207	Waters Corporation		

Interested in exhibiting? Patty@ExcipientWorld.org

Excipient World Conference & Expo

2023 Development Timeline Call for Papers: Sept. 6 Strategic Planning: Sept. 29 Abstract Deadline: Oct. 28 Announce Initial Program: Dec. 2 **Open Registration: Jan. 9** Early Bird / Hotel Deadline: April 10 Excipient World: May 1-3

IPEC-AMERICAS

NAL

Excipient World Future Dates



Save the dates... through 2025!

May 13 – 15, 2024: Gaylord Palms

May 12 – 14, 2025: Gaylord National

Learn more... www.ExcipientWorld.org Courtney@ExcipientWorld.org

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Outreach



2022 IPEC Federation Activities









IPEC EU

- Annual meeting held with EDQM & EMA in May to discuss current regulatory matters including CEPs, CPEs, PDG expansion
- Accepted as observer in EMA TiO2 discussion

IPEC Japan

 GMP committee created a template derived from the IF EIP Guide to be used by excipient suppliers to provide info as a basis for virtual supplier audits in Japan

IPEC India

- Regulators issued draft revision of the Drug & Cosmetic Act for public comment; no mention of excipients
 - Il request to separate excipients from finished drugs and requested to be included on the Technical Advisory Board

IPEC China

 CPC is in the process of incorporating ICH Q3C Residual Solvents in the ChP

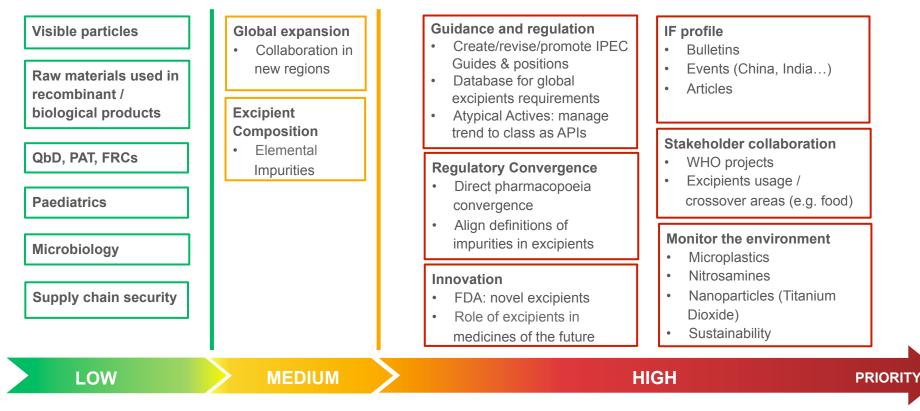
Federation 2022 (Priscilla)

Federation Projects

- Presentation developed for IPEC's Nitrosamines Position Paper; available for member use
- Regulatory database working with 2 companies to determine feasibility
- Achieved Observer status on ICH Q1/Q5C Stability WG concept paper and business plan approved
- Participated in EDQM panel discussion on compendial harmonization in Sept
- Established 3 yr review of all IPEC guides & streamlined approval process
- Compendial convergence initiative
- Revised guides published by Federation: GMP, Stability, COA
- Guides in progress: EIP-Sustainability, Significant Change

2022 Strategic Focus and Priority Objectives

CAPTION Strategic Focus Priority objectives





ipec-federation.org



Cross Functional Teams



Monthly Compendial Posting Review

- Reviewed proposals published in PF 48(5), PF 48(6) and PharmEuropa 34.4 as well as new/updated official content of Eur. Ph. 11.1 and USP/NF 2023
- Comments submitted include:
 - Comprehensive response letter submitted regarding complete rewrite of USP <1078> GMP for Bulk Pharmaceutical Excipients (GMP committee project)
 - Comments drafted for USP Stimuli Article: Mutagenic Impurities and Potentially Mutagenic Impurities in the USP-NF encouraging USP to maintain alignment with ICH and to continue excluding excipients from PMI guidance
- Possible divergence between EDQM and USP policies for maintaining vs. removing specific EI tests in monographs for natural materials
 - USP: Revised alginates monographs effective in USP/NF 2023 (May-1-2023) will maintain Pb and As tests
 - EDQM: Proposed revision published in PharmEuropa 34.4 to remove Pb and As tests from several magnesium and aluminum material monographs

Microplastics Cross Functional Team

A cross functional team including members of the Pharma Chemleg team, IPEC-Americas and IPEC- Europe

Current Situation

It is anticipated that the final microplastics regulations will be issued by the EU Commission in 1Q 2023

Current Team Activities

Developing guides and documentation to assist both makers and users proactively prepare for implementation of regulatory requirements

- A "how to guide" draft interpreting compliance requirements was completed and the final version published in early 2022
- A document addressing data required on excipient polymers critical for evaluating applicable derogations and compliance with labeling/reporting requirements is expected to be completed in early 2023

Nitrosamines Cross Functional Team

Objective:

Address nitrosamine related concerns with a focus on excipients. Lead, learn from, and leverage expertise in support of driving nitrosamine understanding/risk/ mitigations.

Overview of 2022 Accomplishments:

- Published position paper in March 2022
 - Link to position paper (<u>https://ipec-federation.org/wp-content/uploads/2022/02/202203 IF Nitrosamines-Position-Paper FINAL.pdf</u>)
 - Focus on excipients that provide consistent messaging on regulatory expectations and perspectives on excipient risk mitigations.
- Presented at the Lhasa webinar "An Introduction to Nitrite in Excipient Testing to Accelerate Route Cause Investigation of Nitrosamines"
 - Elizabeth Tocce presented on behalf of IPEC-Federation
- Participated in AAPS "Ask Me Anything" expert session on nitrosamines
 - Ron C. Kelly represented IPEC-Americas
- Submitted comments to FDA requesting clarity on nitrosamine presentation "FDA Overview Control of Nitrosamine Impurities in Human Drugs" in relation to requirements for excipients
- Continuing to monitor global regulatory developments with a tocus on excipients.



Strategic Planning



International Pharmaceutical Excipients Council of the Americas Strategic Plan 2022 - 2025



IPEC-Americas Vision IPEC-Americas will be the preeminent authority and resource on pharmaceutical excipients.

> Develop Strategic Partnerships and Alliances

Market Expansion

To advocate, educate, innovate and develop best practices for excipients, with a focus on patient safety.

IPEC-Americas Mission

Establish a process for delivering exceptional and recognized excipient education

- IPEC will be more innovative and scale quicker by "pooling" expertise and resources for mutual benefit
- Determine the most valuable and essential alliances / partnerships
- Expand our reach to find new prospects with new uses of excipients
- Define resources to help educate potential market expansion
- Become known and recognized as much a source for excipient science as we are known for excipient quality and regulatory
- Establish/Validate and then broaden audience

Our Core Values - As an Executive Committee We: Listen | Are Committed | Are Bold | Are Inclusive

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Strategic Planning

Partnerships and Collaborations Lead - Janeen and Priscilla

- Identify stakeholders/other organizations with common objectives - COMPLETE
- Define potential areas of engagement IN PROCESS
 - ✓ CHP Collaboration benzene contamination in aerosols
 - ✓ Joint Industry Meeting (CPPQ)
 - ✓ IQ collaboration TiO_2
 - ✓ LAWG Formation
- Develop strategy for collaborations IN PROCESS

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Strategic Planning – Team 2

Markets and Membership (Lead – Meera Raghuram) Expansion to adjacent markets and emerging technologies

- 1. Identifying potential emerging areas which are important for excipients and adjacent markets
- 2. Taking leadership in reaching out to industry & trade organizations to form alliances
- 3. Continue identification/seeking input from potential companies active in emerging areas
- 4. Focused sub-teams on in-depth analysis, ranking new opportunities and defining next steps.
- 5. Potential actions include:
 - taking a lead on round table discussions with key stakeholders,
 - webinars,
 - peer reviewed articles
 - targeting specific companies/associations.

Strategic Planning Team 3

Education (Leads – Jessica Cansler Define Education and establish process and tools by which to deliver

- 1. Infographics 4 infographics completed in 2022; Request form updated with keywords for better searchability
- 2. Videos 4 videos completed in 2022
- 3. ELL/EWA webinars, workshops, & eLearning courses 10 webinars & 2 virtual workshops in 2022
- 4. IA education/tools for membership Value Proposition Video/Annual Report/YIR completed (collaborated with/supports membership team initiatives)
- 5. IA website updates added Document Depot Explainer videos to website for ease of access



Excipient Learning Lab



Educational Programming

EXCIPIENT LEARNING LAB

- 6 Learning Lab Team Webinars
 - Safety Guide
 - Excipient laws, regulations, best practices in China
 - Excipient laws, regulations, best practices in Japan
 - Excipient laws, regulations, best practices in LATAM
 - Key IPEC Guides
 - Nanoparticles in excipients and their potential impact on patients and pharmaceuticals
- 2 Excipient GMP Compliance Virtual Workshop
- 2 EW Conference Workshops (Key Guides & Elemental Impurities)
- CfPA Virtual Workshop Collaboration Excipients: Compliance with Compendial and GMP Requirements
- Training webinar per request from Lhasa
 - Lhasa webinar on IPEC Nitrosamine position paper



IPEC Foundation



IPEC Foundation 2022

IPEC Foundation Award Winners:

- Ralph Shangraw Memorial Award
- Dr. Mansoor Khan, Texas A&M University Rangel College
- Henk de Jong Industrial Research Award
- Dr. James Wesley, Eli Lilly
- Patrick DeLuca Emerging Researcher Award
 - 2021 winner and 2nd year progress report: Dr. Na Li, University of Connecticut

Graduate Student Winners:

- Mr. Mustafa Bookwala, Duquesne University
- Mr. Suraj Fanse, UCONN
- Mr. Jinghan Li, University of Minnesota
- Mr. Sichen Song, University of Minnesota
- Ms. Ruochen Yang, Purdue University







2023 Committee Meetings

- Tuesday: Safety 2:00 5:00 pm
 - Wednesday: CRC and RA 8:00 am 5:00 pm
 - Thursday: EQ and GMP Extended time 8:00 am 2:00 pm (flexible start time)

QbD/EC 2:00 - 5:00 pm

Monday following "IPEC Week": Users Network: 2:00 – 3:00 pm

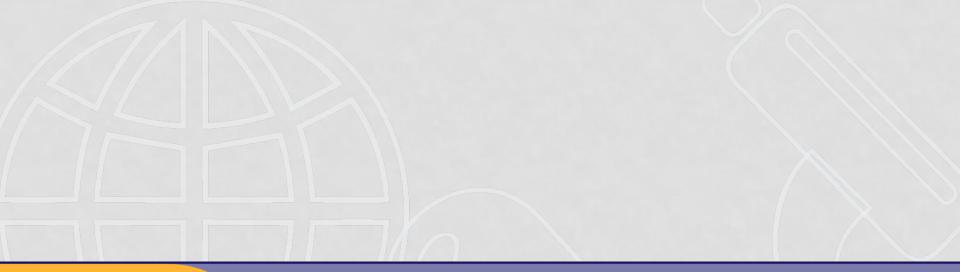
Dates for 2023 "IPEC Week"

February 27 – March 2 May 16 – 18 September 19 – 21 December 5 – 7

PQRI Activities

- Artificial Intelligence Application in Continuous Validation of the Process Running
- Topical Drug Classification System Project On Hold

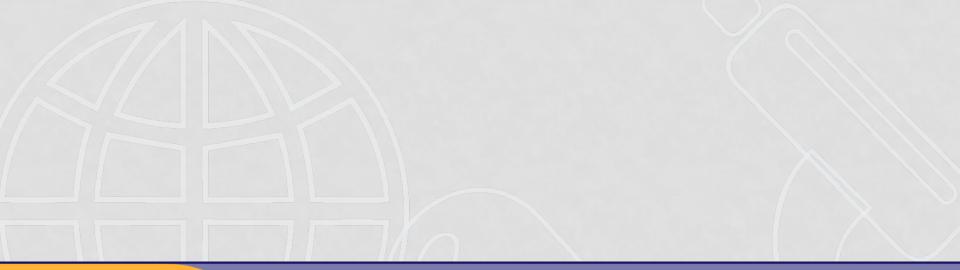
- Restricted Delivery Systems in Children's OTC Liquid Medications - Running
- Excipient and API Impact on Continuous Manufacturing Workshop – May 17-18, 2022
- Patient Centric Specification Development Focus Group what is the best way to handle impurity specifications in APIs and Excipients? Actual Patient Risk vs. Process Capability? Focus Group routinely meeting
- Drug-Device Combination Products Focus Group Inconsistencies from Regulator Expectations related to materials used and other areas. Focus Group routinely meeting





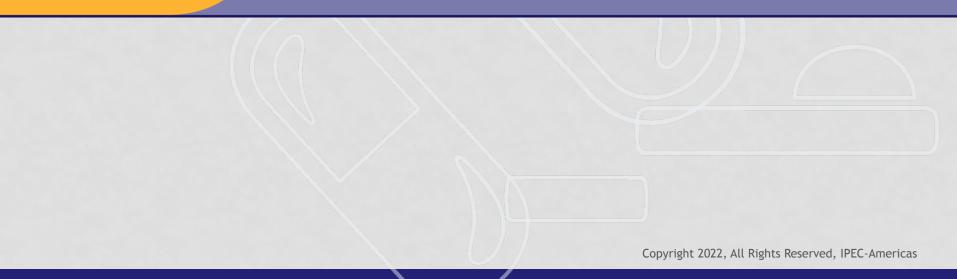
Board of Trustees

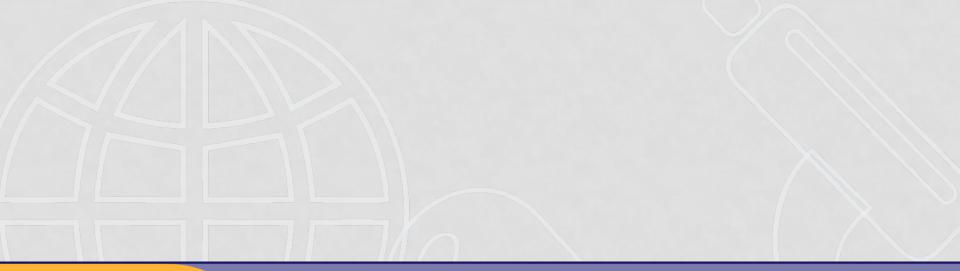






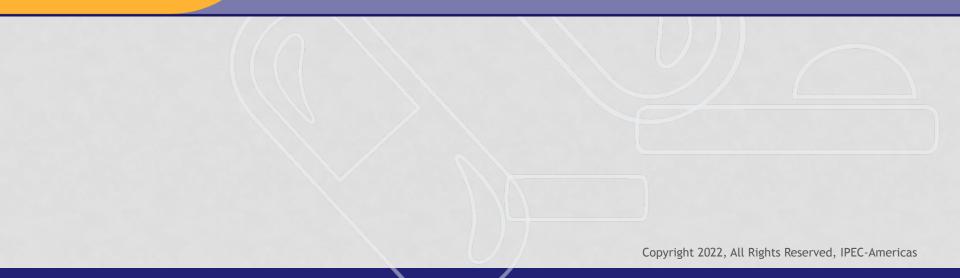
Elections Results







Treasurer's Report



Current Bank Balances

- \$ Principal account: \$148,047 (11/29/22)
- \$ Money market account: \$596,193 (11/29/22)
- > \$ TD Ameritrade Investment: \$1,070,726 (11/29/22)
- Account opened July 2016
- 2022 IPEC-A Contributions \$800,000
- \$ TOTAL Cash Assets:
- \$1,775,533(as of 11/29/22)
- Organization is financially solvent with significant resources in reserves.

Complete Balloting/Tally



Election of Officers - Results

Vice Chair for Administrative Affairs Meera Raghuram

Director, Regulatory Strategy and Policy, Lubrizol

Vice Chair for Harmonization and Compendial Monograph Doug Muse

Sr. Principal Associate, Compendial Affairs Global Quality Laboratories Eli Lilly

Executive Committee Officers:

Jennifer Putnam Senior Supervisor R&D Perrigo

William Dale Carter Head of Quality, Business Line Silica, NA Evonik

Questions?

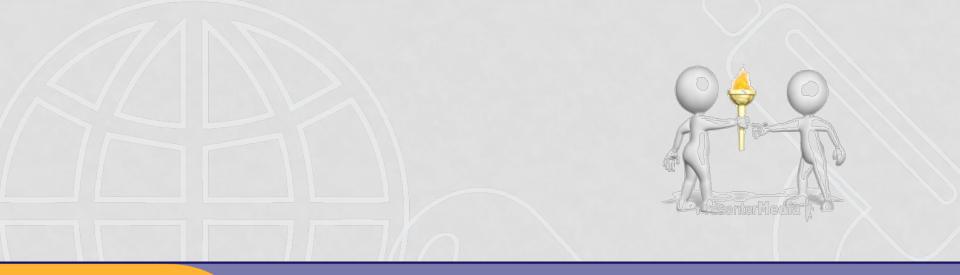
Thank you for your continued support in council activities. YOU are the heartbeat of our organization. Stay safe and healthy. We hope to see you in 2023!

2022 Dues Increase IPEC-Americas Bylaws Article III, Section 2 Council Member Dues

(b) Notice of Dues Change. Council Members shall be notified of any change in the annual dues rates at least twelve (12) months in advance.

The Executive Committee has approved a 1.7% CPI increase beginning 2021 - However, they agreed to postpone implementation due to COVID-19. To be implemented in 2022.

	Current	Increase	New
А.	\$9,500.00	\$162.00	\$9,662.00
Β.	\$15,748.00	\$268.00	\$16,016.00
C.	\$21,336.00	\$363.00	\$21,699.00
D.	\$27,432.00	\$466.00	\$27,898.00
E.	\$33,528.00	\$570.00	\$34,098.00





Passing of the "torch"



Thank you Janeen – Welcome Nigel!



Shout out to.....

Our Wonderful Staff!

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IPEC-Americas Staff!

Kim Beals

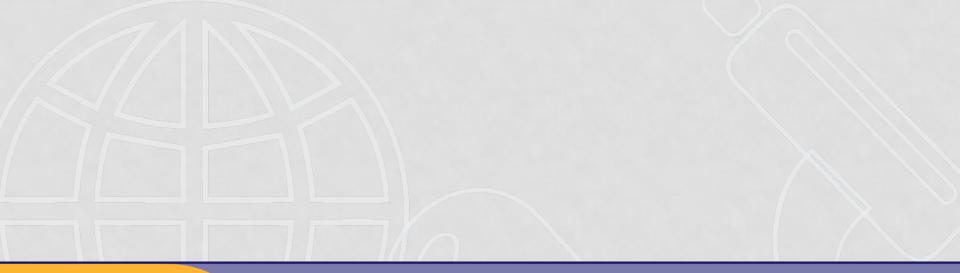
Tammy Kramer

Courtney Nazareno

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Dorothy Ferro

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Year in Review



Excipient World Academy

EXCIPIENT CCCCPIENT WORLD

Sponsorships Available! Benefits:

Visibility: Recognition on promotional materials
 Qualified leads: Registration list with emails
 Thought leadership: Provide moderator for Q&A
 Access: 5 complimentary registrations

Interested in sponsoring? Patty@ExcipientWorld.org

Thank you Courtney!

Excipient World pivoting, Excipient World Academy, Strategic Team 3 support, 30th anniversary video!



Board of Trustees

IPEC-Americas Annual Board of Trustees Meeting Wednesday, December 8, 2021 5:15 PM

IPEC-Americas WebEx

IPEC-Americas Staff!

Kim Beals

Tammy Kramer

Courtney Nazareno

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Dorothy Ferro

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