

Integrating Atom Probe Tomography and Transmission Electron Microscopy into a Single Instrument

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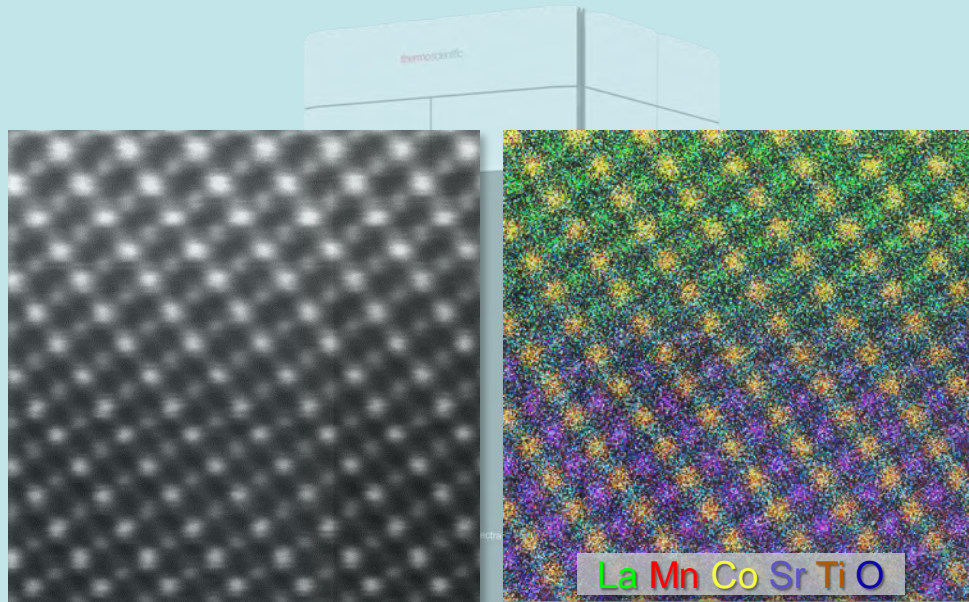
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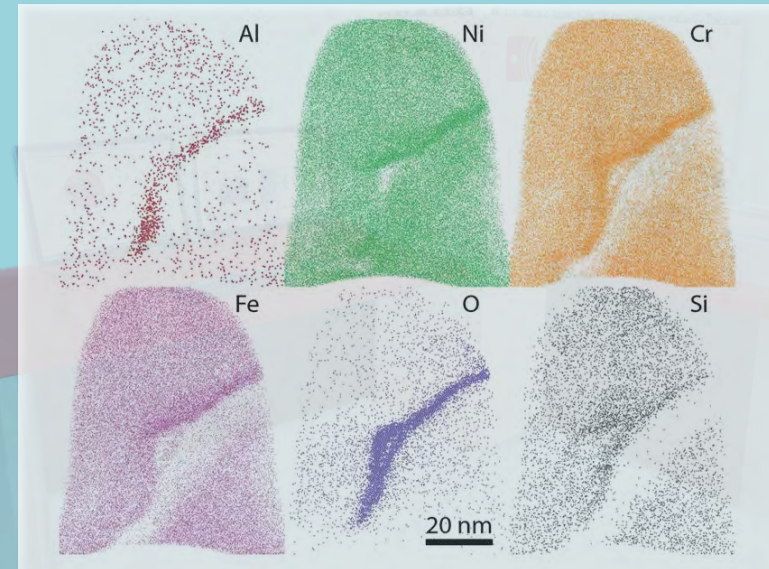
Motivation

Combining two powerful materials characterization techniques

(Scanning) Transmission Electron Microscopy



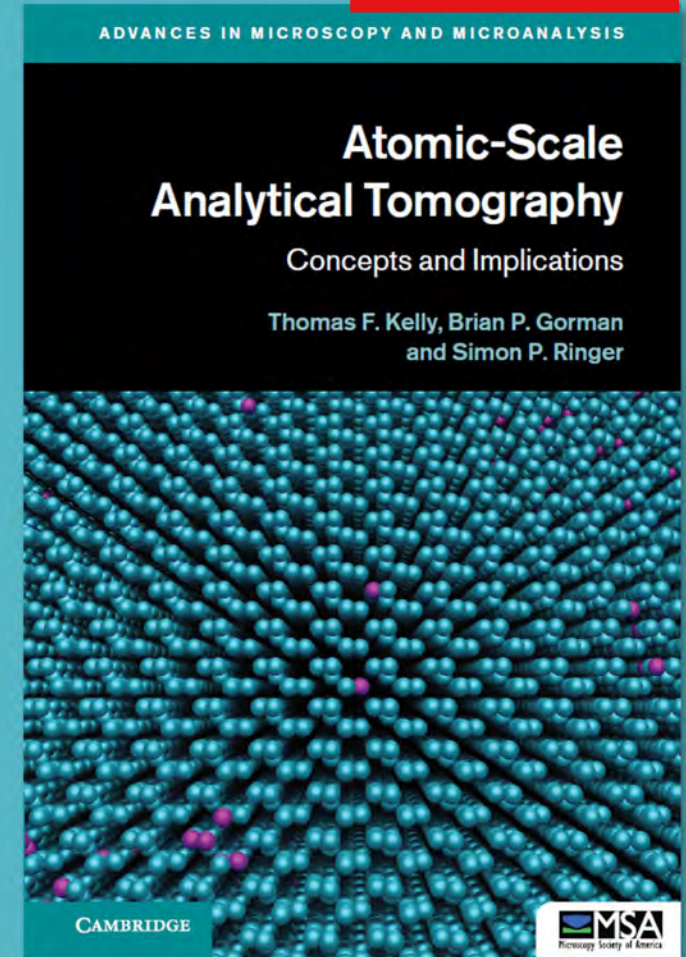
Atom Probe Tomography



Motivation

Atomic-Scale Analytical Tomography (ASAT)

- Integrating an atom probe microscope into a transmission electron microscope

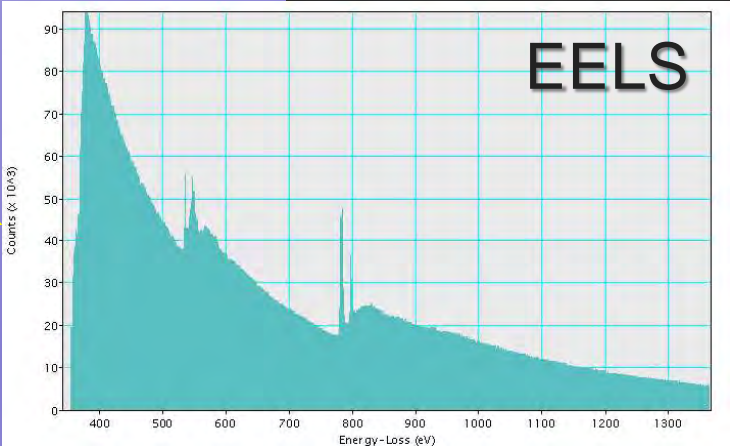
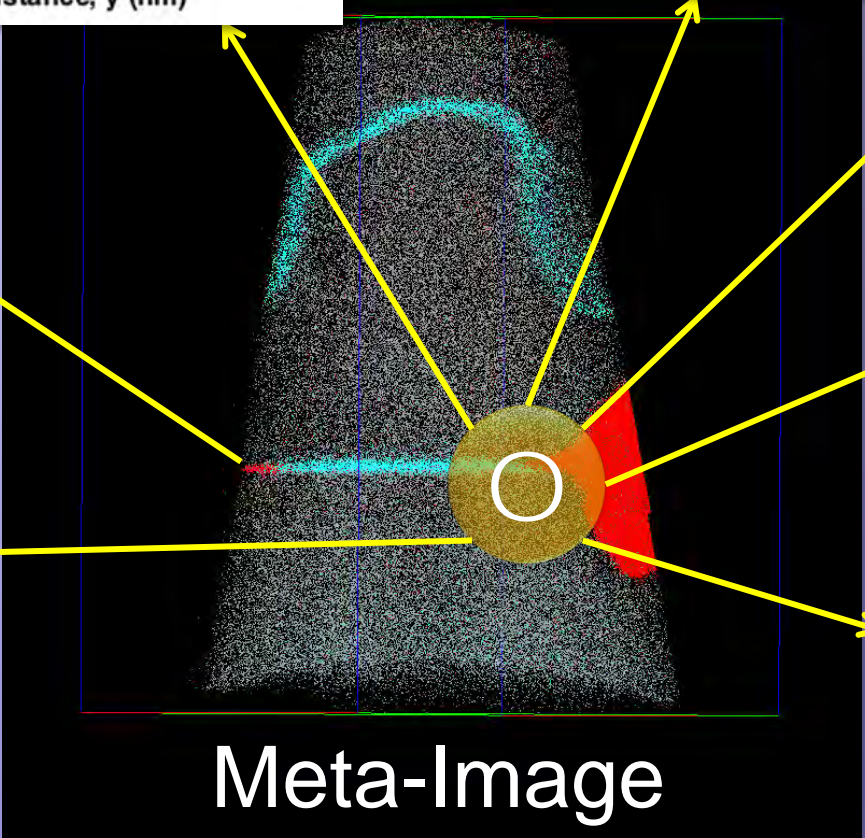
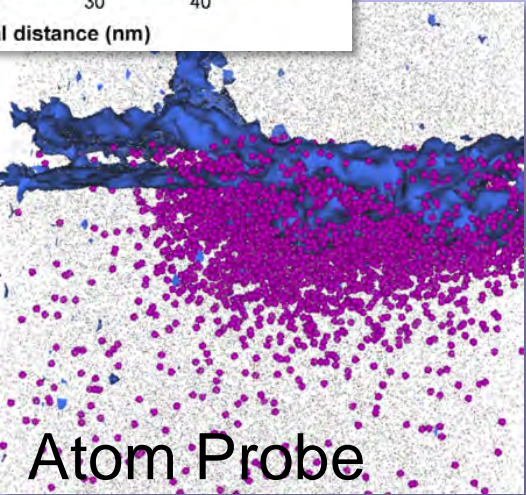
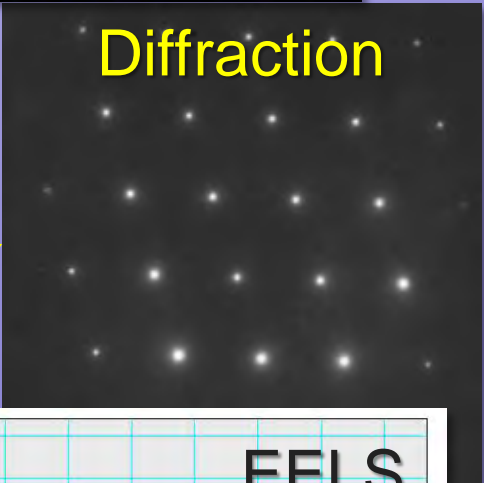
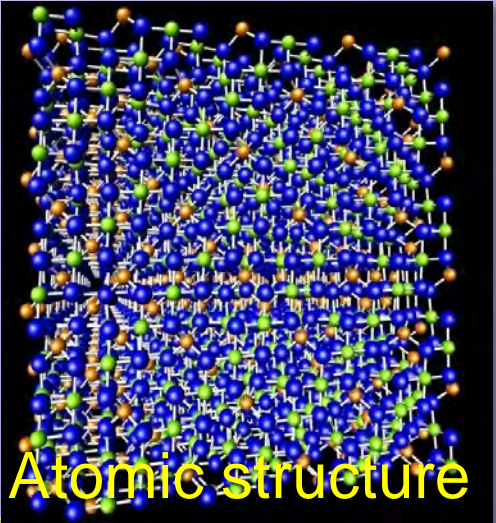
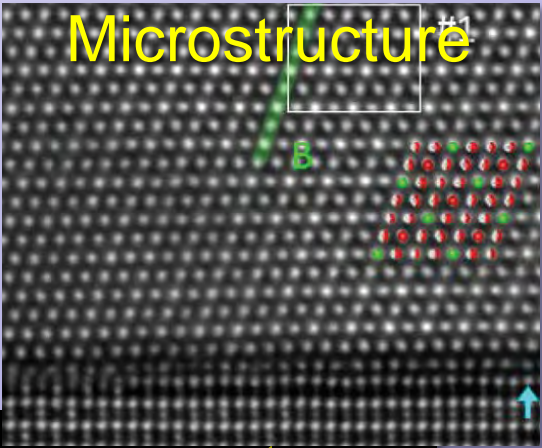
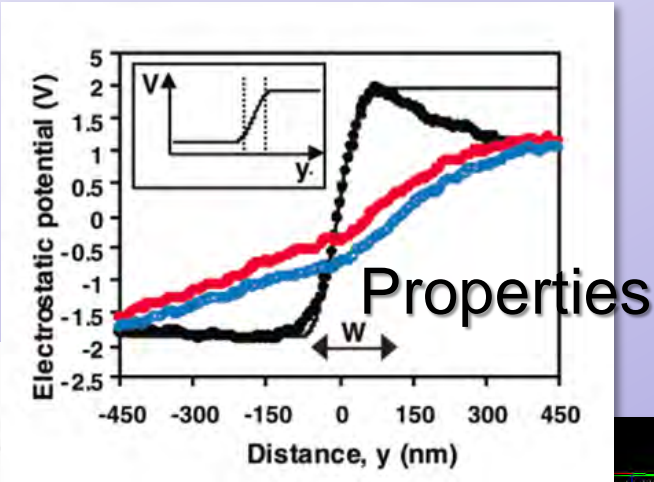
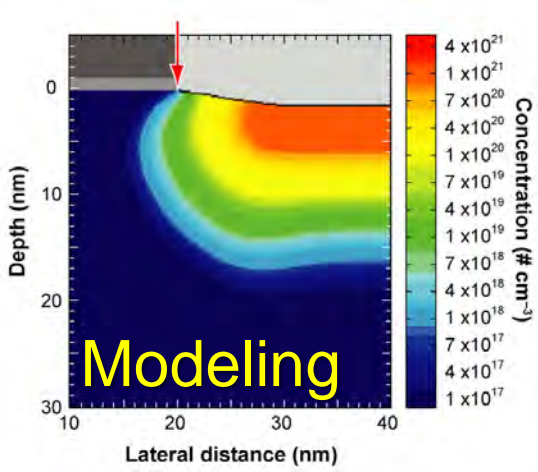


"The largest effort towards ASAT is a recently funded program at the Ernst Ruska Center in Germany called Project Tomo. This project will integrate an atom probe into the objective lens of an aberration-corrected TEM"

Motivation: ASAT

Courtesy: Tom Kelly

- Wishlist



1 Introduction & design challenges

2 The Octagon

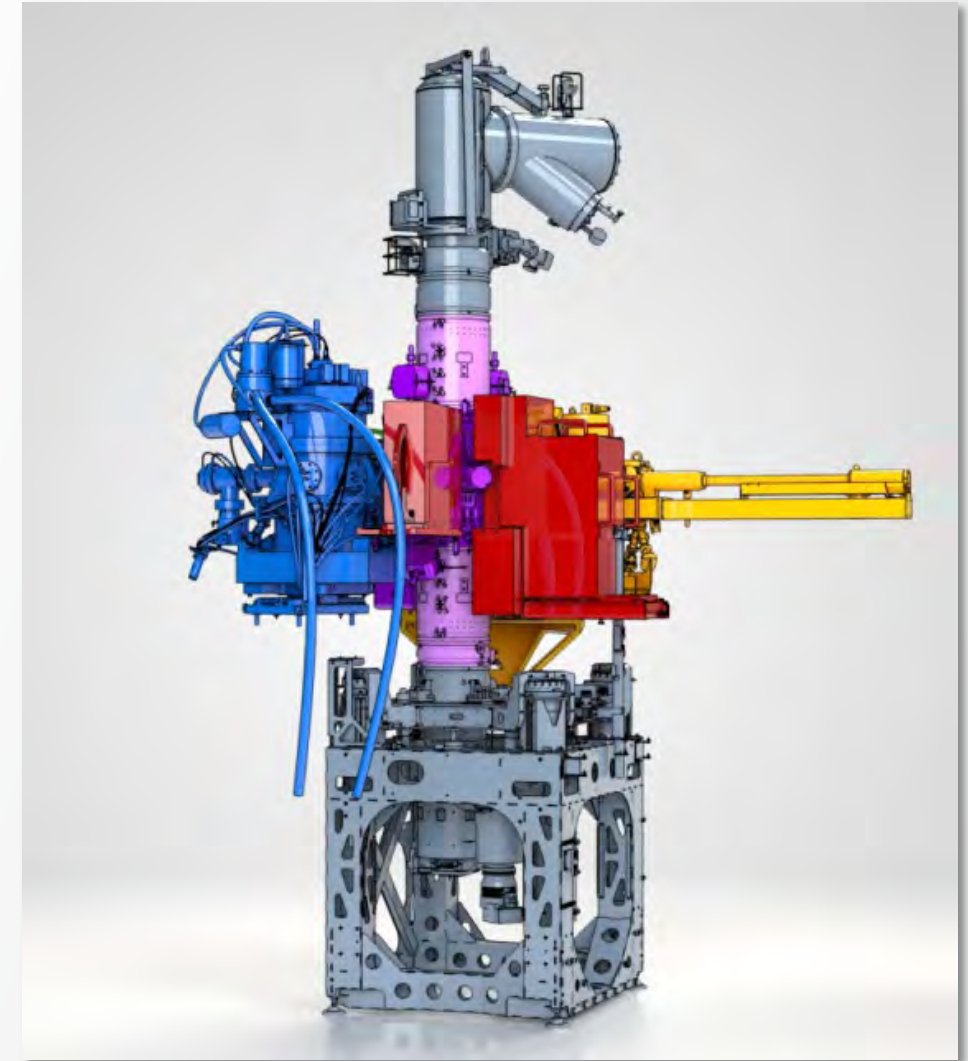
3 Ultra High Vacuum

4 Vibration-free cryo cooling

5 Workflows

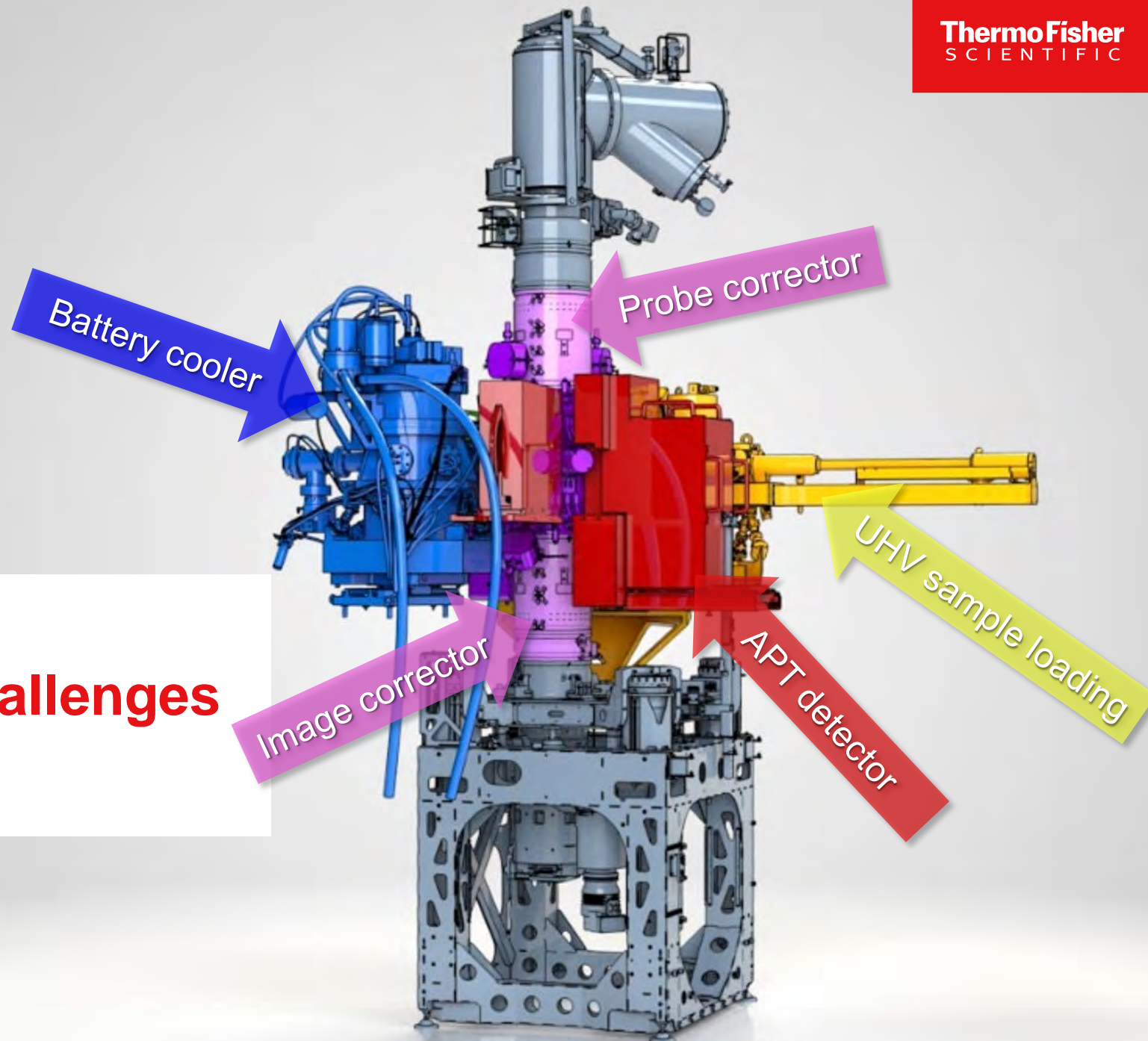
6 First experimental results

7 Closing remarks



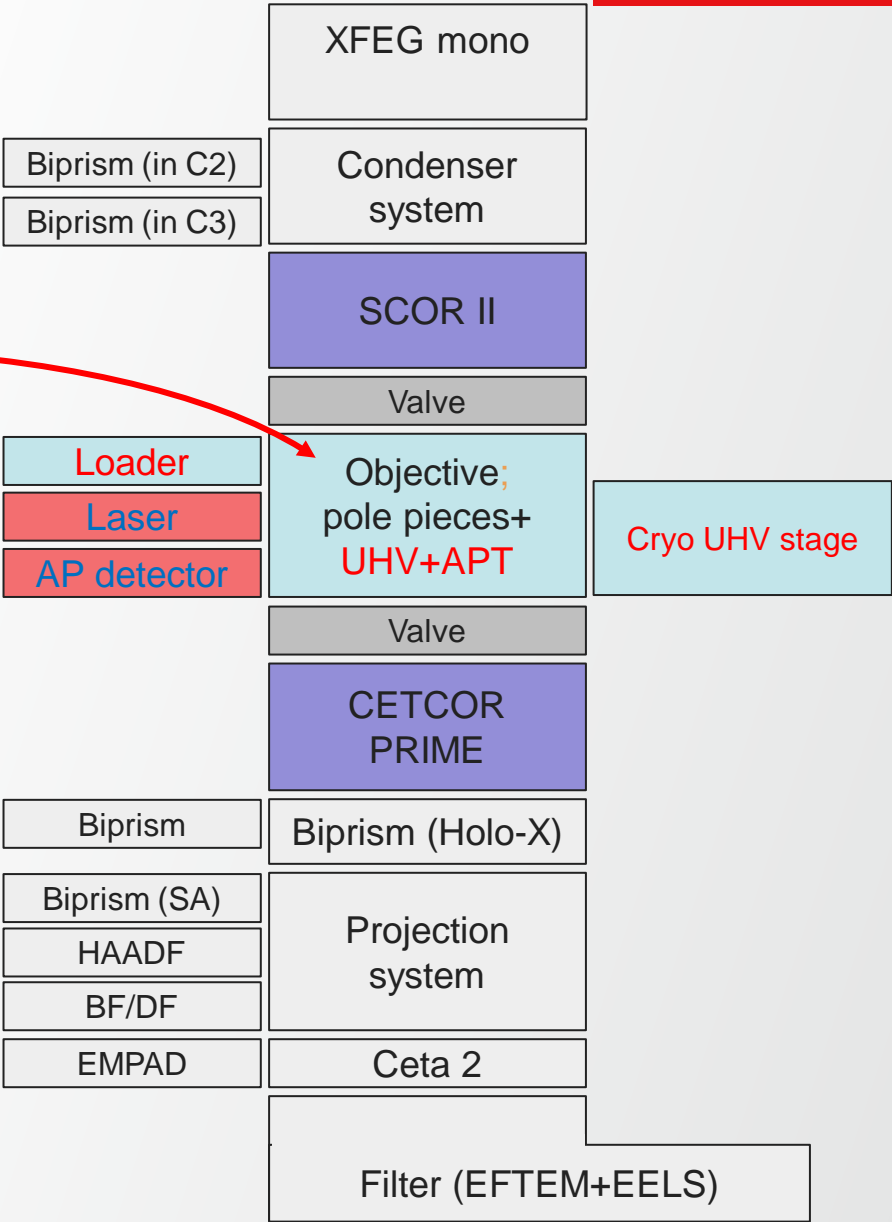
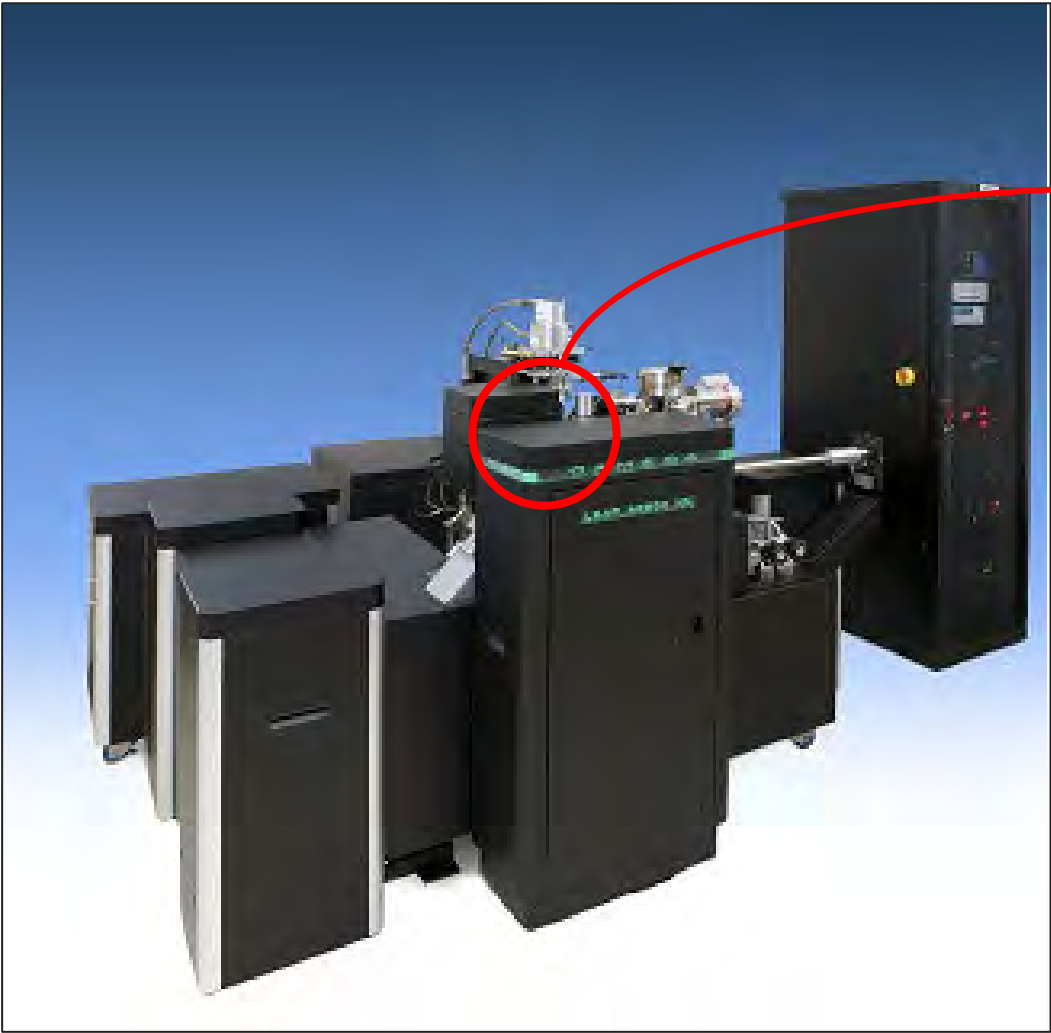
Introduction & design challenges

Integrating an APT into HR-(S)TEM

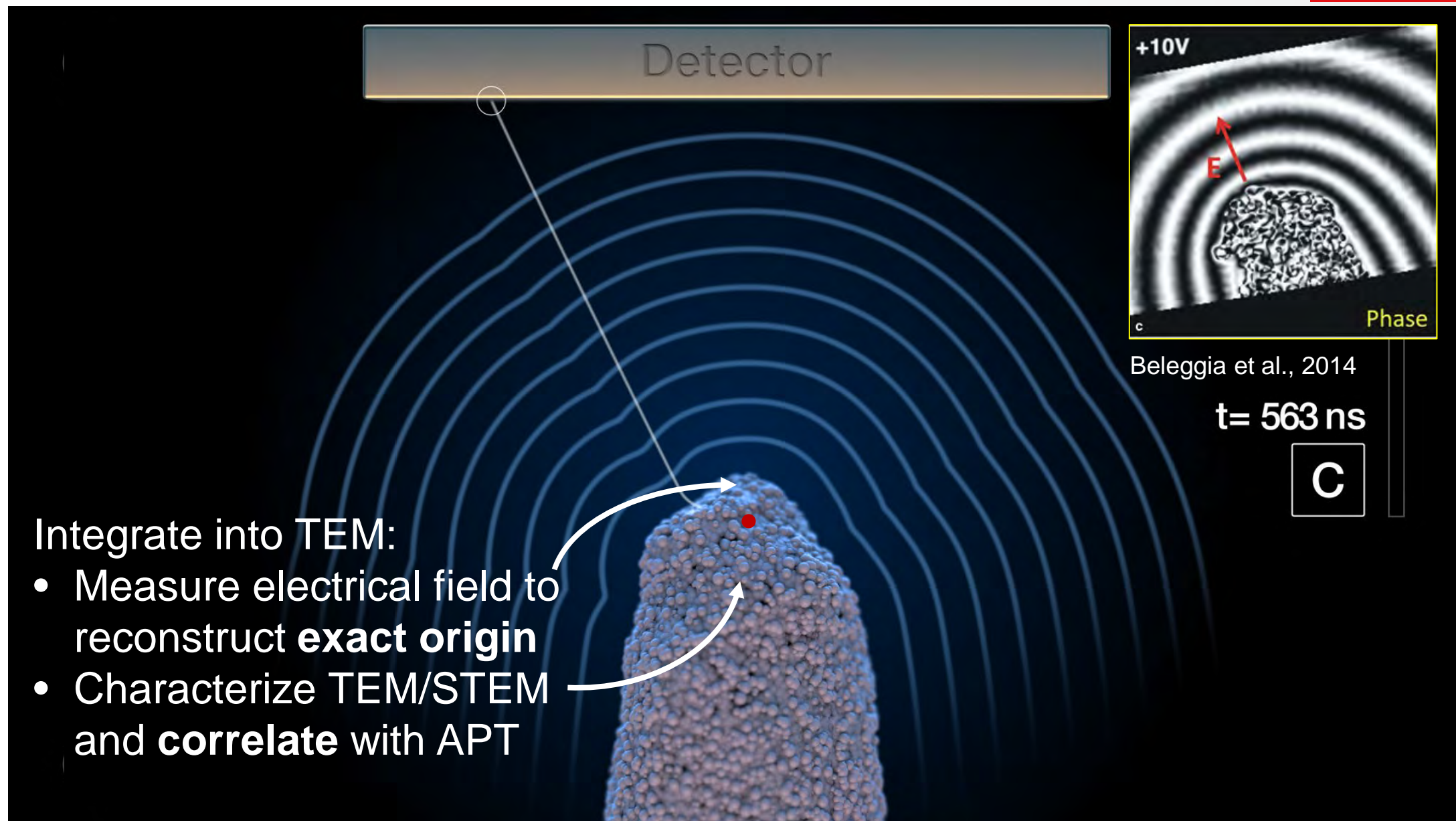


Introduction: Concept

Integrating an Atom Probe Microscope into a high-end (S)TEM

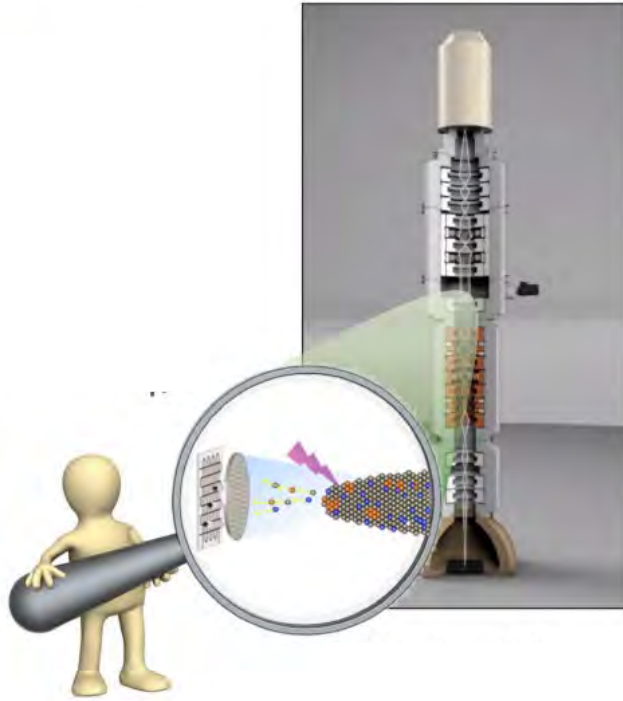


Introduction: APT – Evaporation principle

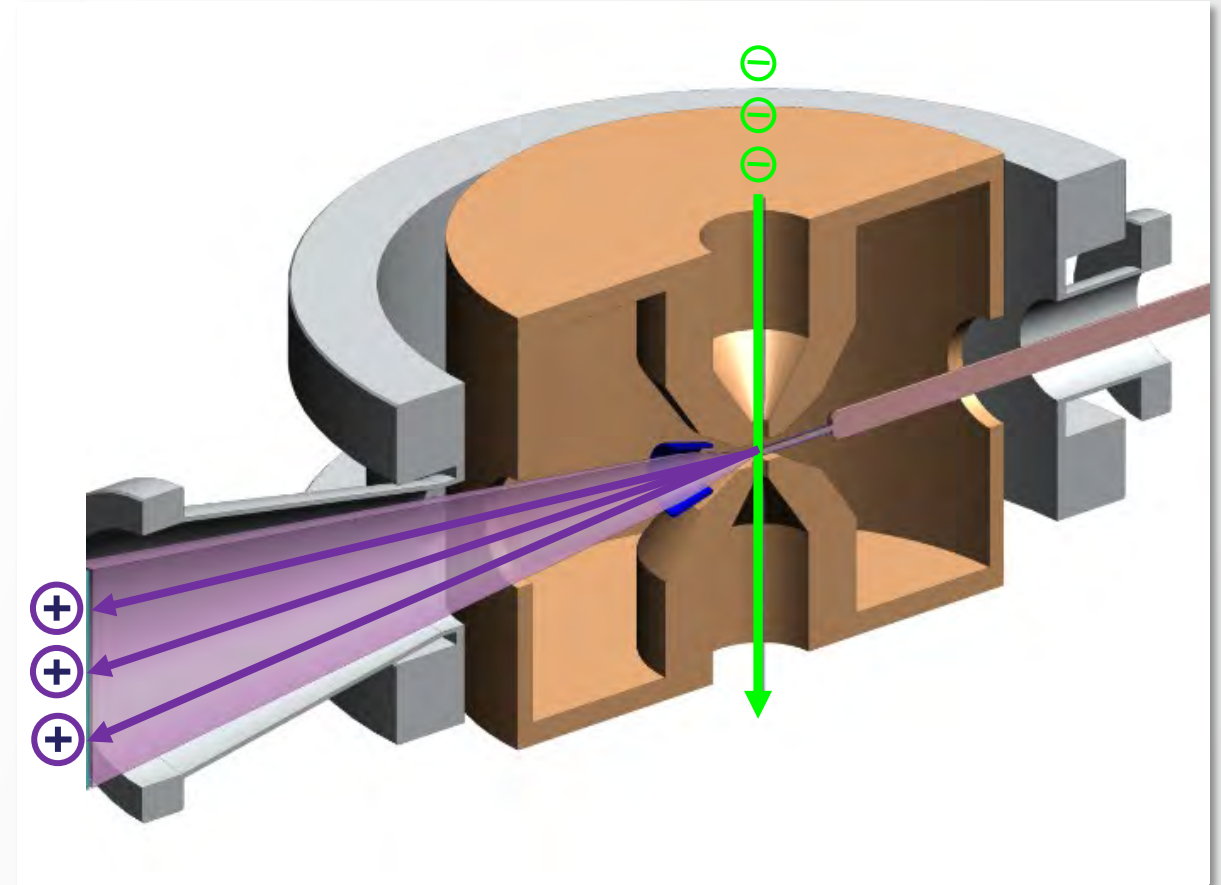


Design challenges: concept

Tomo instrument design



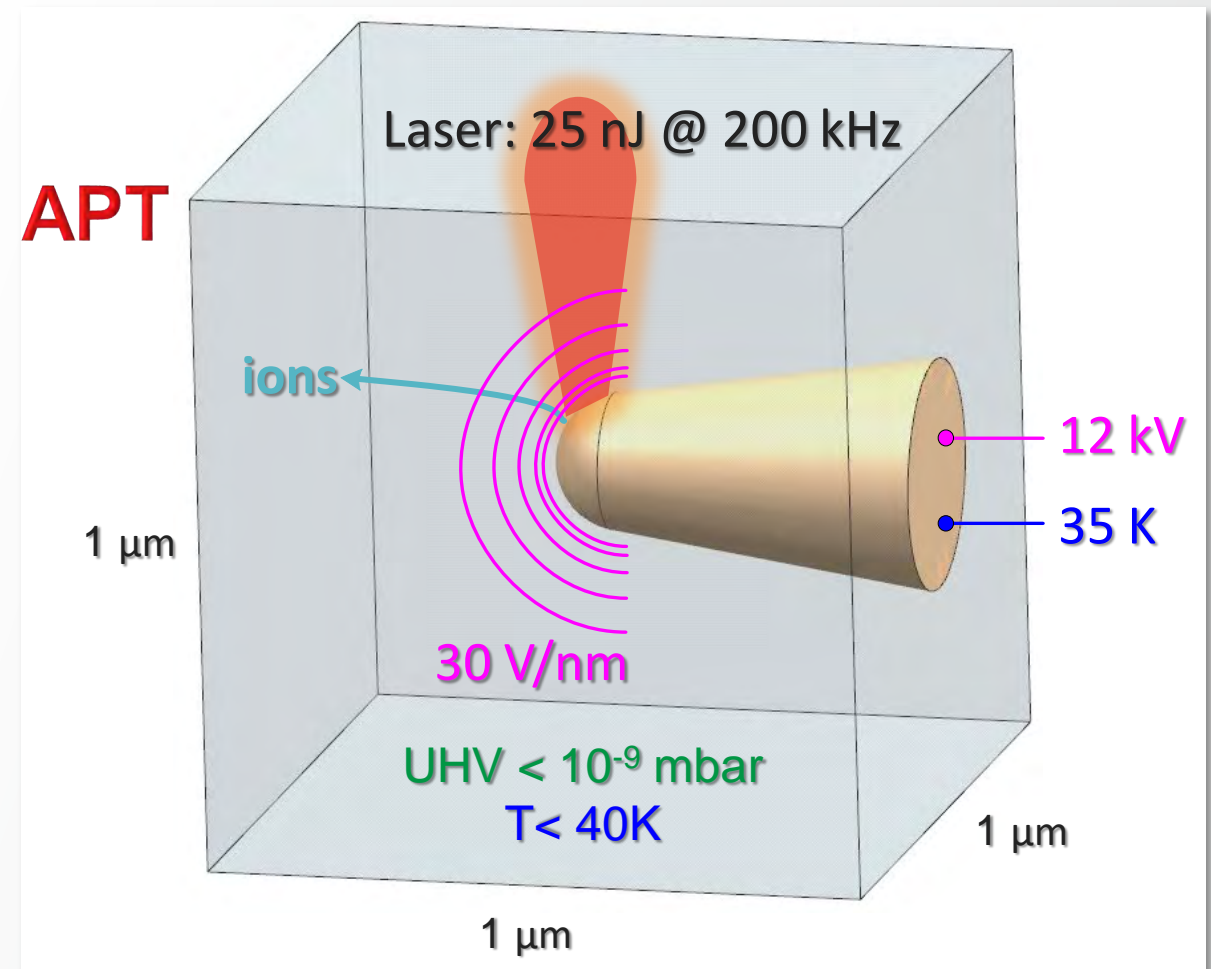
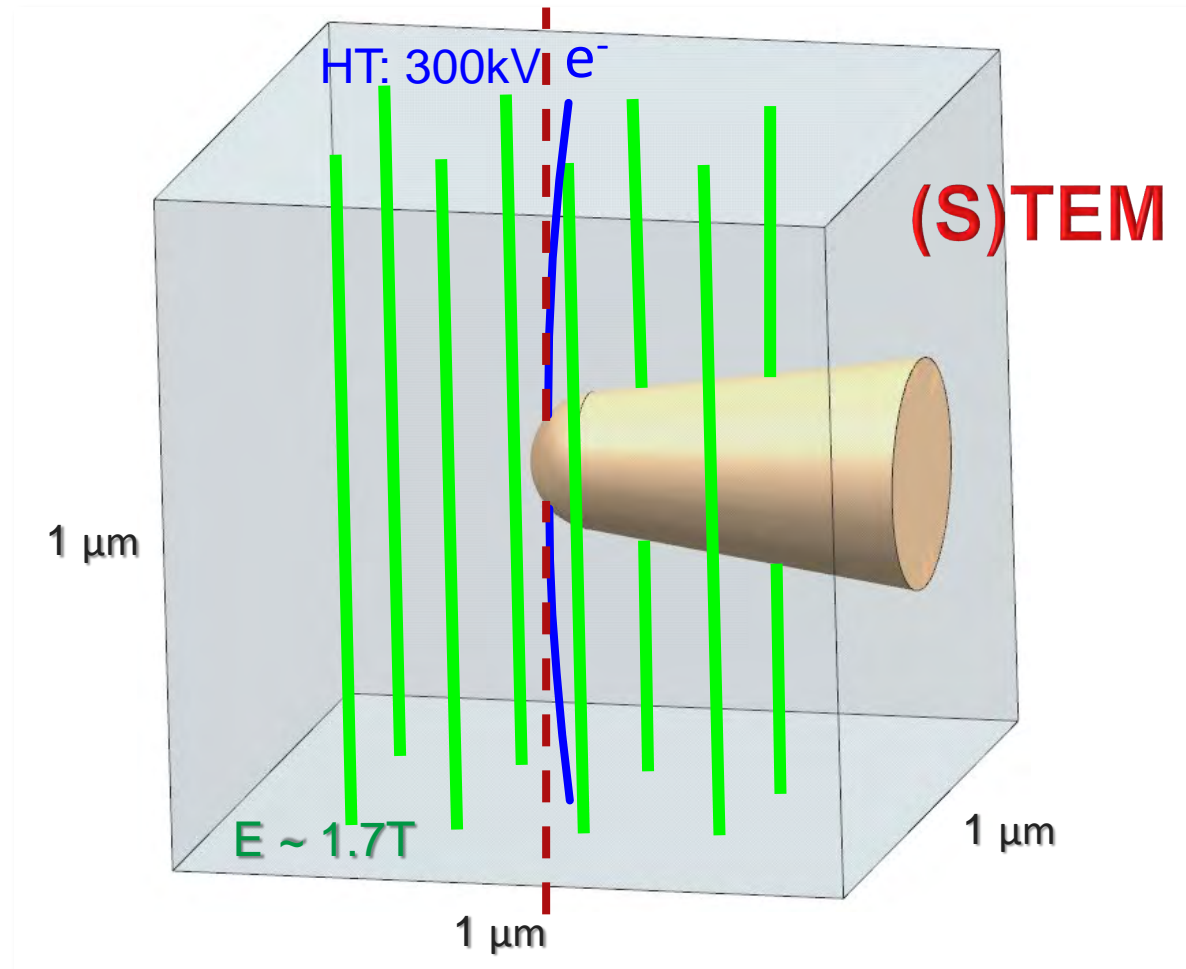
- Consecutive operation: fast switching between:
 - APT mode: **B-field free**
 - (S)TEM mode: **E-field free**



Design challenges: divergent experimental conditions

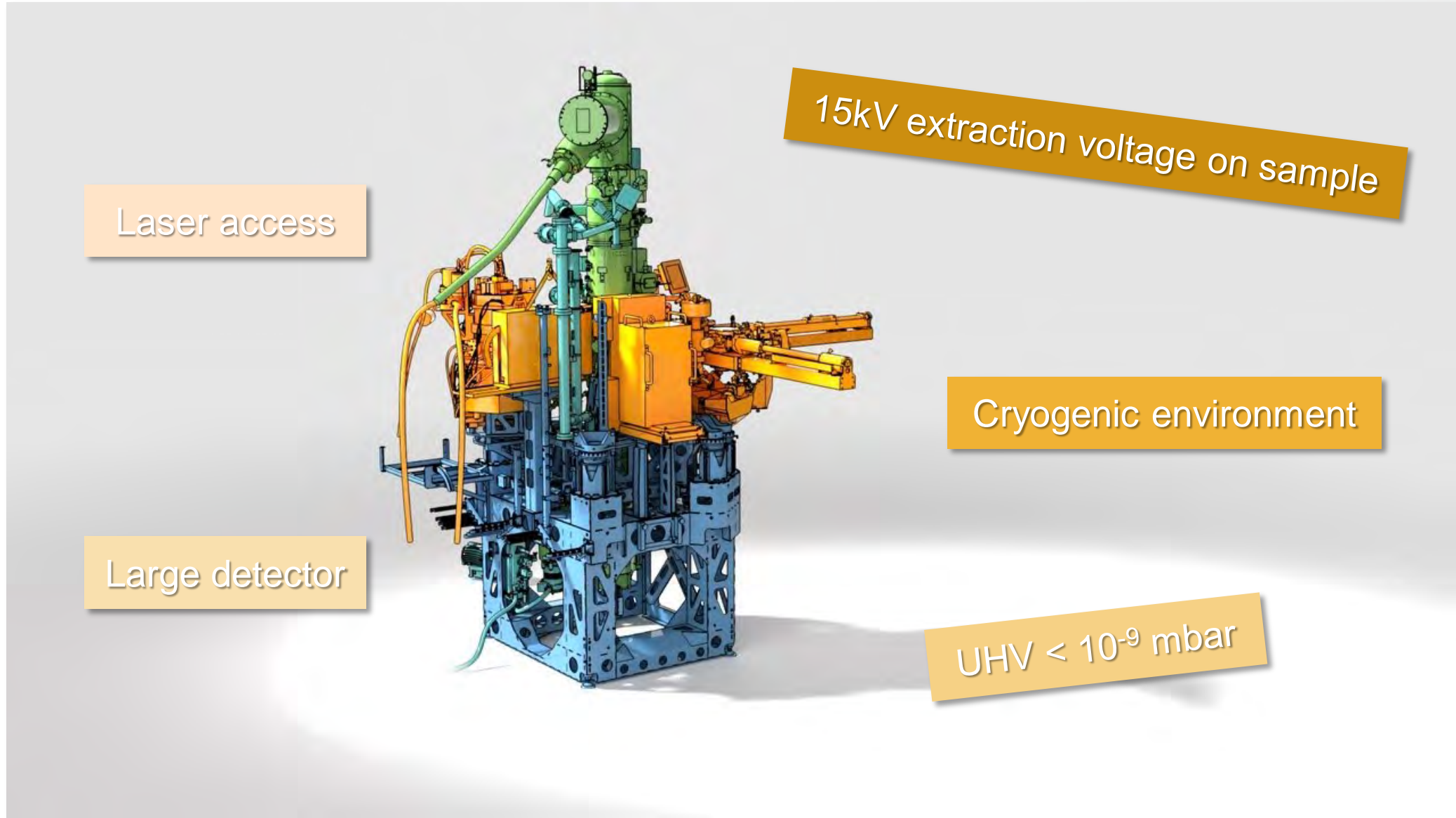
Principal instrument requirements in (S)TEM and APT mode

- Very thin sample
- Sample stability: $< 10\text{pm}$ ($0.1 - 5000\text{ Hz}$)
- Needle sample
- Minimize surface diffusion and ion loss.



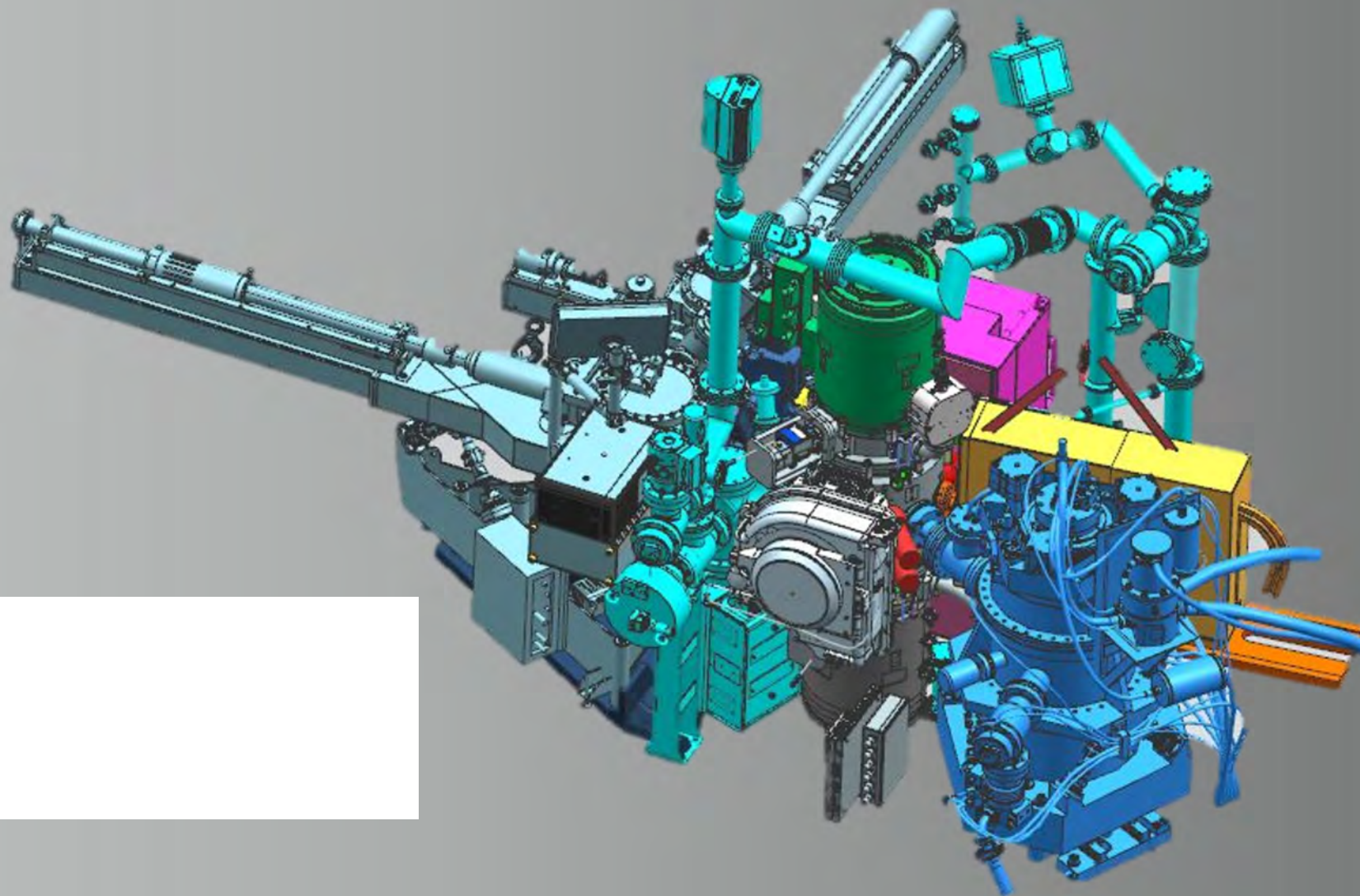
Design challenges: APT experimental conditions

Extreme requirements:



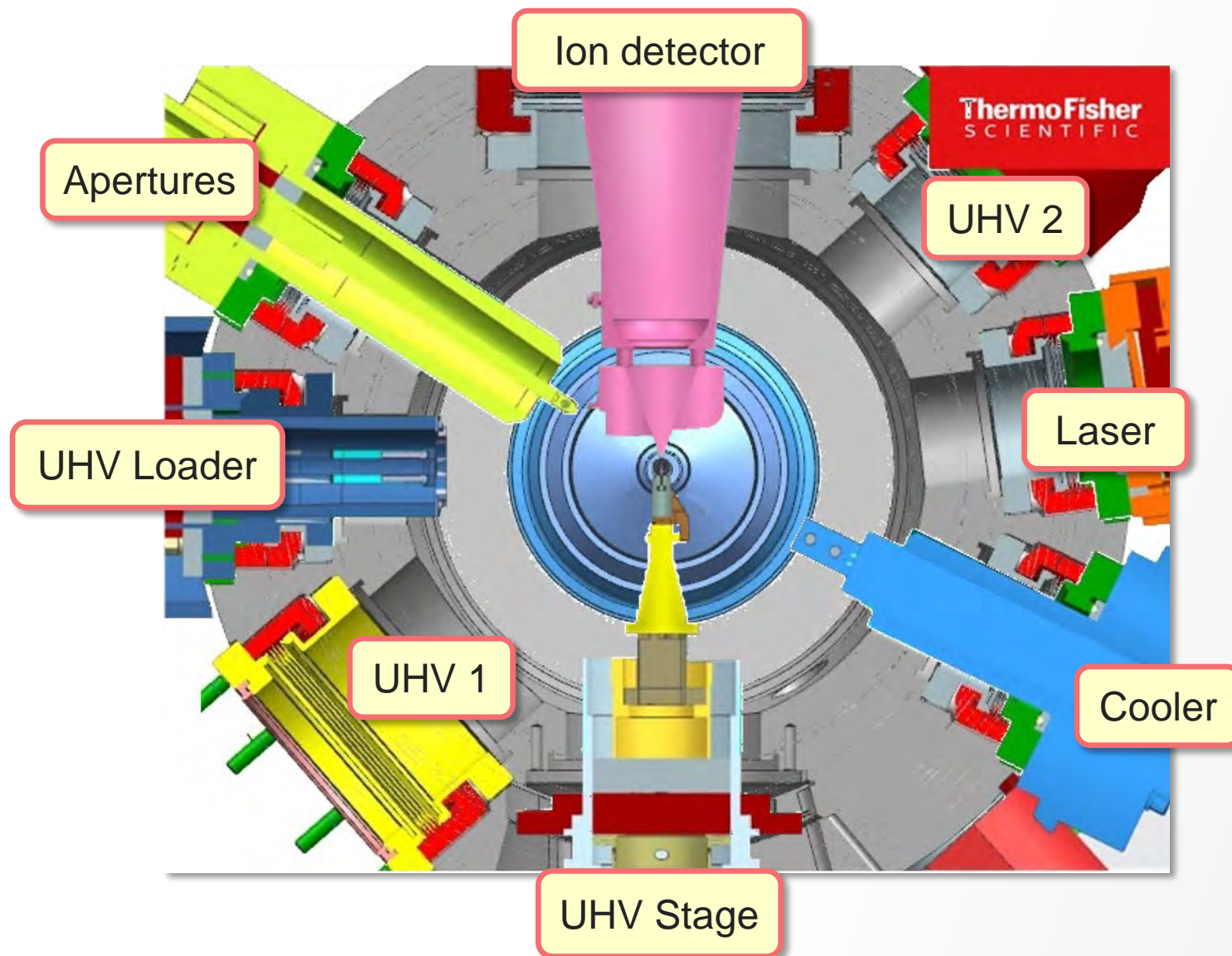
The Octagon

The Heart of the system



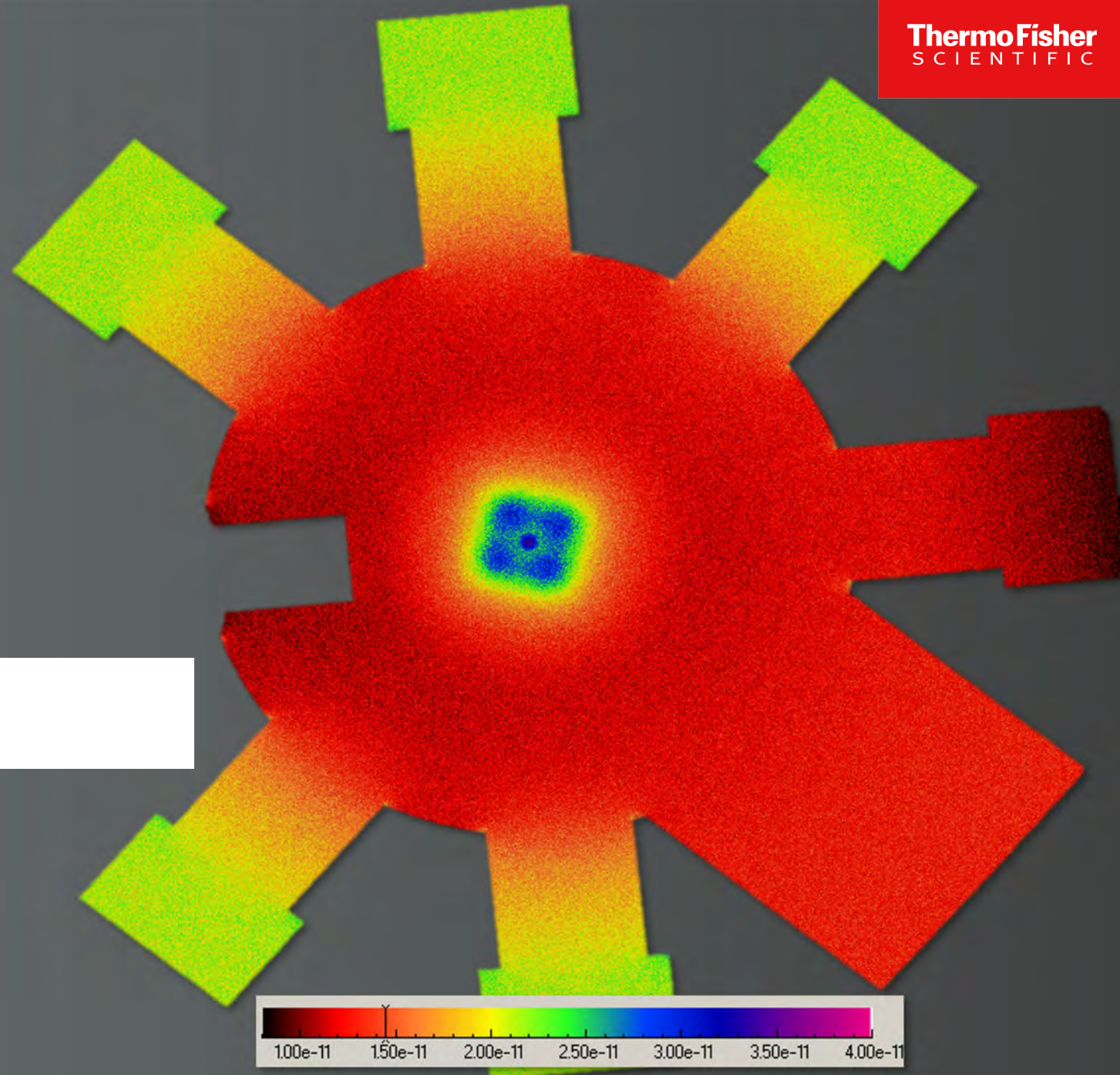
The Octagon

Sample area



- Laser
- Ion Detector
- Specimen chamber
 - Ultra High Vacuum
 - Optics
- Stage
- Loader
- Cooler
- ... and many more:
 - Elongated correctors
 - Holography
 - Tomography
 - 4x electrical contacts
 - EELS
 - Scripting access
- Coincidence

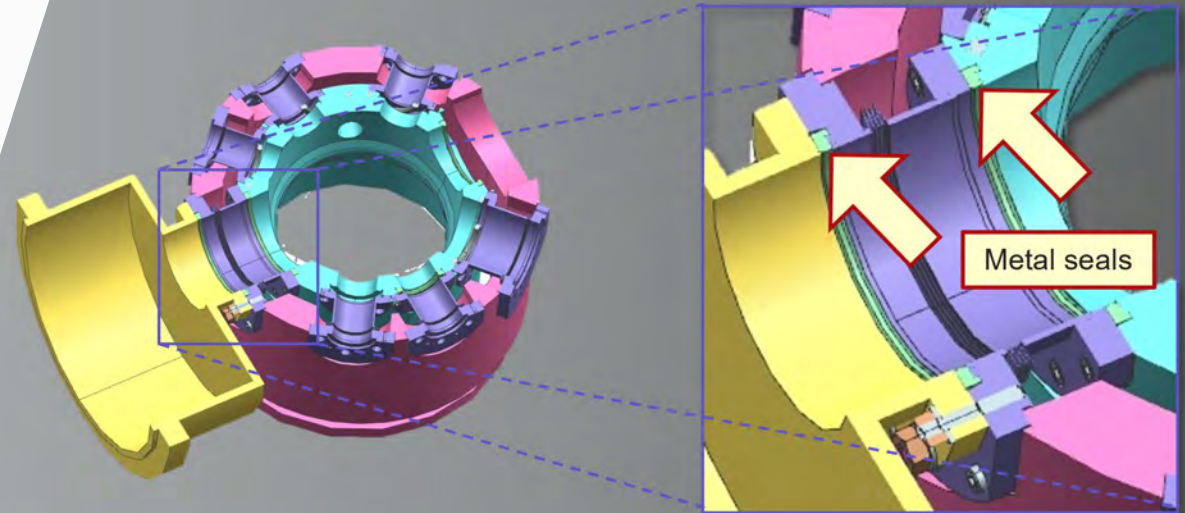
Ultra High Vacuum



Ultra High Vacuum

Achieving UHV

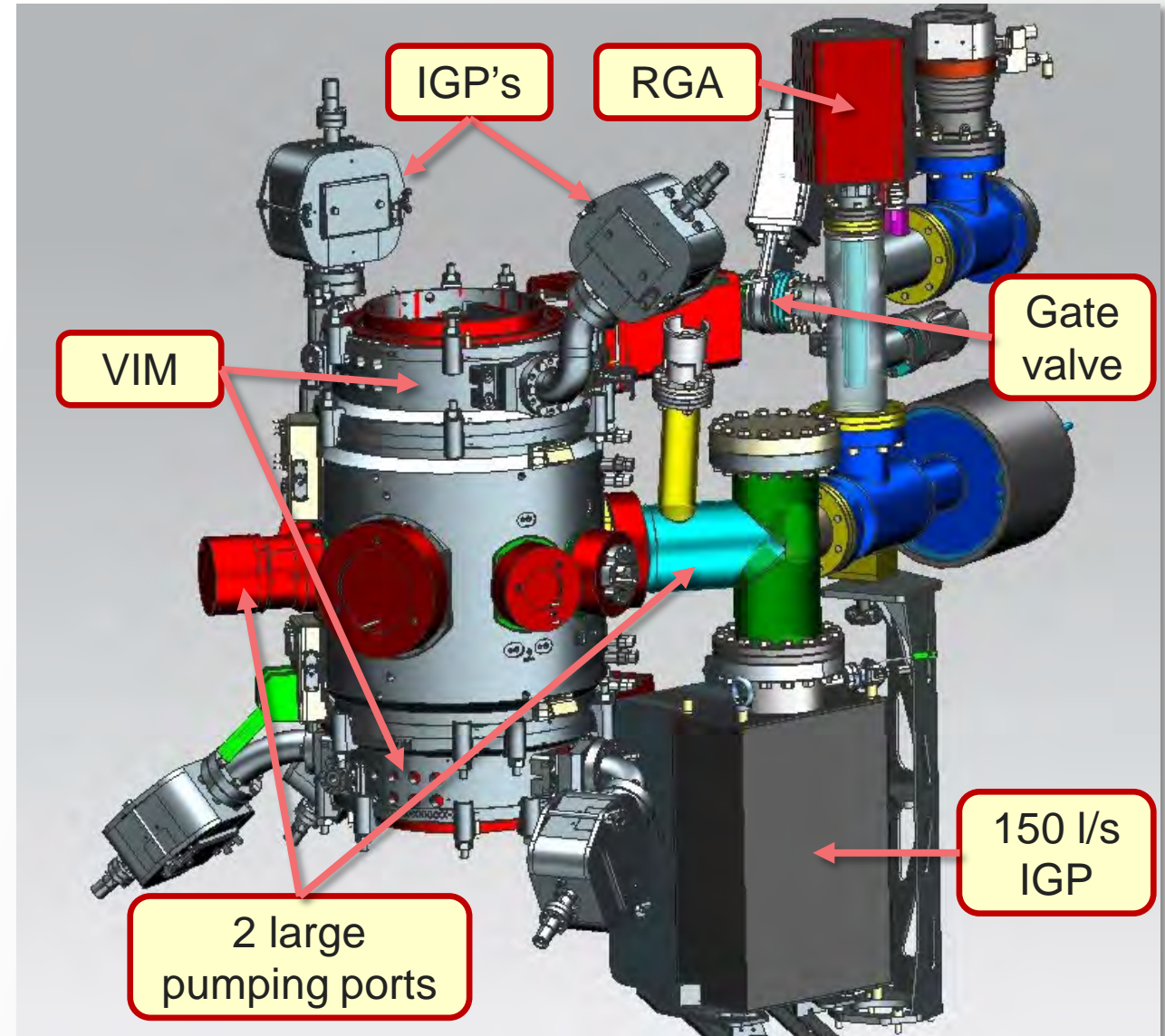
- Large pumps and pumping ports
- Differential pumping
- Bakeable
- Metal seals
- Rest Gas Analyzer for diagnostics
- UHV sample loader
- UHV compatible stage



Ultra High Vacuum

Achieving UHV

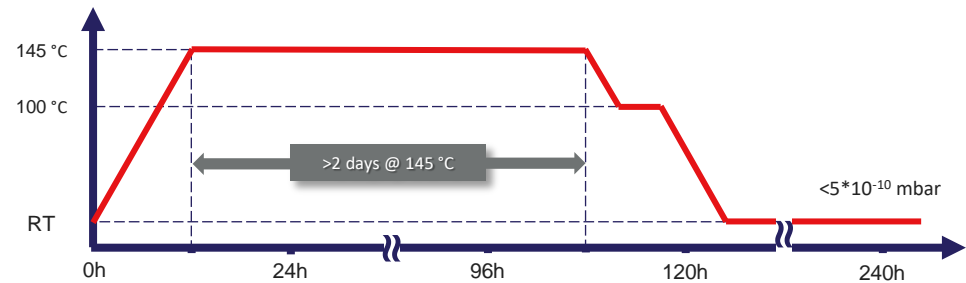
- Metal seals in all ports
- Heaters are build-in the Octagon:
 - Liner tube + stage + loader
- Active cooling for:
 - Lens coils
 - Stage drive train components
- Differential vacuum
 - Pressure limiting apertures in liner tube
 - Differential pumping by separate IGPs
- Vacuum Interface Modules (VIM)
 - Gate valves to preserve UHV (e.g., during service)



Ultra High Vacuum

Bakeable at 145 °C

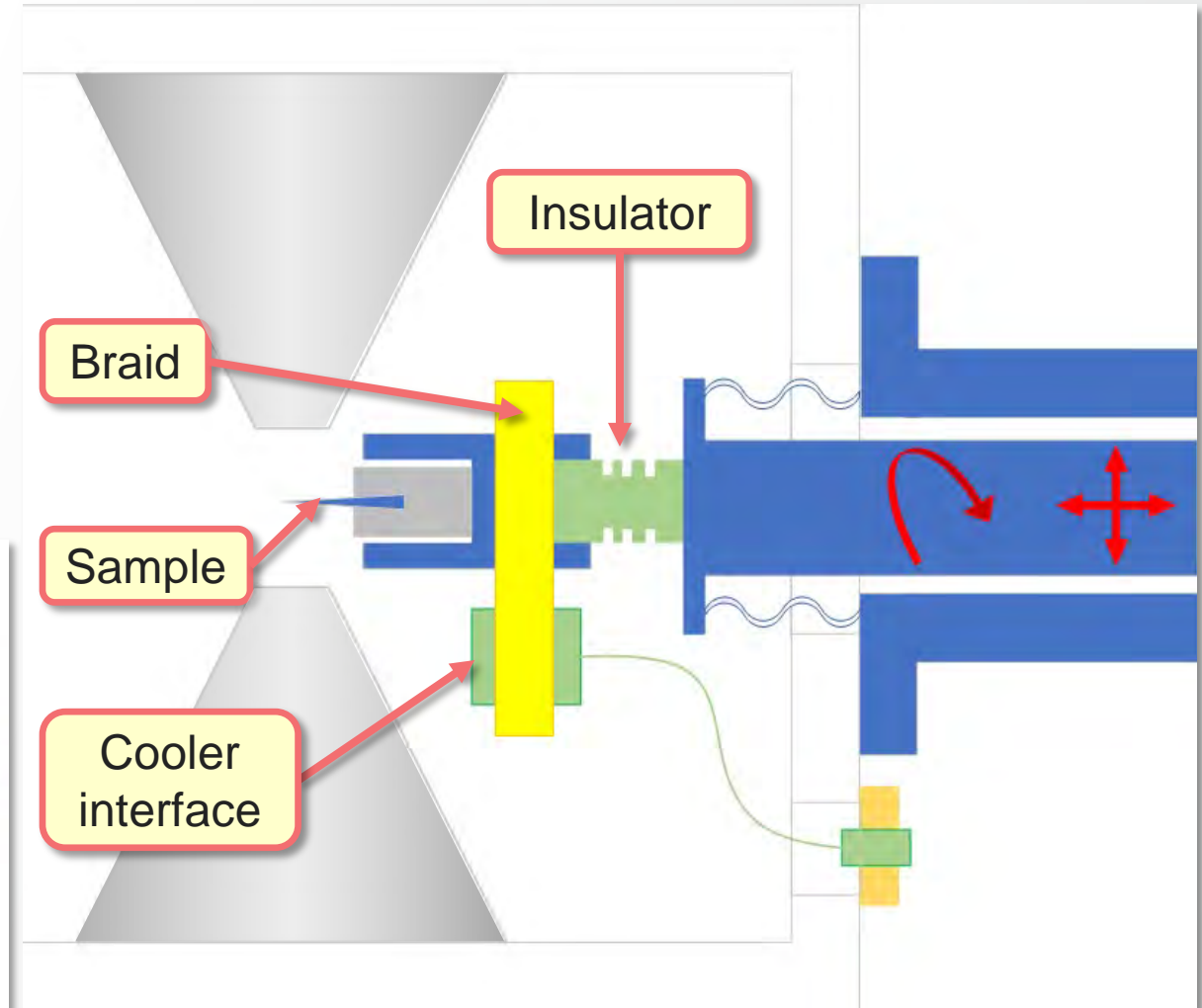
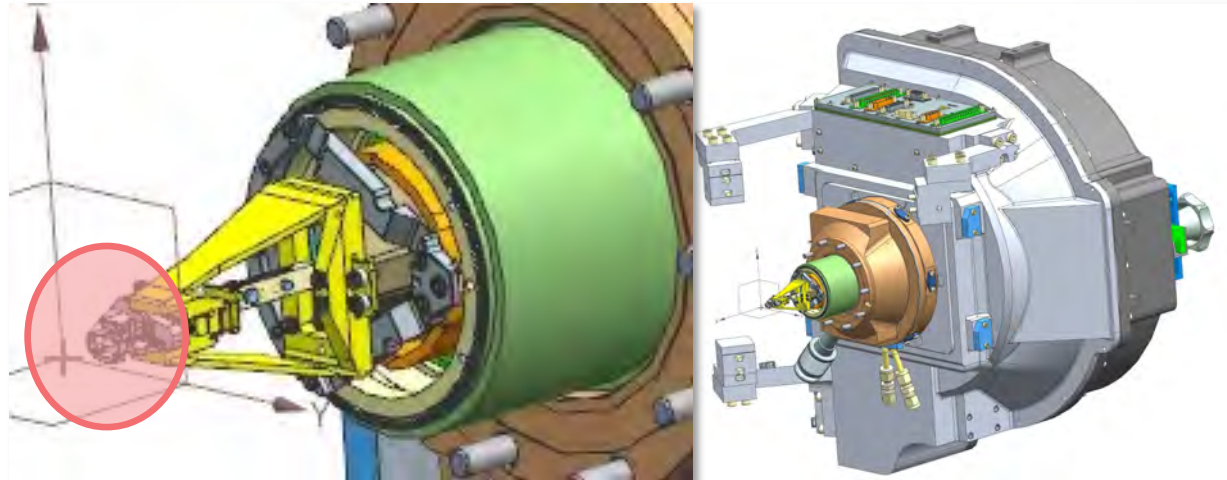
- Specimen chamber and Loader enclosed by tent
- Duration: ~ 1 week



Ultra High Vacuum

UHV compatible stage

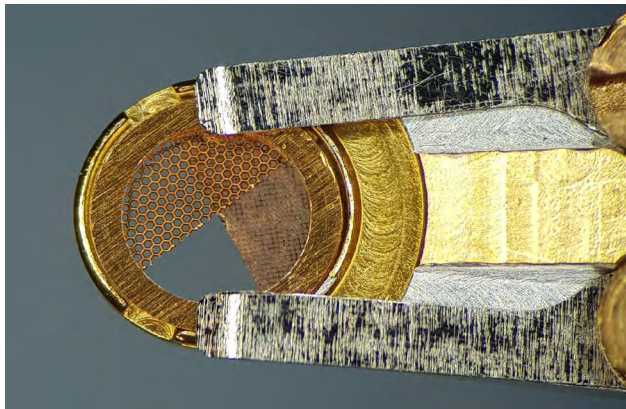
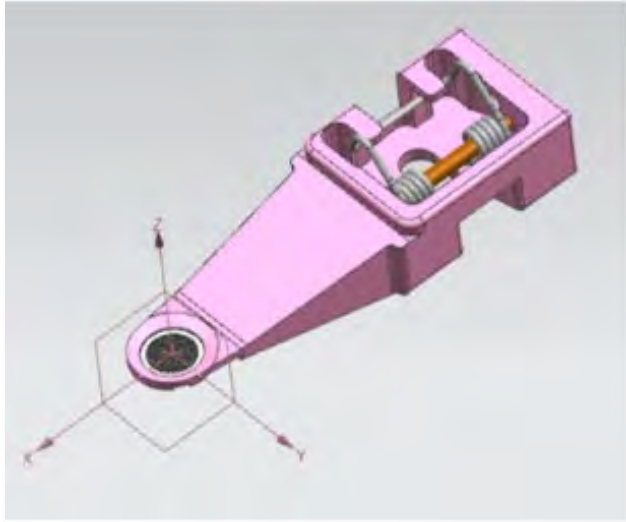
- UHV compatibility aspects:
 - Minimum moving components in vacuum
 - Cartridge loading from UHV Storage Chamber
 - Integrated heaters for bakeout
- -90° to $+90^{\circ}$ alpha tilt: full range tomography
- Compliant coupling towards Cryo cooler



Ultra High Vacuum

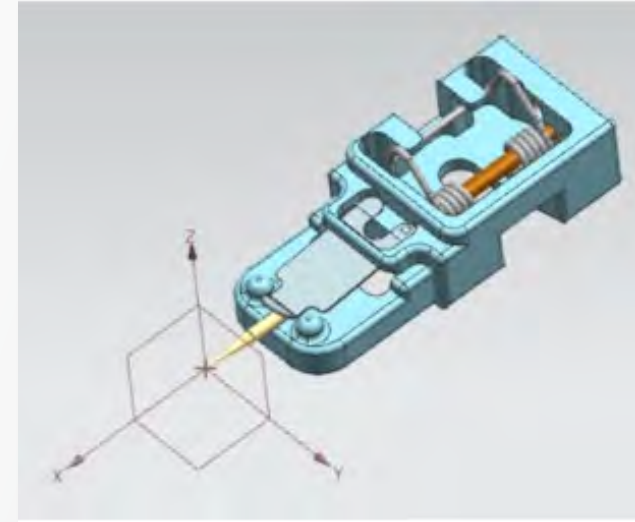
Cartridge variants for different sample types

3mm grid cartridge



$\pm 90^\circ$ Alpha tilt

APT cartridge

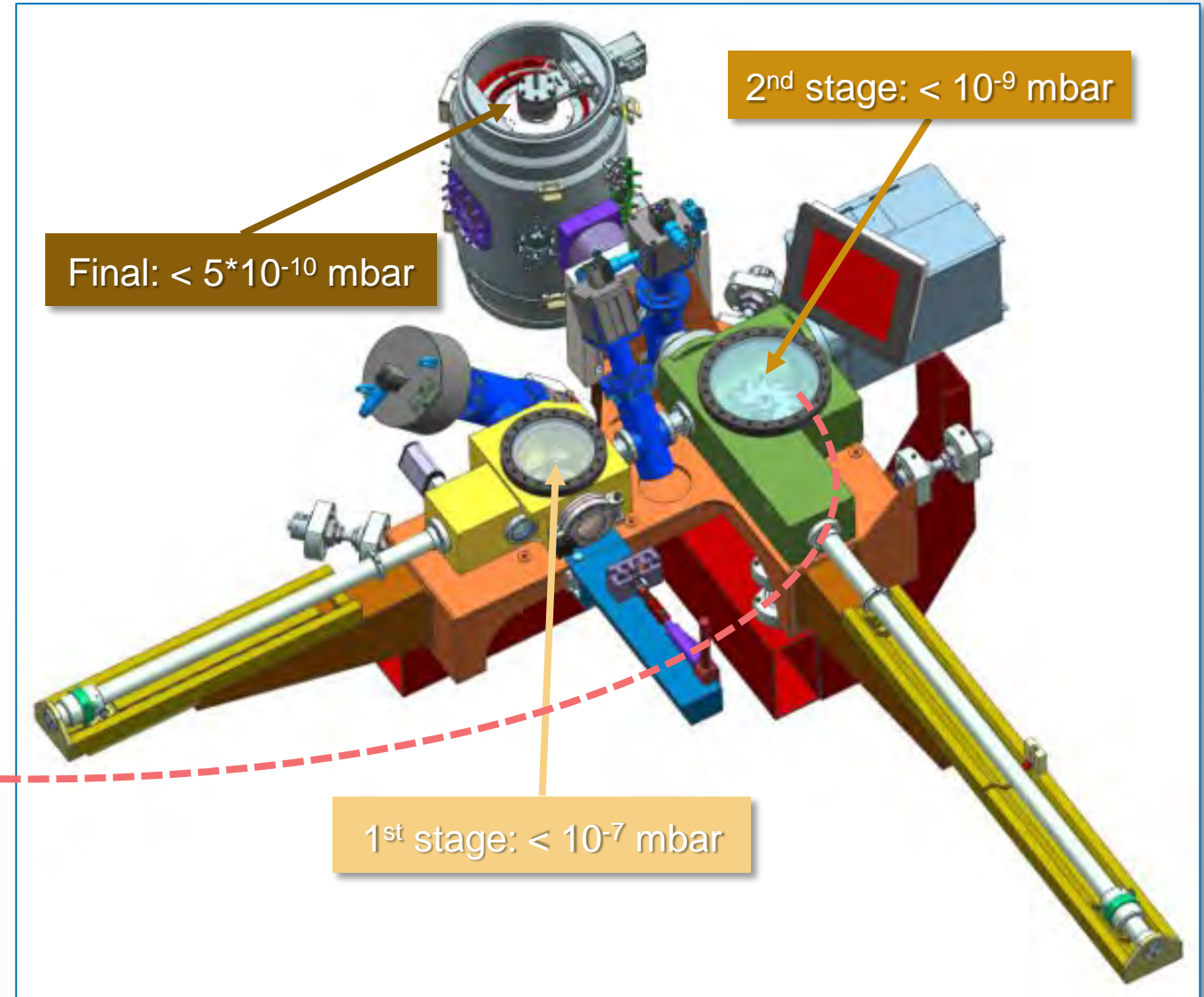
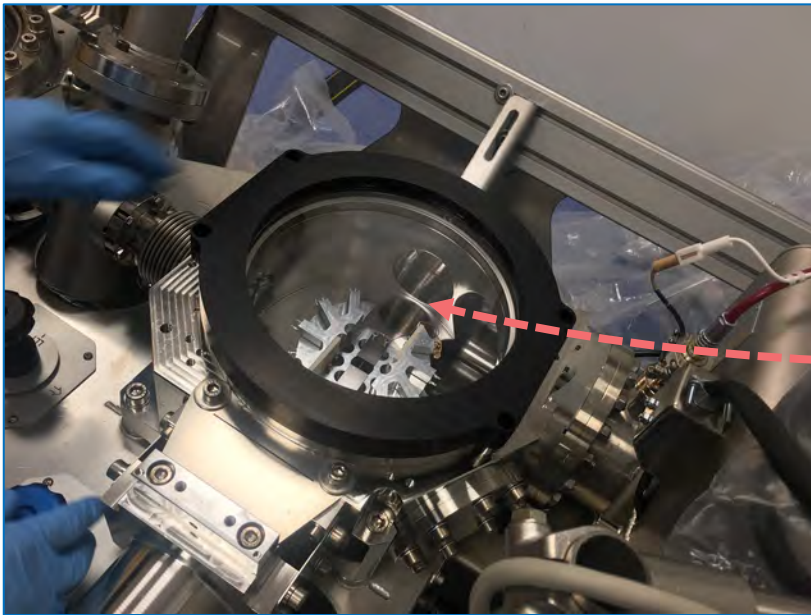


$\pm 6^\circ$ Beta tilt
(exceptionally up to $\pm 10^\circ$)

Ultra High Vacuum

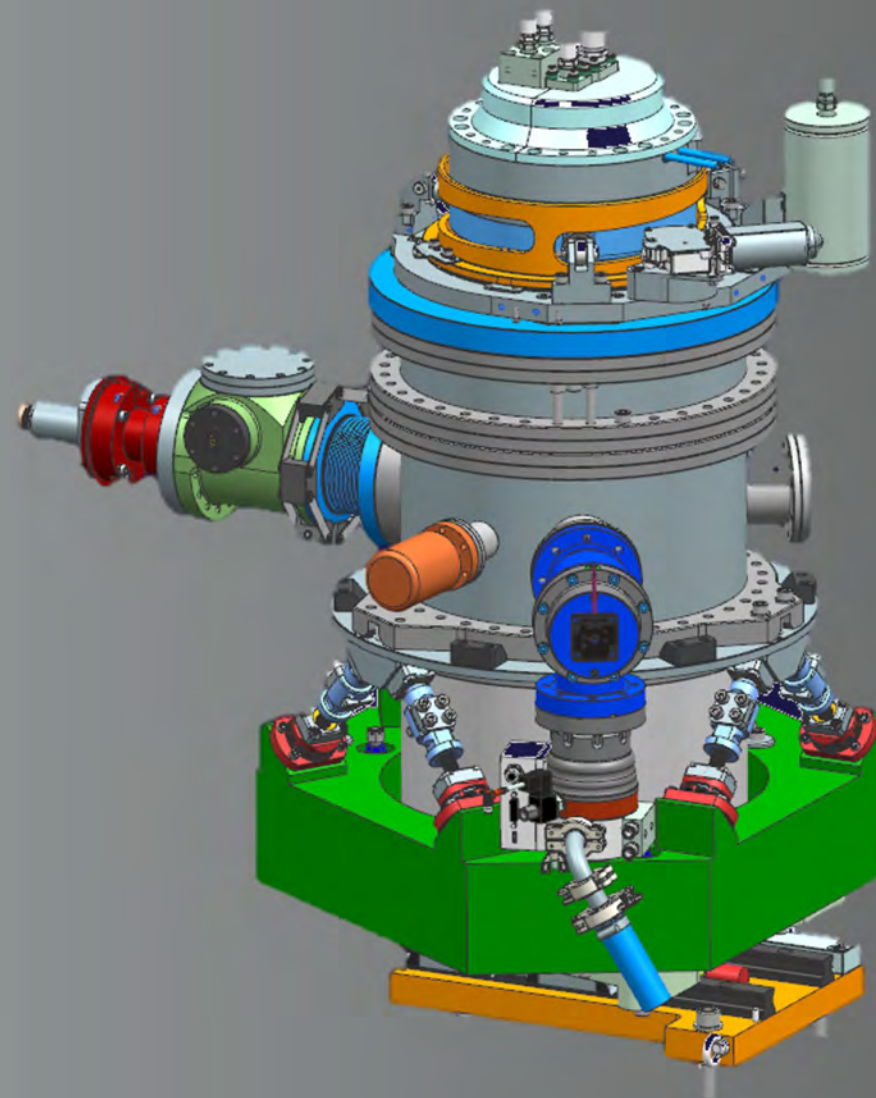
Sample loading

- Two-stage sample loading process
 - Load lock
 - Storage chamber
 - ~ 30 min pumping per stage
- Storage chamber prepared for direct UHV connection



Vibration-free cryo cooling

The battery cooler

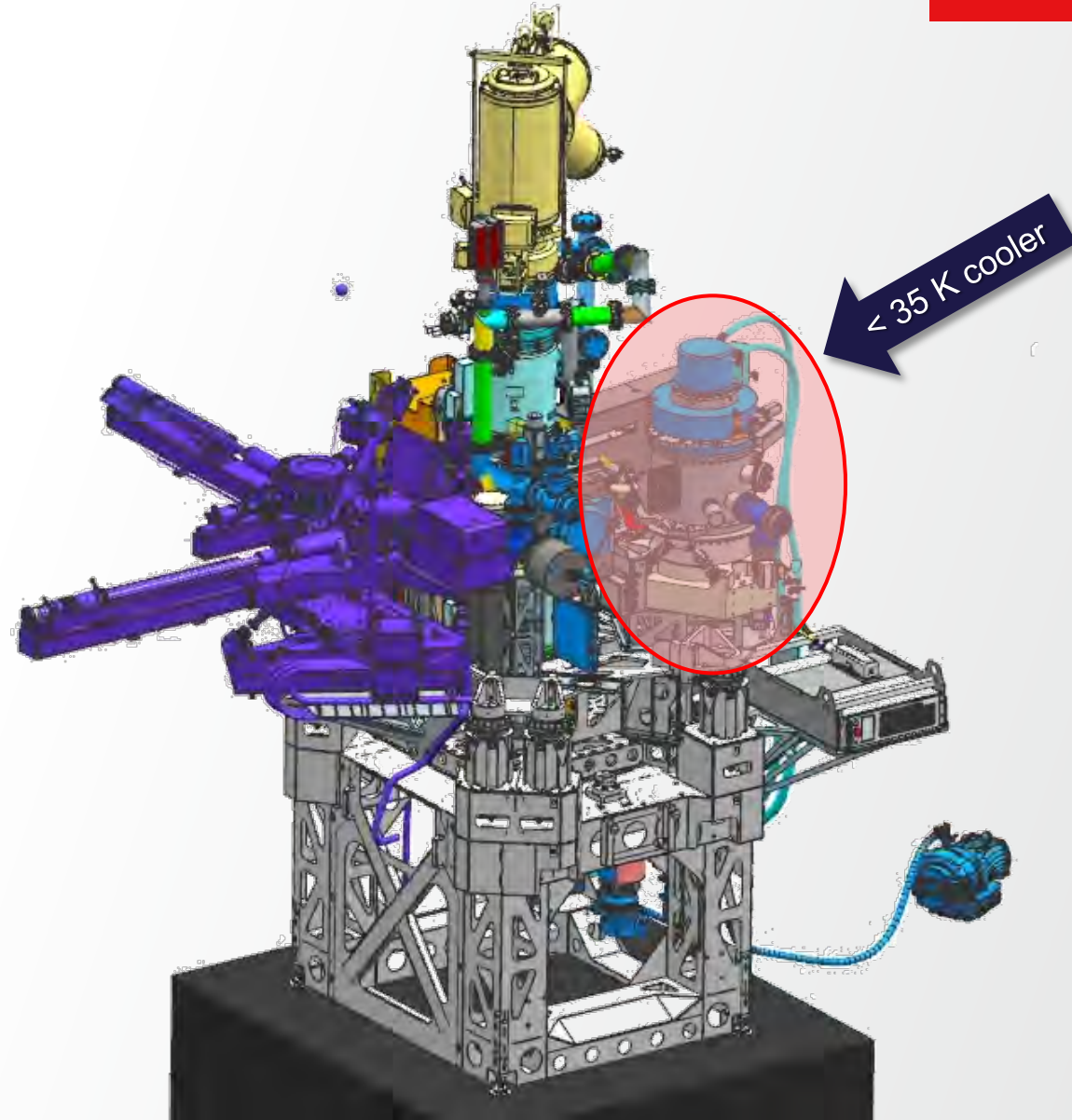
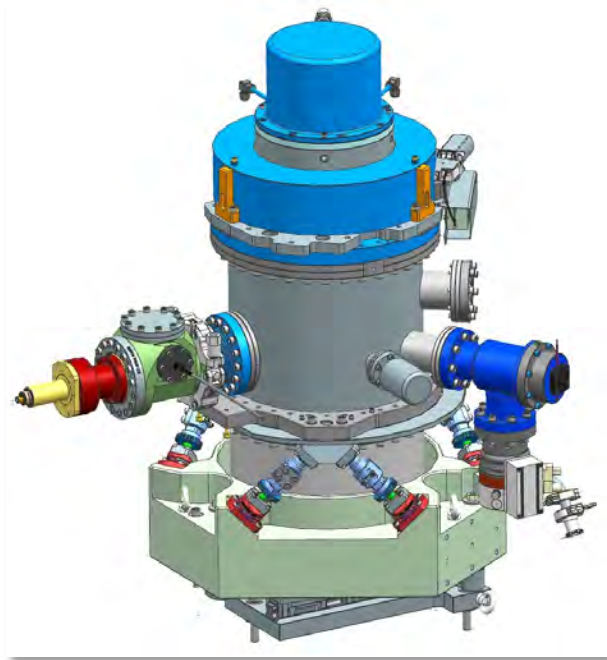


The battery cooler

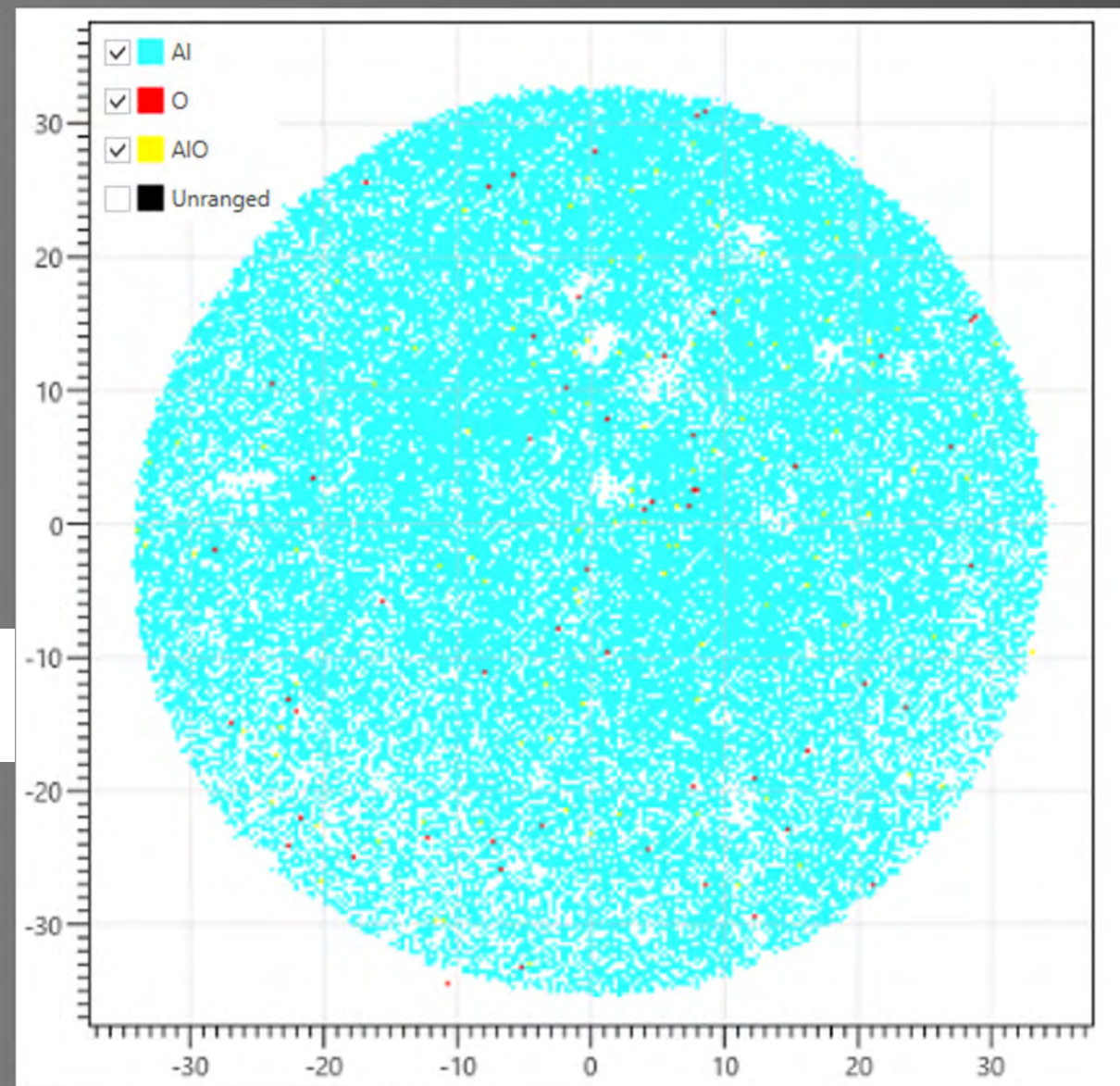
Vibration-free *adjustable* cooling

Cooler module

- $< 35\text{ K} - 100\text{ K}$
- Vibration free



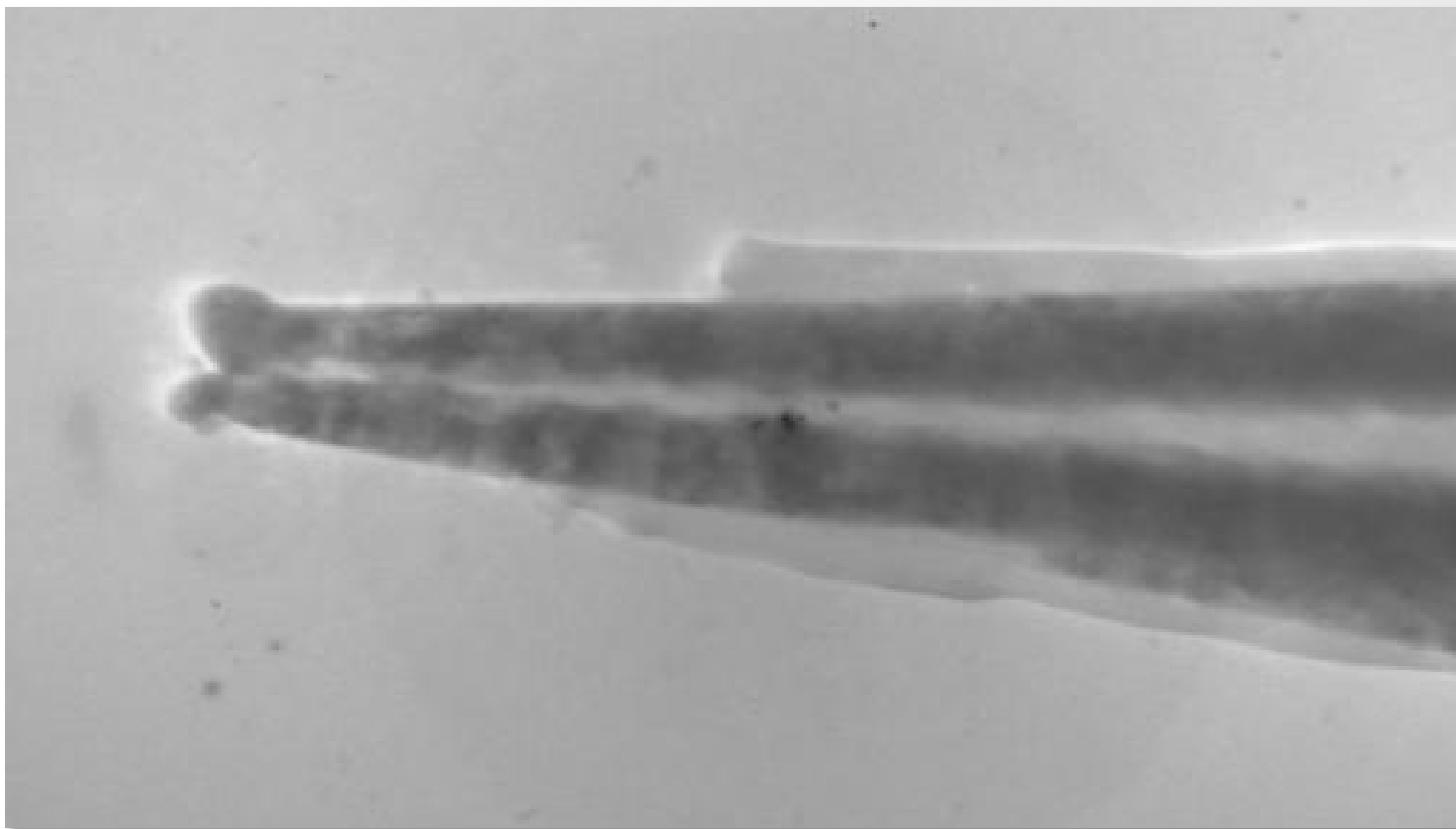
First experimental results



APT & TEM data on NiCr multilayer

Sample and data provided by Cameca

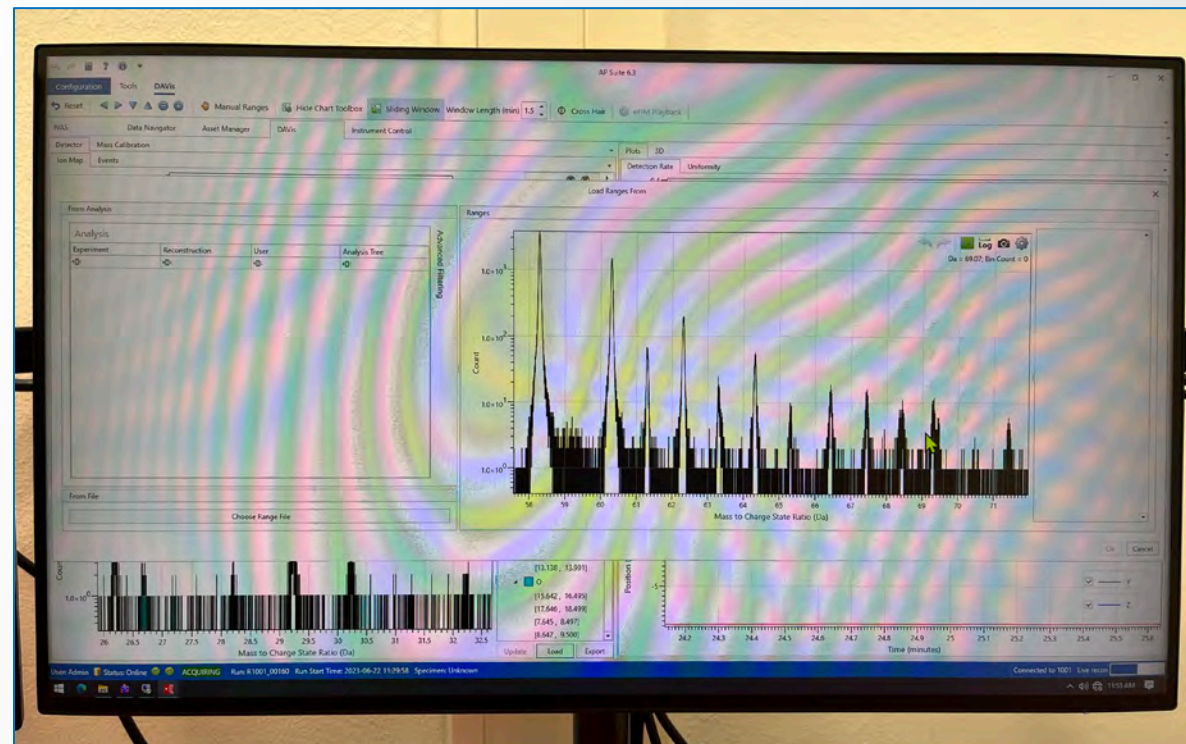
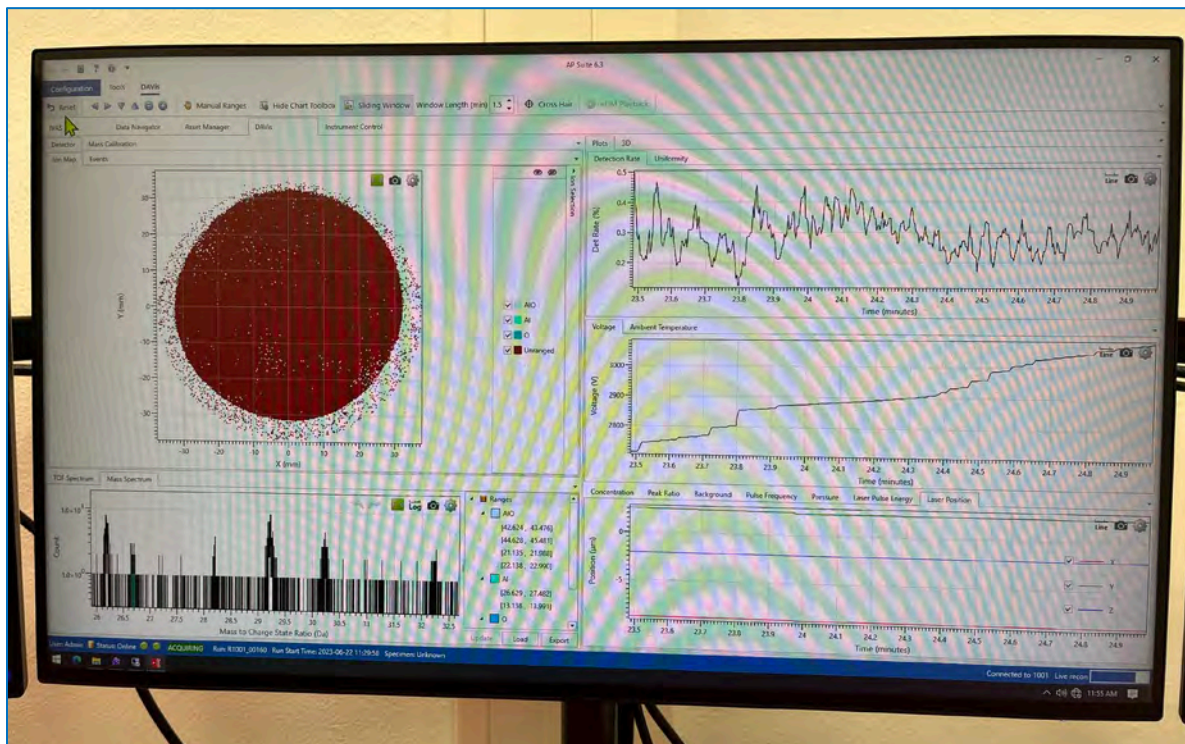
- Standard Reference Material from NIST: SRM 2135c
- Consisting of Ni- and Cr-multilayers
 - Cr evaporates at 27 V/nm
 - Ni evaporates at 35 V/nm



APT & TEM data on NiCr multilayer

APT data acquisition

- Reasonable acquisition for about 26 min
- Expected elements were manually entered
 - Auto-calibration attempts were unsuccessful, elements shown are from a previous data run
- Spectral data looks good

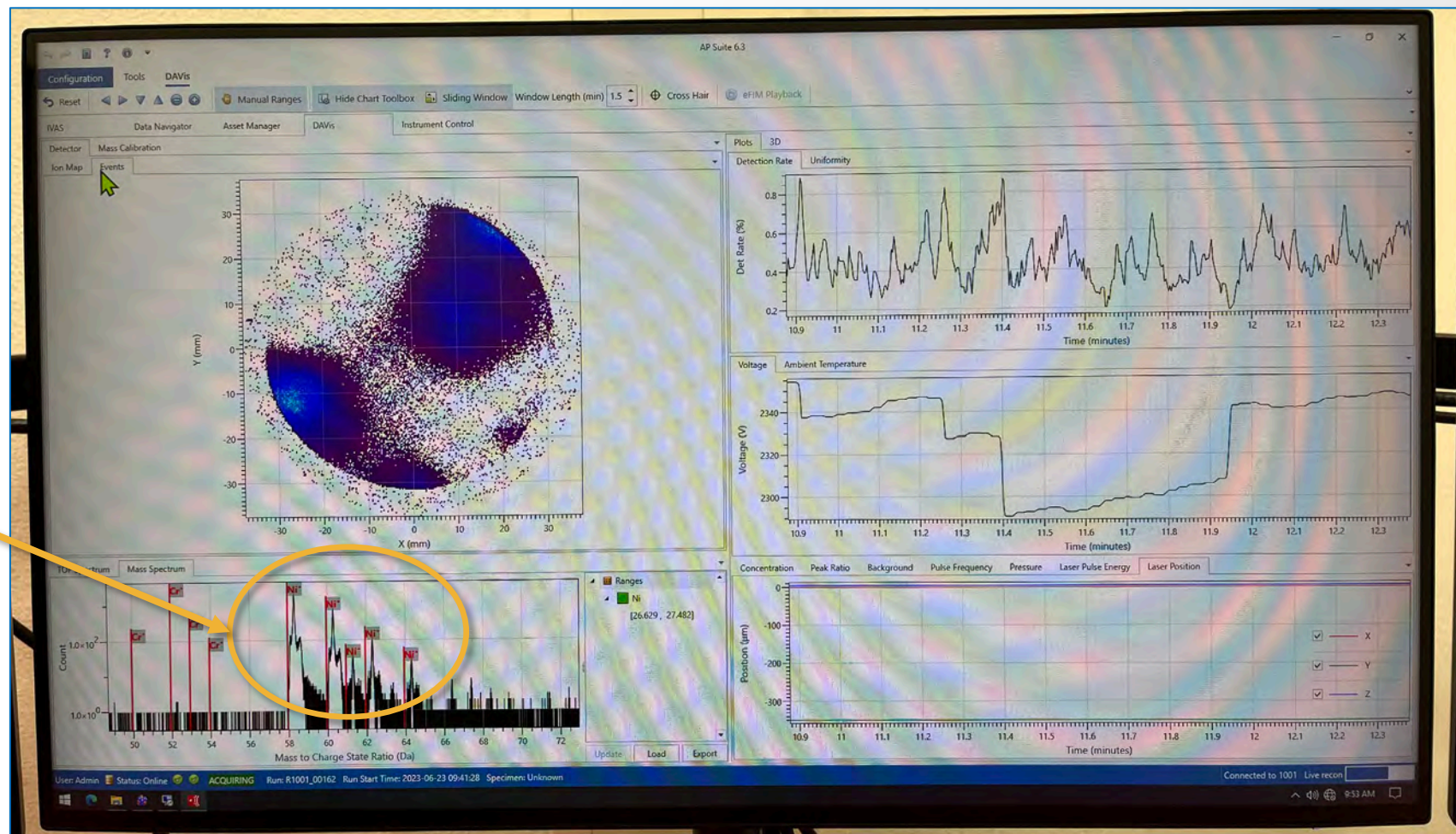


APT & TEM data on NiCr multilayer

APT data acquisition

- Run 2 adds 600,000 ions to the 400,000 ions of run 1 for a total of **1 million ions**

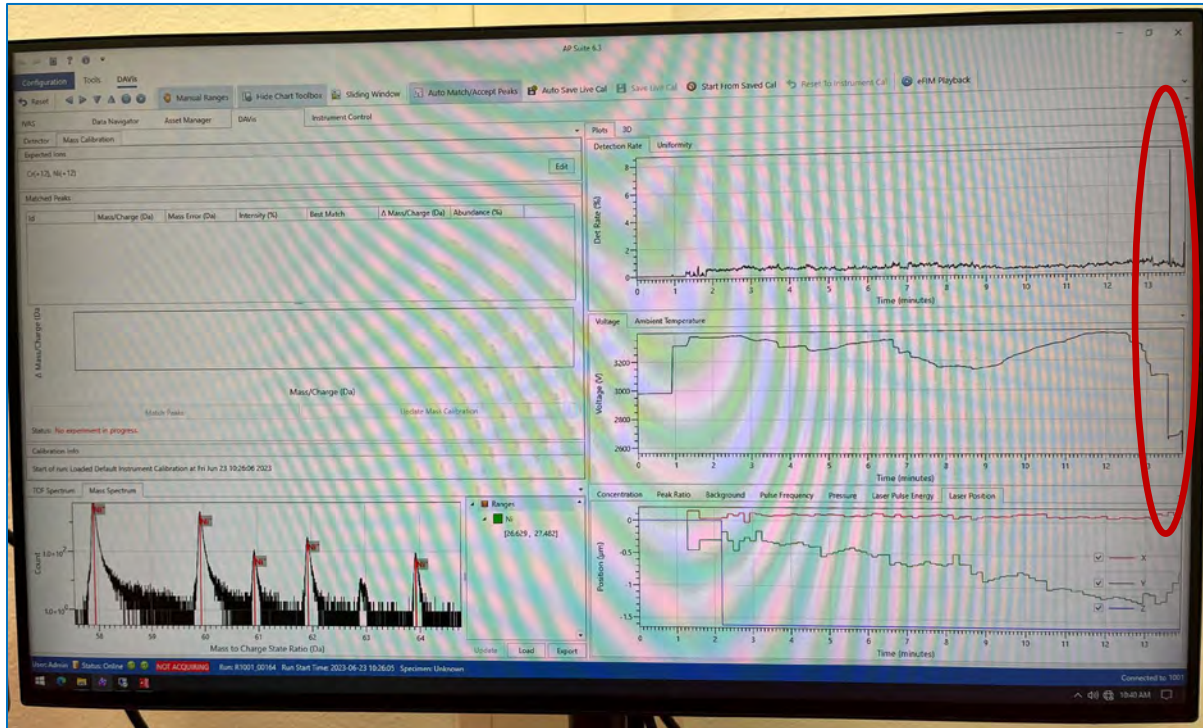
Nickel shows
5 stable isotopes:
58, 60, 61, 62, 64



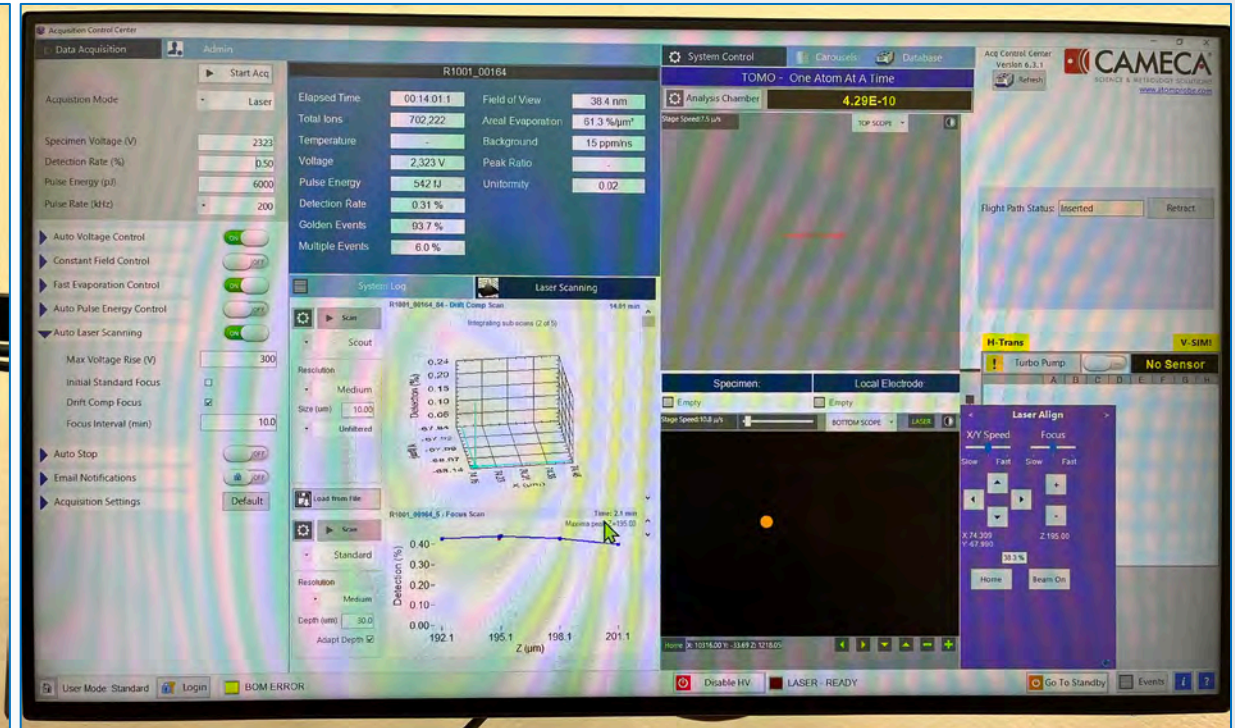
APT & TEM data on NiCr multilayer

APT data acquisition

- Run 4 adds 700,000 ions for a total of **2.7 million ions**
- Fracture event happens 13.5 minutes into run 4



NiCr1-Exp2-IMG7897

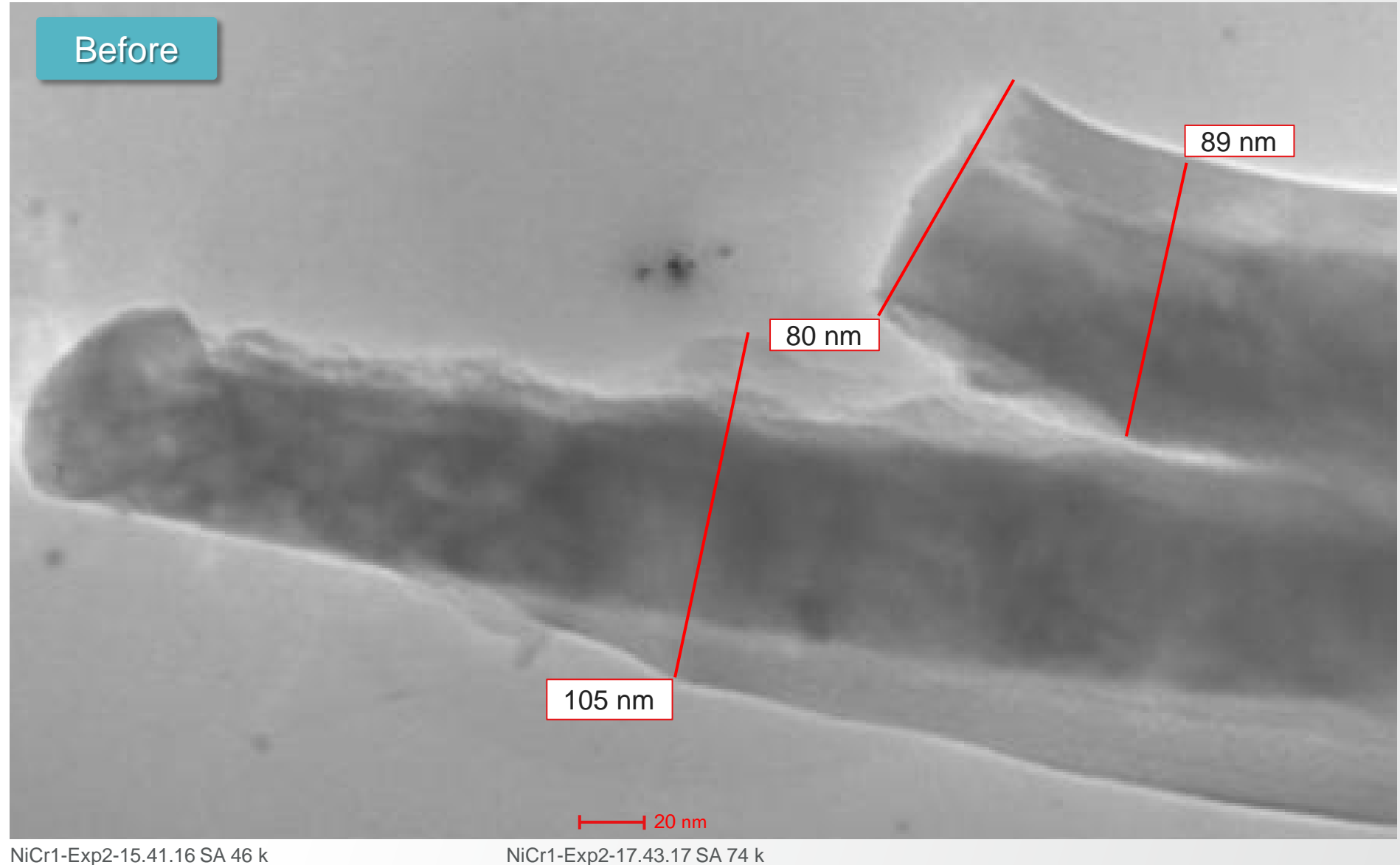


NiCr1-Exp2-IMG7896

APT & TEM data on NiCr multilayer

TEM imaging *before* and *after* run 4:

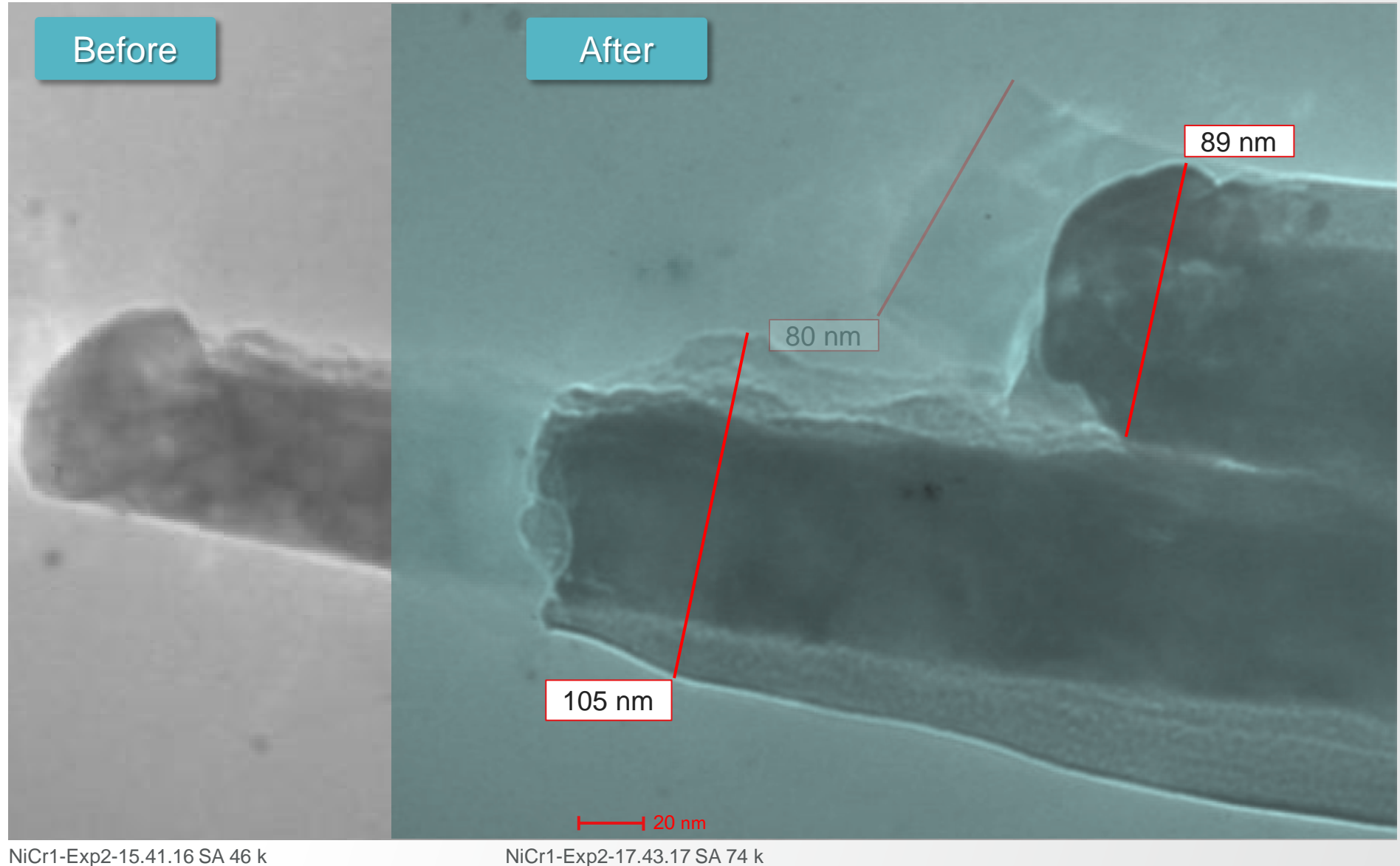
- Run 4: **2.7M ions**
- Fracture event at 13.5 min into run 4



APT & TEM data on NiCr multilayer

TEM imaging *before* and *after* run 4:

- Run 4: **2.7M ions**
- Fracture event at 13.5 min into run 4



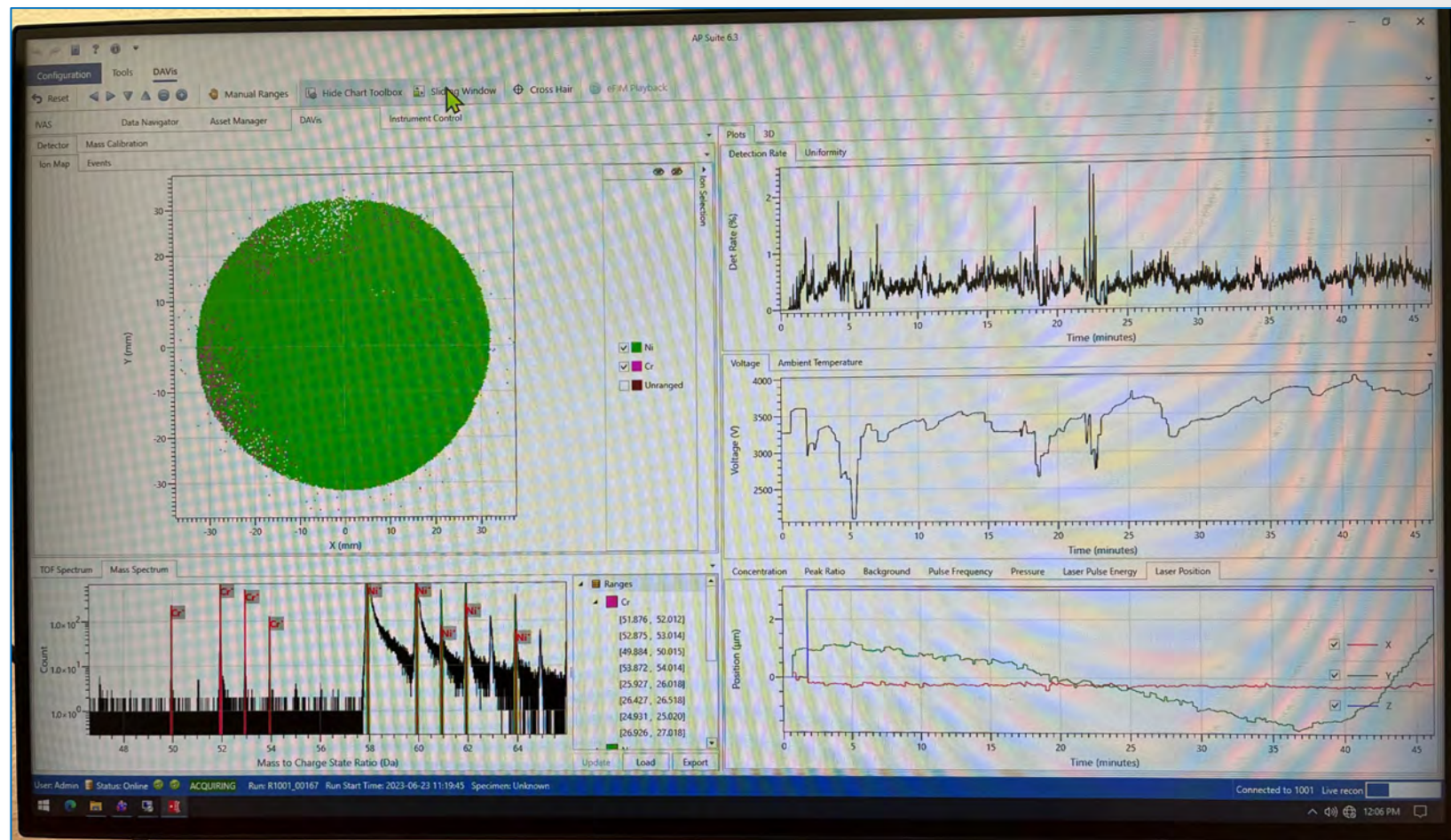
NiCr1-Exp2-15.41.16 SA 46 k

NiCr1-Exp2-17.43.17 SA 74 k

APT & TEM data on NiCr multilayer

APT data acquisition

- Run 7 adds another 2,300,000 ions for a total of **6.2 M ions**
- Full run: 46:32 min
- Near instantaneous lock of laser positioning

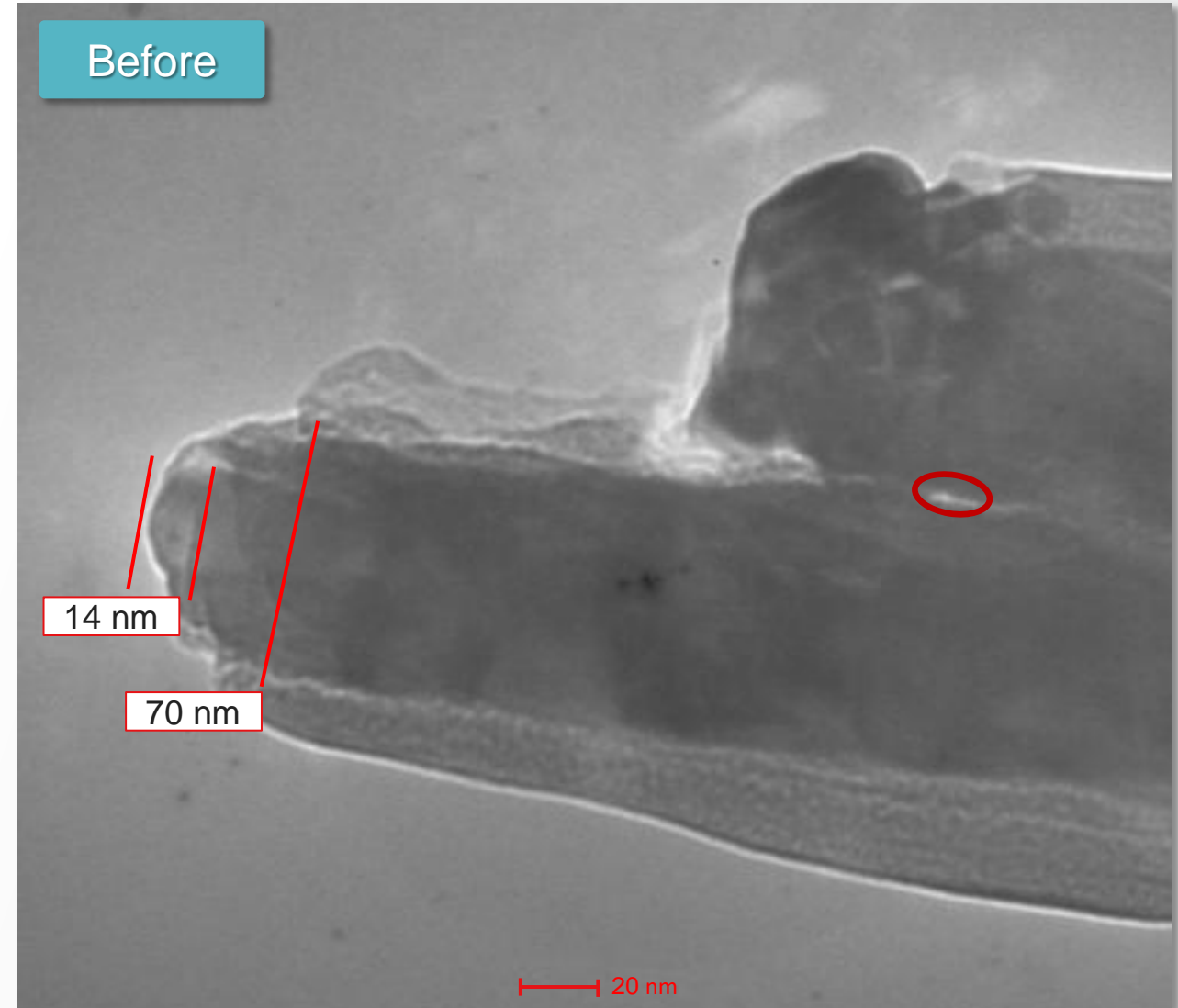


NiCr1-Exp2-IMG_7906

APT & TEM data on NiCr multilayer

TEM imaging *before* and *after* run 7:

- Run 7 adds another 2,300,000 ions for a total of **6.2 M ions**
- Full run: 46:32 min
- Needle recedes 14 nm

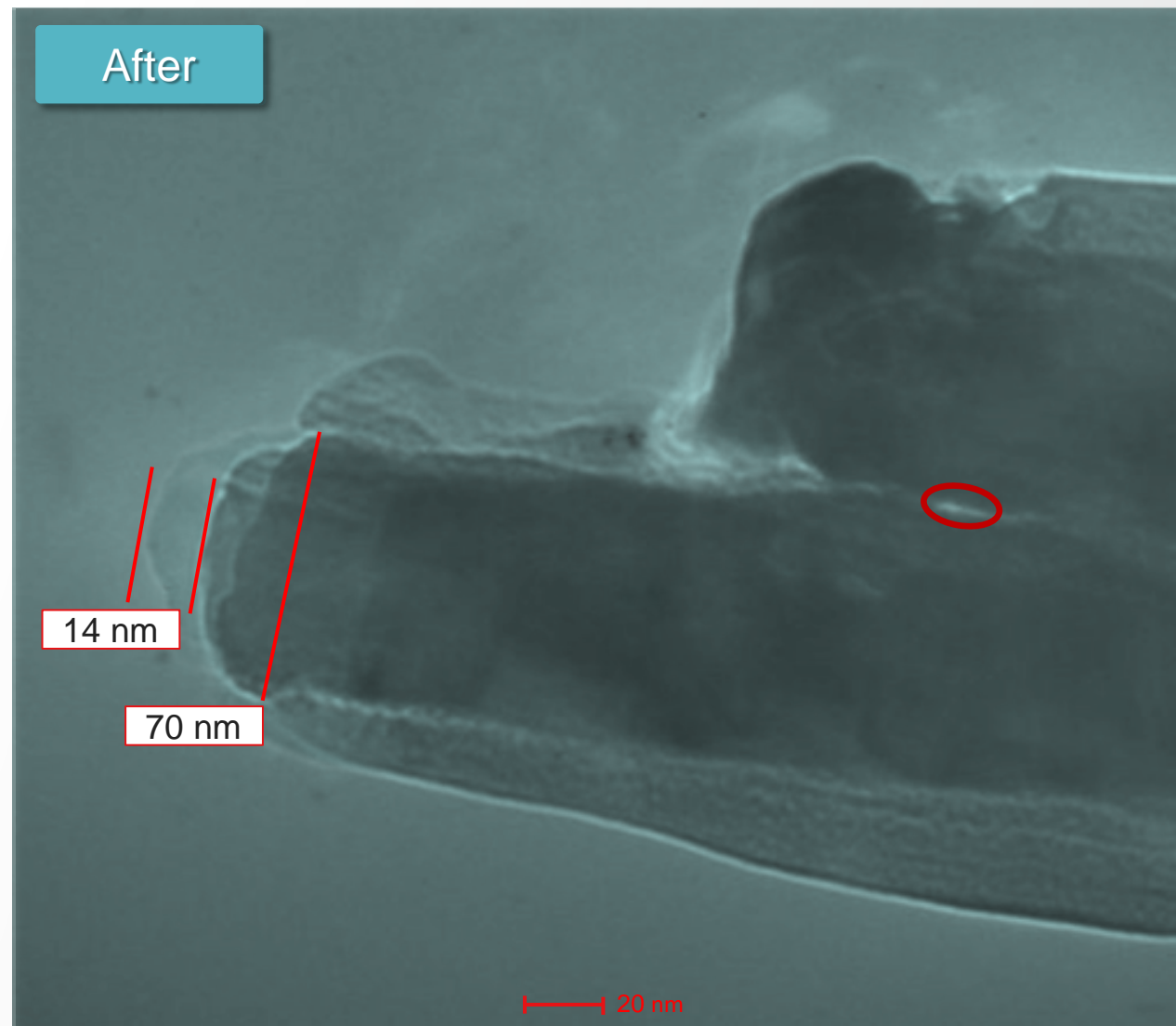


NiCr1-Exp2-18.20.22 SA 74 k
NiCr1-Exp2-19.09.40 SA 74 k

APT & TEM data on NiCr multilayer

TEM imaging *before* and *after* run 7:

- Run 7 adds another 2,300,000 ions for a total of **6.2 M ions**
- Full run: 46:32 min
- Needle recedes 14 nm



NiCr1-Exp2-18.20.22 SA 74 k
NiCr1-Exp2-19.09.40 SA 74 k

Closing remarks



Closing remarks:

Dedicated UHV vibration-free cryogenic (S)TEM + APT



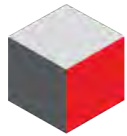
Semiconductors:

3D-visualization of dopants



Energy materials:

Reactive elements in a pristine state, chemical reactions in controlled conditions



Quantum materials:

Experimental stimuli at stable conditions and adjustable, low temperatures



Surface analysis:

Chemistry in ultra-clean conditions, long experimentation windows

Thank you

