



# Slicing Through Thin Samples at Atomic Resolution

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Thermo Fisher SCIENTIFIC

More info about TFS STEM

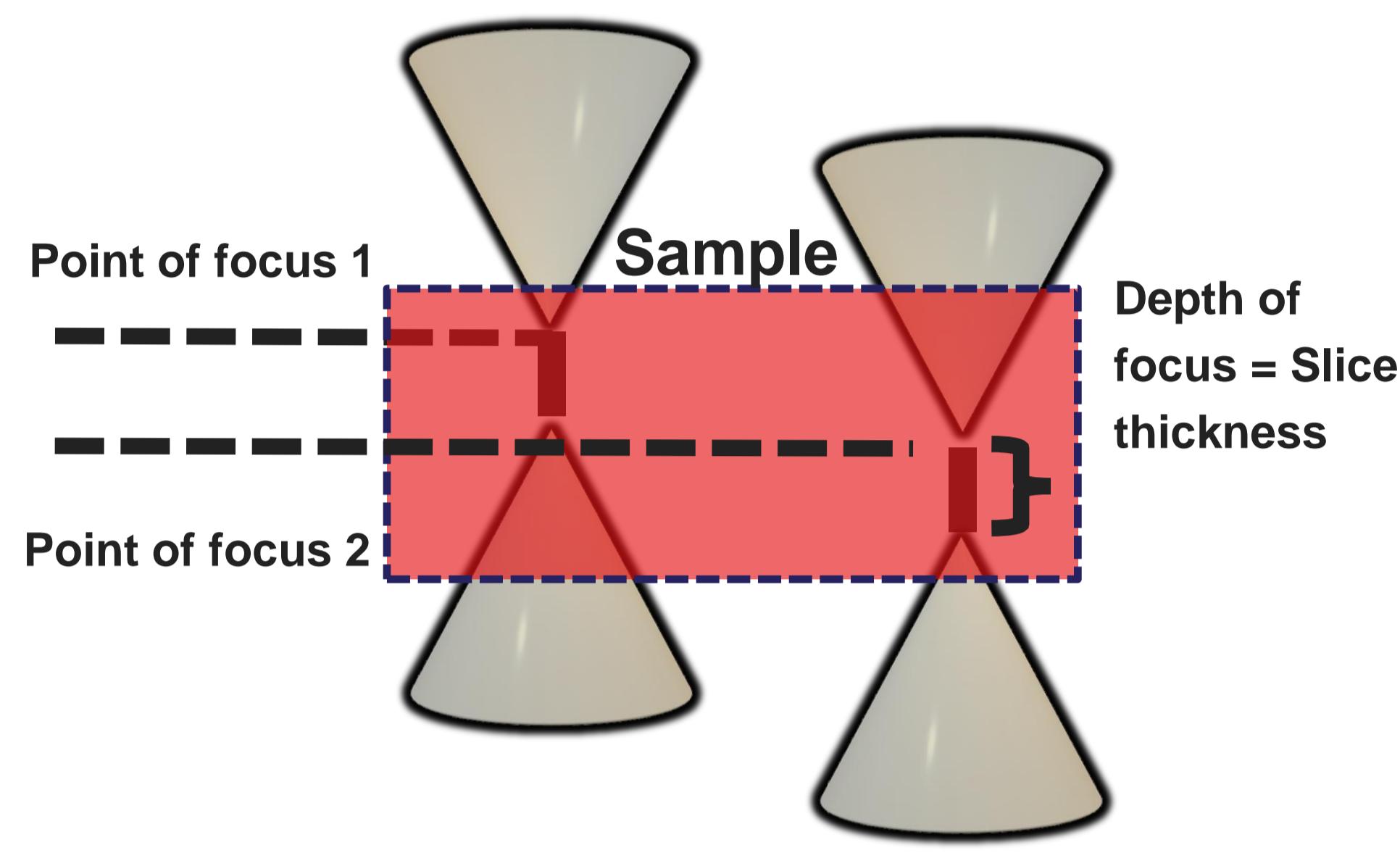
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**Abstract:** Through focus iDPC\* STEM\* is introduced as a complimentary method to conventional and analytical (EDS\* or EELS\*) tomography for recovering 3D information. STEM iDPC images contain information predominantly from a material slice with a thickness equal to the depth of focus. By changing the focus point of the beam via STEM defocus (objective lens excitation), a material can be examined in successive slices throughout its volume. Through focus iDPC presents unique differences and advantages compared to tomography:

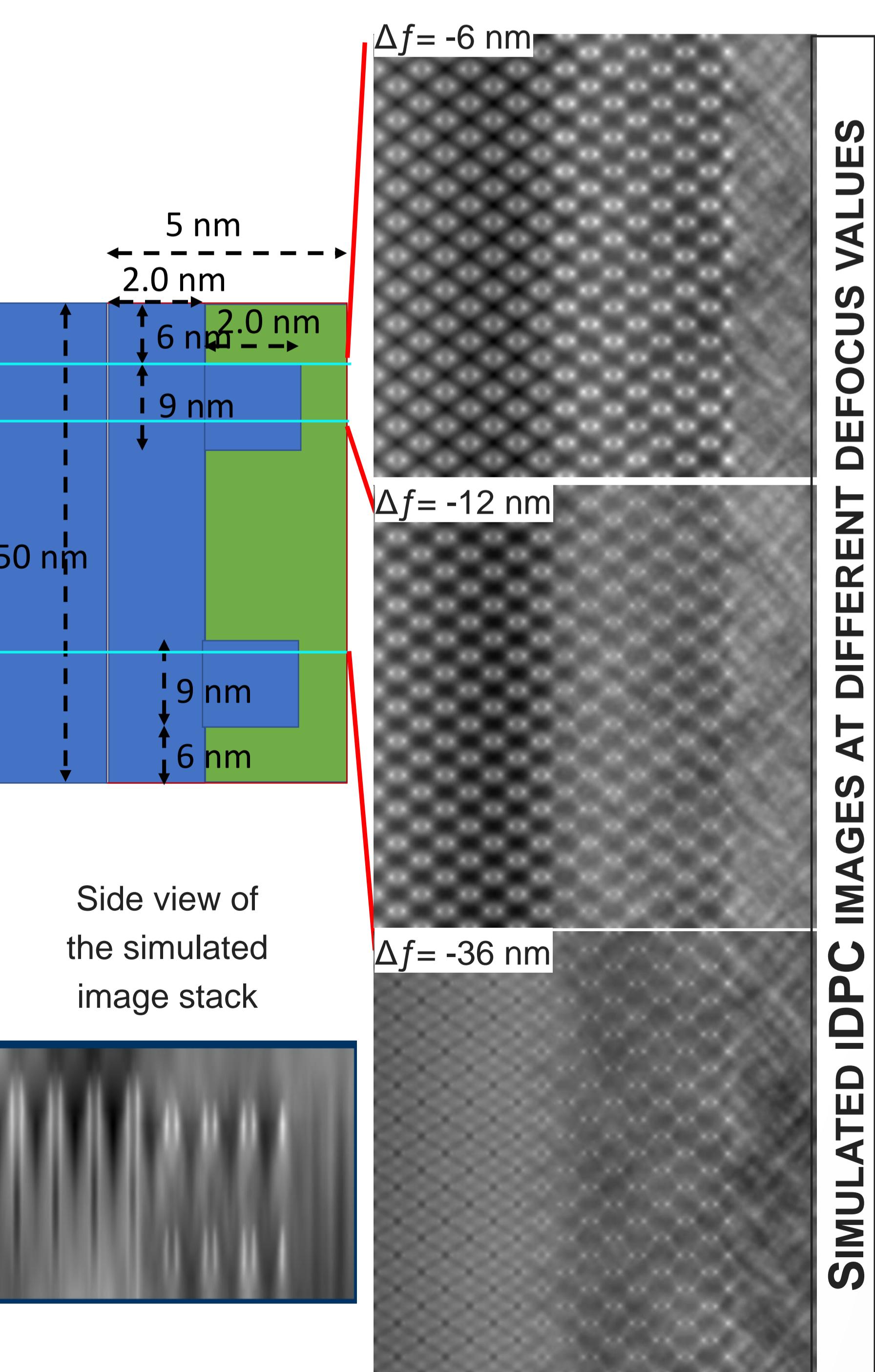
1. Serves smaller volumes – tomography can be used to reconstruct the volume of samples up to 1 $\mu$ m thick. Through focus iDPC is limited to sample thicknesses around 45nm
2. **Represents < 3.5nm slices** – the depth of focus depends on the HT\* used, the beam convergence and the frequency of the information imaged. With a SCORR probe corrector, a Spectra STEM can easily correct the probe at 38mrad convergence at 200 or 300kV HT. The depth of focus then for sub-A frequencies is 3.5nm at 200kV and 2.73nm at 300kV. With adequate number of projections and small pixel size, tomography can lead to reconstructed volumes with 1nm voxels.
3. **Atomic resolution in the x-y plane** – while tomography typically provides reconstructions with 1nm voxel size, through focus iDPC slice images present the material in sub-Angstrom resolution
4. **Significantly less dose** – iDPC STEM offers excellent signal to noise ratio and even though the pixel density is much higher, for a 40nm thick sample and a 100nm FoV\*, the dose for the iDPC method is 250-1200 time less than EDS tomography (depending on the EDS product\*\*) and about 3 times less than ADF\* tomography. It is important to perform metrology in 3D without worrying if the structure elucidated is a damaged version of the initial material
5. **Linear Z-contrast to see all elements** – iDPC STEM reproduces the potential projection of each slice and therefore offers contrast linear with the atomic number of each column, Z. Therefore, heavy and light elements can be visualised. When very similar materials are imaged in the same slice, the iDPC images offer very little or no contrast at very high convergence angles. However, iDPC STEM is recorded simultaneously with the ADF signal so similar materials can be easily segmented.

## Theory and simulation

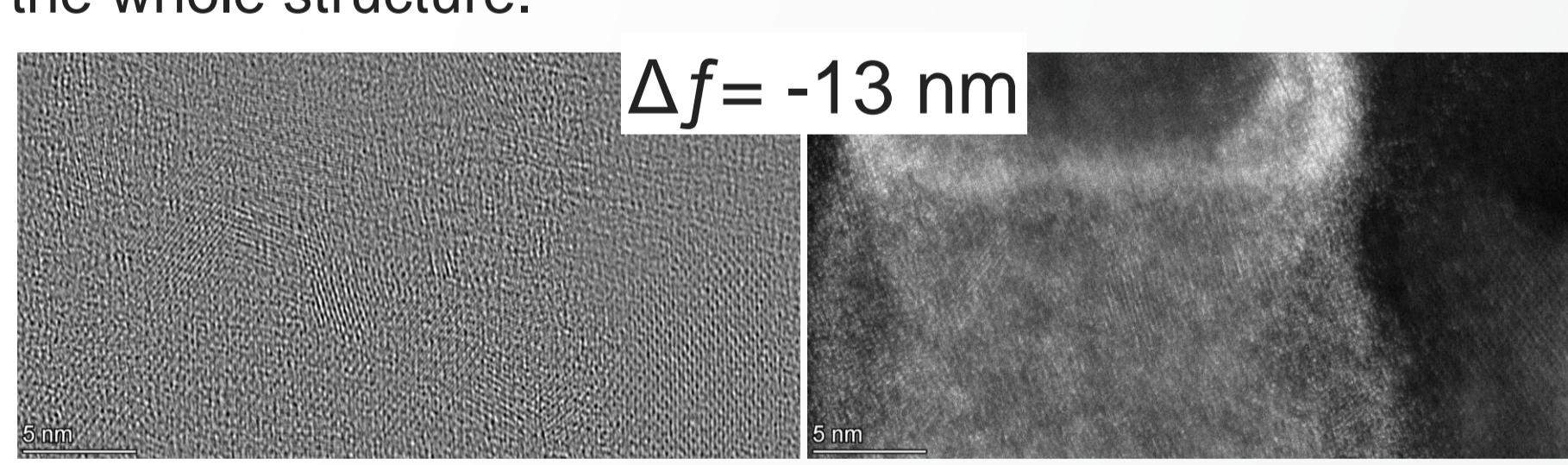
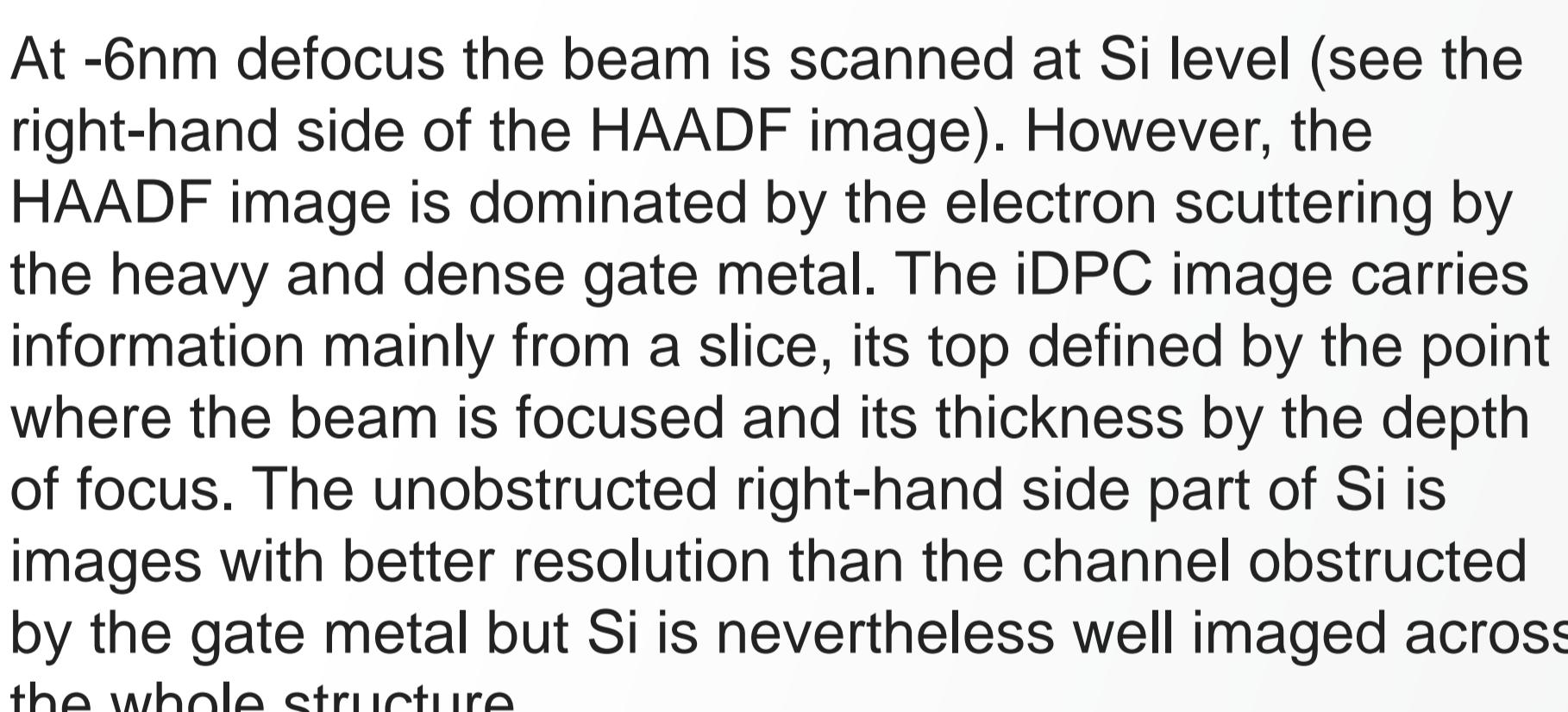
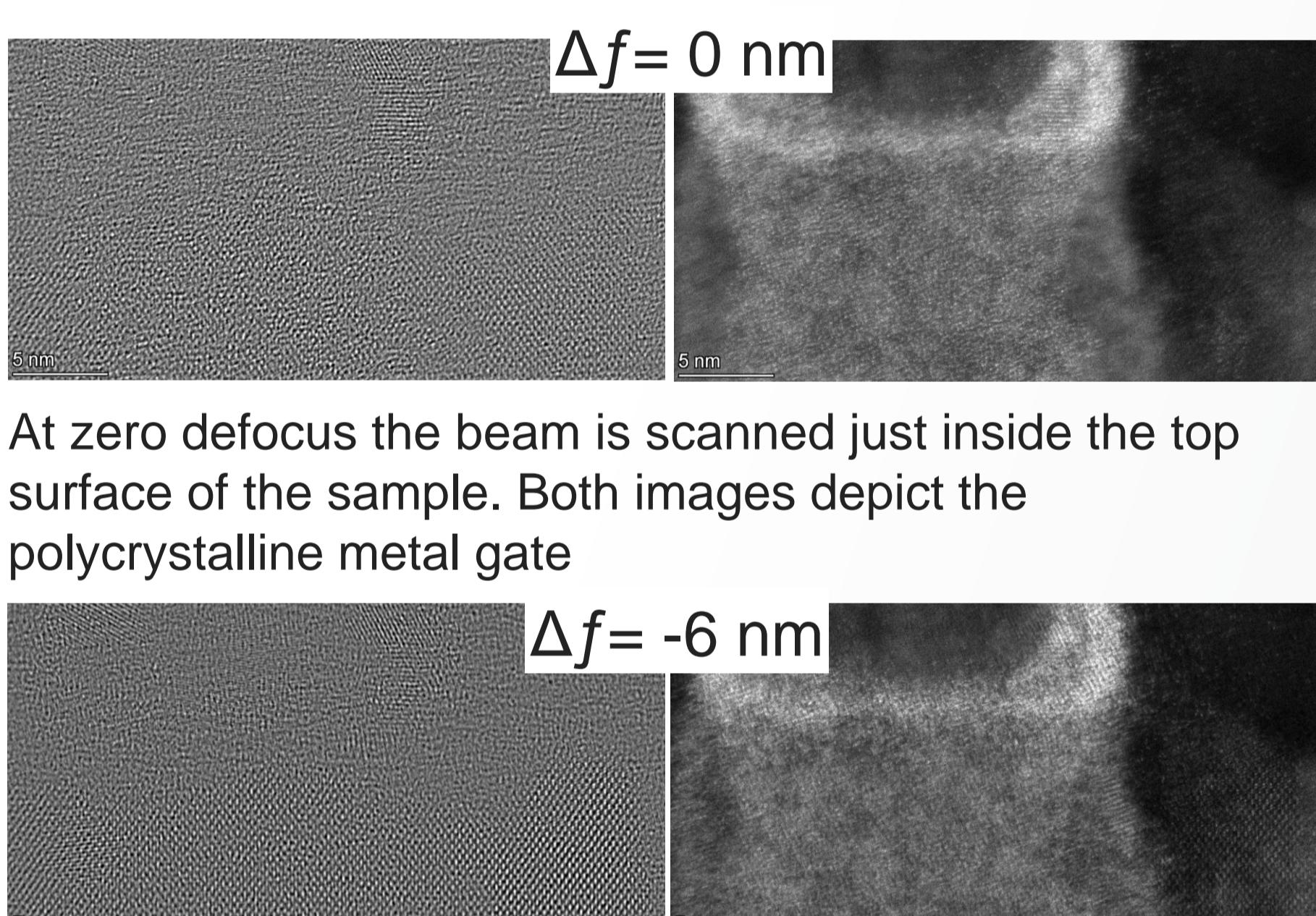
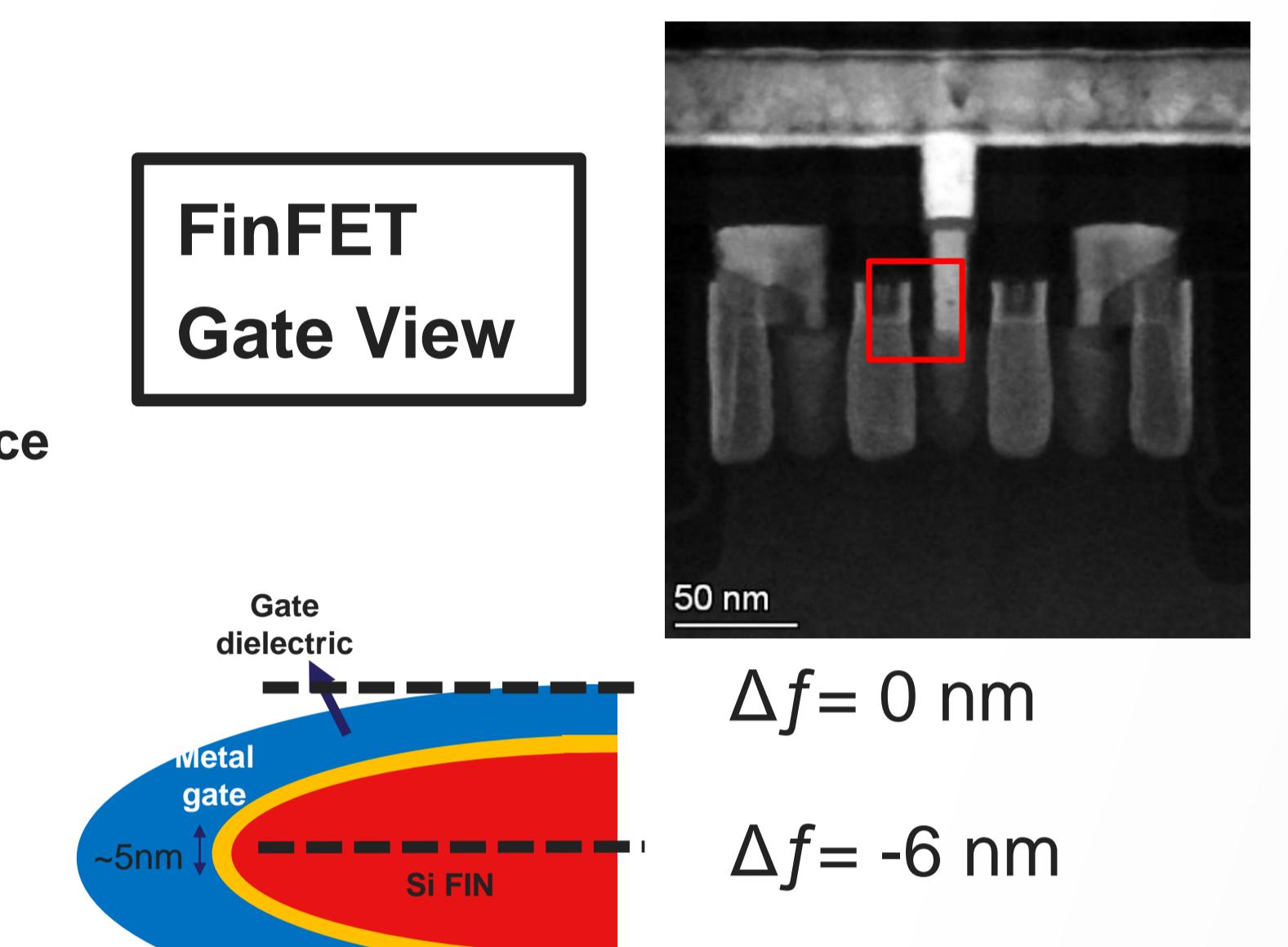


**Schematic diagram** of a STEM beam focused at different depths inside the sample. In iDPC and iCOM images, the signal from the slice is much stronger than the signal from the material above and below the slice (total sample thickness <45-50nm) and therefore we can discern the information of each slice. In (HA)ADF STEM, the signal from the slice becomes equal or weaker than the signal from the material above the slice at very shallow depth so TFS ADF STEM is only useful for the very thin specimens or for sample of low Z materials (e.g. a-C).

## Multi-slice simulation, 300kV, 38mrad convergence

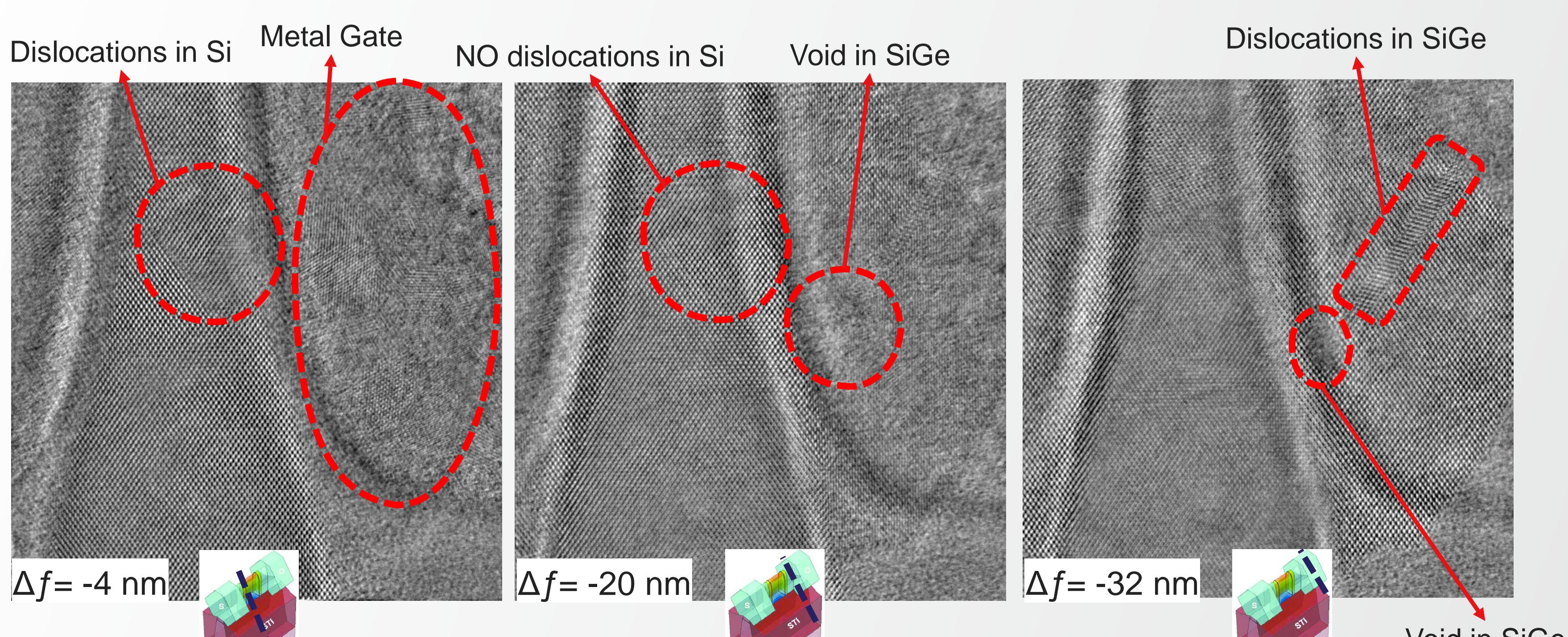


## Experiment



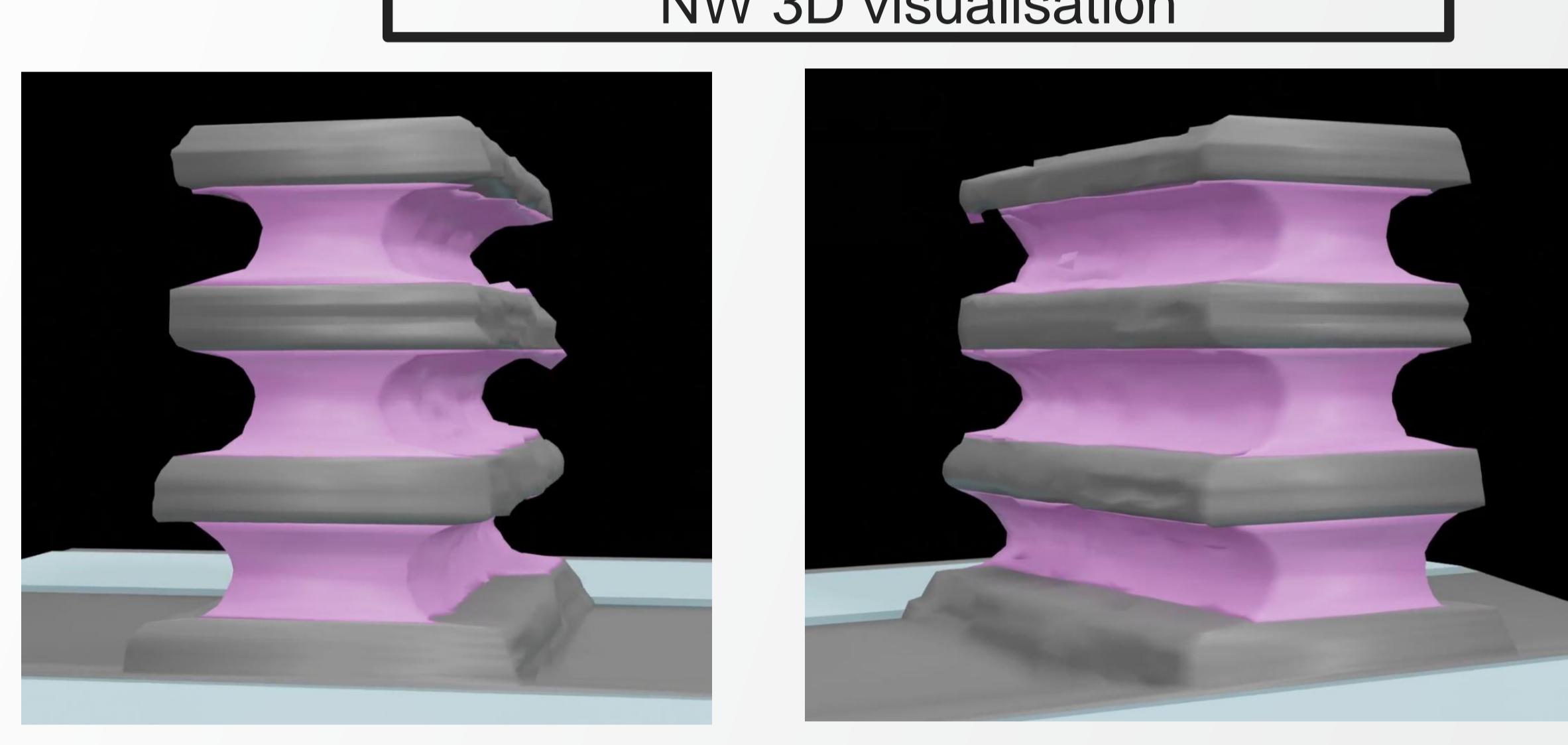
As the beam is focused deeper inside the sample, the iDPC image depicts the polycrystalline metal gate at the back of the sample.

## FinFET Fin View



## Visualisation and extra info

### NW 3D visualisation



3D visualization of Si-SiGe NWs after "retreat" etch. All measurements were obtained from simultaneous ADF and iDPC STEM TFS data. At high convergence angle, iDPC STEM images offer little contrast between Si and SiGe so ADF images are used for Si-SiGe segmentation.

### FinFET fin view volume side view



### Experimental details

FinFET gate view: 200kV, 30mrad, 30pA, 4 $\mu$ s dwell, 19.2pm pixel size

FinFET fin view: 300kV, 38mrad, 40pA, 6 $\mu$ s dwell, 9.5pm pixel size