



RAPID, SEMI-QUANTITATIVE ELEMENTAL DEPTH PROFILING USING PLASMA TIME-OF-FLIGHT MASS SPECTROMETRY

Introduction

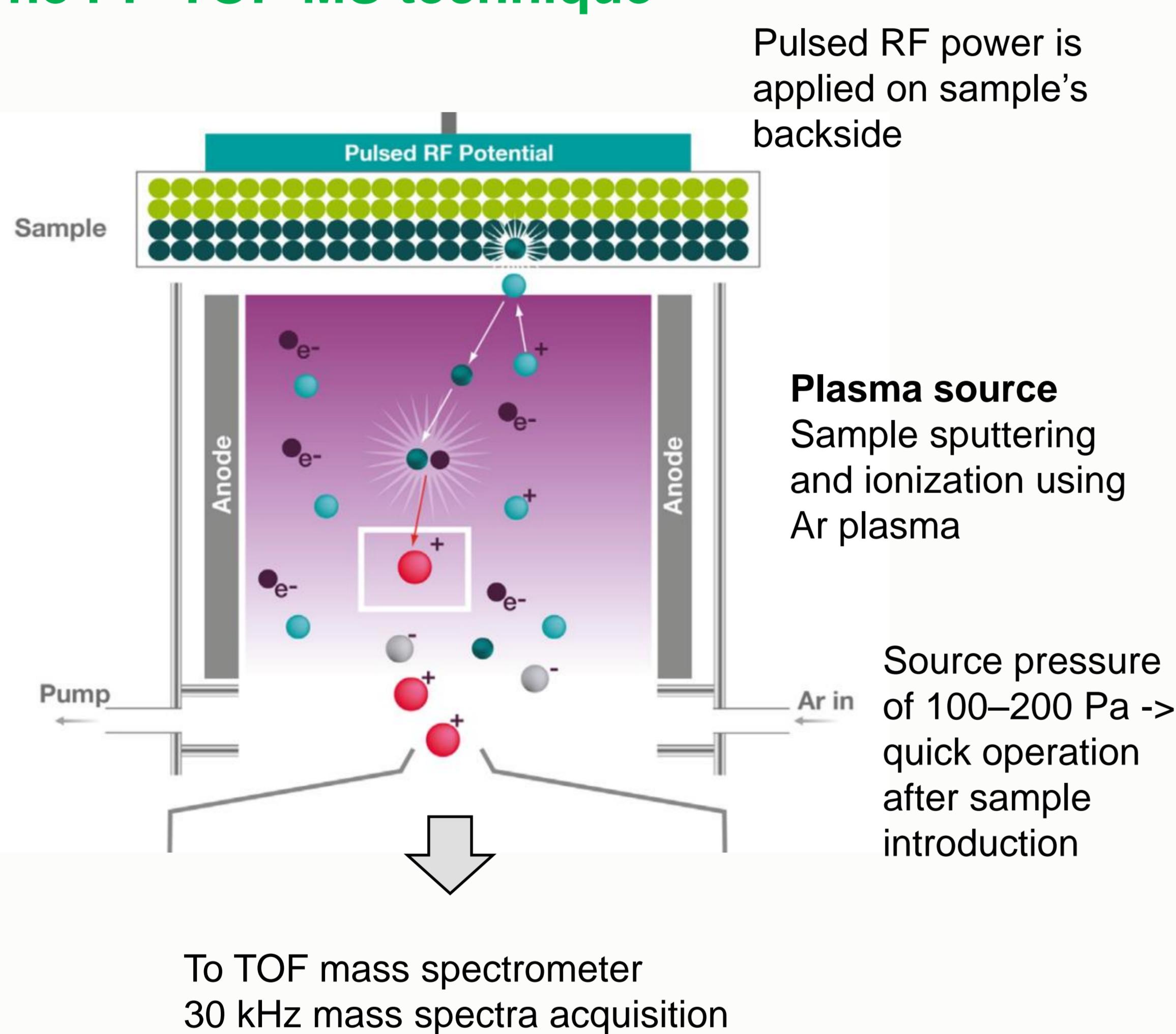
Plasma Profiling Time-Of-Flight Mass Spectrometry (PP-TOFMS) is a novel elemental depth profiling technique developed by Horiba Scientific. It couples an argon plasma source for sample sputtering and ionization with an orthogonal time-of-flight mass spectrometer. The technique delivers **nanometer-scale depth profiles with high sensitivity** and is capable of providing **calibration-free semi-quantitative results**. Moreover, the operation of the instrument is **simpler and faster compared to typical SIMS instruments** requiring only a few minutes including sample introduction and pumping.

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The PP-TOF-MS technique

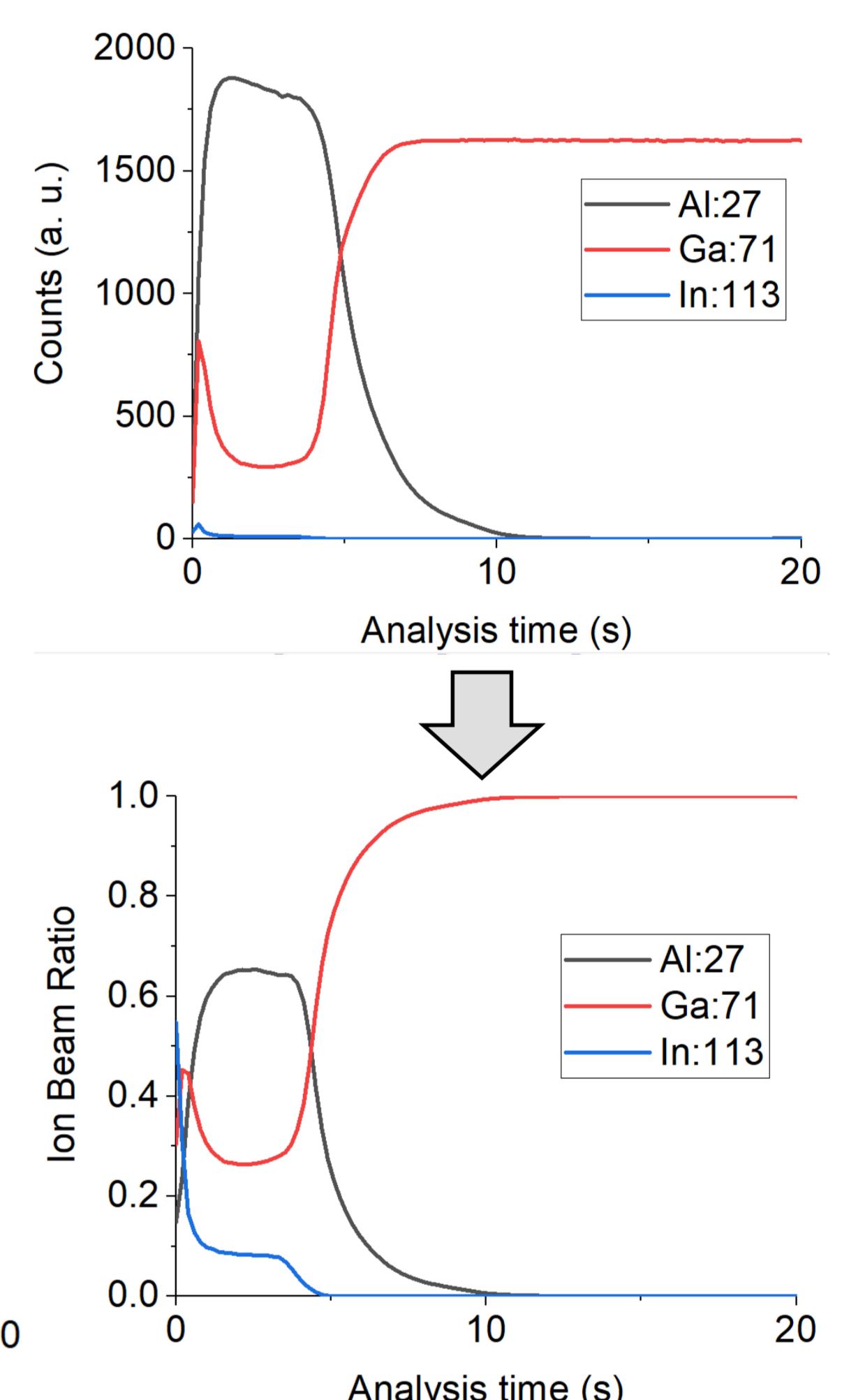
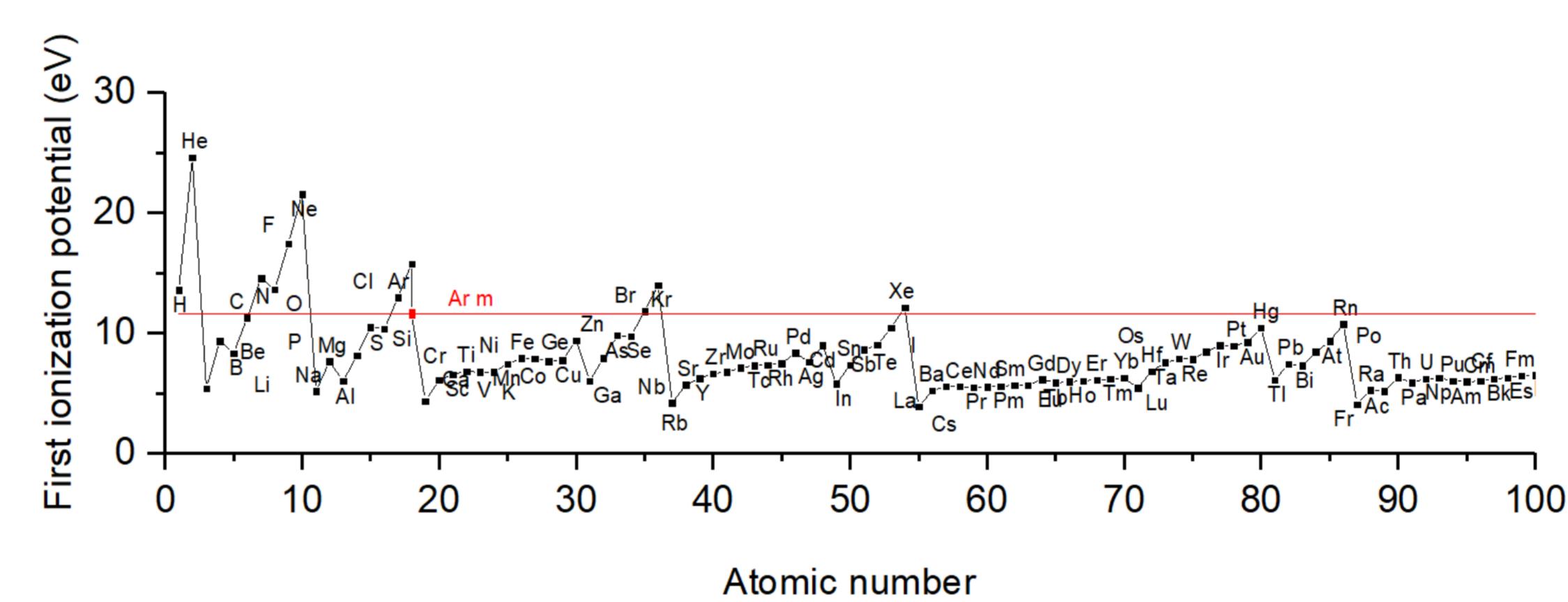


The Ion Beam Ratio method

Semi-quantification is obtained from the ratio of ion signals corrected for isotopic abundance^[1].

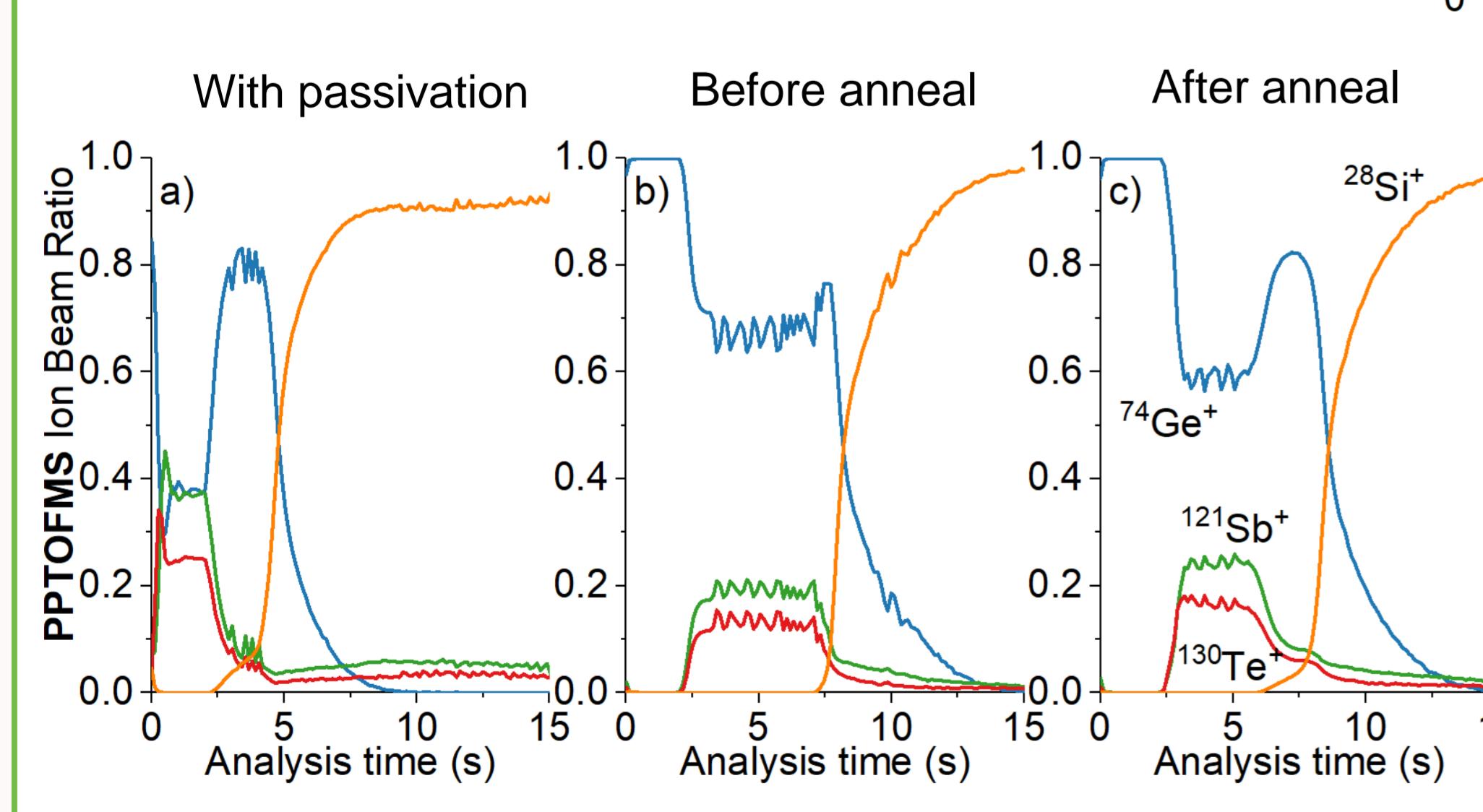
$$IBR_{ion(t)} = \frac{I_{ion(t)}}{ab_{ion}} / \sum_{ions} I_{ion(t)} ab_{ion}, \quad \sum_{ions} IBR_{ion(t)} = 1$$

Works well with elements with 1st ionization energy inferior to 11.5 eV.



GeSbTe for memory applications

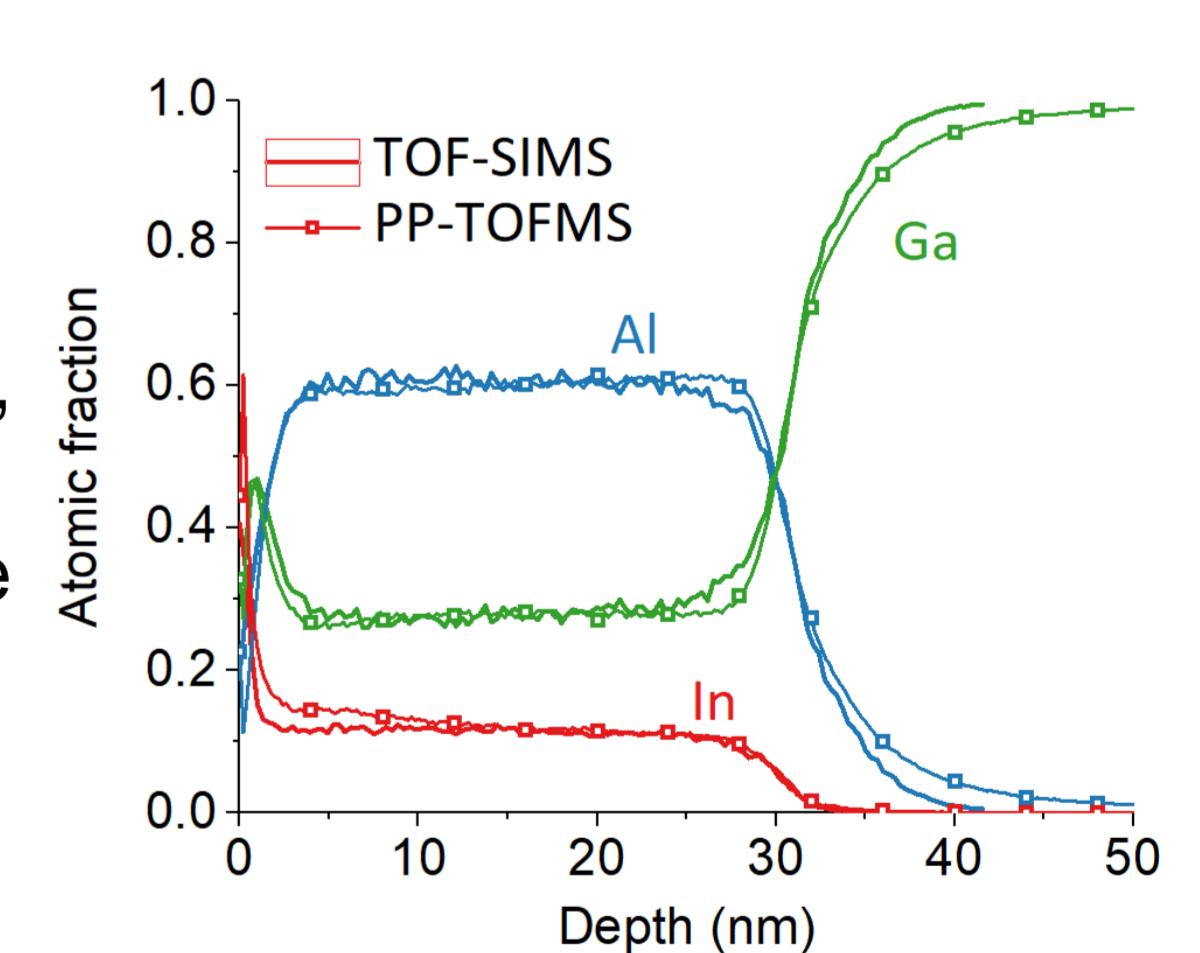
PP-TOF-MS IBR method has shown very good agreement with calibrated TOF-SIMS measurements while being much faster (3 mins/sample including introduction and pumping). The technique achieves nm scale depth resolution.



The technique was extensively used to support the material development^[2], in particular to study the effect of passivation layers to maintain a Ge-rich composition after annealing. PP-TOF-MS depth profiles of GeSbTe thin layers: after annealing without passivation layer (a), with the passivation layer before (b) and after (c) annealing.

InAlN barrier layers engineering for power applications

Due to their outstanding properties, III-nitride materials based on GaN, AlN, InN and their compounds are increasingly being used in the manufacture of high-power and optoelectronics components.



IBR and calibrated TOF-SIMS measurements show very good agreement^[3]. The technique proved to be very useful in the development of high quality ternary and quaternary alloys. PP-TOF-MS fast turnaround time was helpful as many process parameters need to be optimized. An example where PP-TOF-MS enabled the rapid optimisation of showerhead reactor conditions to minimize Ga content in InAlN films was published recently [4, 5].

References

- [1] F. L. King, J. Teng, and R. E. Steiner, *J. Mass Spectrom.* **30**, 1061 (1995)
- [2] E. Nolot et al., *Surf. Interface Anal.*, 1-5 (2020)
- [3] Y. Mazel et al., *J. Vac. Sci. Technol. B* **36**, 03F119-1-03F119-5 (2018)
- [4] M. Mrad et al. *J. Cryst. Growth* **507**, 139-142 (2019)
- [5] M. Mrad et al., *Appl. Phys. Express* **12**, 045504 (2019)